## DOMETT VEHICLE QUALITY CONTROL SHEET 16

## 1st 5000km Service Check (SAF)



Completion Date:	Customer: FONTERRA		Axle Serial Numbers	
Rego:	Trailer type:		1:	
Serial no:	Fleet no:		2:	
VIN:	Workshop:		3:	
Technician:	nician: Kms:		4:	
Technician Signature:			5:	
CHECK ALL NUTS AND BOLTS TO RECOMMENDED TORQUE SETTINGS AT LEAST EVE				MONTHS
SAF Intra Suspension Inspection			√/x	Comments:
Inspect suspension components for correct fastener connections, wear, leakage, corrosion, distortion & damage.				
Shock absorbers fitted correctly and secure. 600 Nm				
Check hanger brackets and inspect the pivot bolt nut is secure. 1200 N		1200 Nm		
Inspection suspension for correct ride height setting; adjust if necessary.				Ride Height: mn
Check air springs for damage or cracks.				,
SAF Intradisc Air Spring mouting nuts - Plastic Base 80Nm				
SAF Intradisc Air Spring mouting nuts - Top Plate		40Nm		
SAF ZI9-19 Axle Inspection				
Remove hubcaps and check for lubricant leakage.				
Inspect hub nut for security. If any signs of movement then remove lock holt & check torque				Do not release nut -
(SAF axle hub nuts are LH threads on the LH side & RH threads on the RH side )		900 Nm		re-torque only
Jack up, spin the wheel and listen for noise. Check for end play if excesive replace bearings.		<0.02mm		
Check and Inspect all wheel nuts as per procedure. 600 Nm				
Ensure all ABS sensors fitted are correctly aligned & cabling is in good condition.				
Inspect the brake caliper guide system. Check for free movement, sliding action and lift. <0.03mm				
Inspect rubber boots on brake caliper for sealing, splits, damage & check adjuster cap for correct seating.				
Inspect brake rotors for cracks & wear. > 37mm				
Inspect brake lining thickness - 2mm absolute minimum of friction material. > 2mm				
Brake chamber blanking plugs are removed from the correct locations.				
Are the brakes correctly aligned, check for wear.				
Brake Efficency & Application:				
Check brake application & efficiency of operation				
Check EBS ECU, download for faults. Rectify faults as required.				
Drain moisture from all air tanks.				
Ballrace Inspection:				
Check ballrace for excessive movement and sign of cracking.				
Grease all points and follow Fonterra ball race greasing procedure.				
Ball race bolts	Phosphate /Oil coating:	300 Nm		
	New Bolts or Dry:	355 Nm		
Drawbar Inspection:				•
Drawbar - Check for crack, alignment, security and movement.				
Drawbar Hinge - Check connection is secure following hinge manufacturers instructions.				
Drawbar Tow Eye Nut - If there is movement the eye must be replaced. 550 Nm				
Drawbar Eye - Inspect for signs of wear, if any measure and replace as required.				
General Inspection:				
Inspect vehicle for damage, cracks and general appearance.				
All airline connections are in good condition.				
All piping & cabling is secured and has no signs of chaffing.				
Check all lights are functioning correctly.				
Check all certification plates; are details correct, clear &	legible. Replace damaged plates.			
General Comments:				

All technical information regarding the trailer can be found on our company website www.domett-trailers.co.nz. To log in, select 'Trailer Login', then enter your email address and the serial number of the trailer (last three digits of the VIN), then select the icons as required. If you have any queries on this process please contact us.

Please return copy of 1st service sheet to Domett, Po Box 9458, Tauranga, 3142, ATT: Engineering Office or email to admin.assistant@dttl.co.nz

Warranty claims will only be accepted as long as the operating and maintenance instructions have been complied with, also Domett/Tira/SAF/ROR spare parts have been filted and Domett/Tira/SAF/ROR repair procedures have been followed.