



**HEAVY VEHICLE BRAKE RULE
WORKSHEET**
(PROCEDURE DOCUMENTATION SHEET – PDS)
&
CONFIRMATION OF COMPLIANCE

CERTIFICATE No. LC120603

CUSTOMER NAME

DOMETT TRAILERS

CUSTOMER ORDER No.

3782 T7012 #23

DATE RECEIVED

08/06/12

VEHICLE TYPE

4 AXLE FULL TRAILER

REG No. 7681W

CHASSIS No. 7A9D1001910023240

BRIEF SPECIFICATION AS CERTIFIED TO SCHEDULE 5

BRAKE VALVES:

Primary Relay

Make: WABCO Type: 480/207/001/0

Secondary Relay

Make: WABCO Type: 480/102/064/0

Spring Brake Relay

Make: SEALCO Type: 110701

Park Brake Valve

Make: SEALCO Type: 17600B

Locked Ratio

Make: _____ Type: _____ Setting: _____

Load Sense Valve

Front: Make: N/A Type: N/A

Settings: Laden: N/A Unladen: N/A

Load Sense Valve

Rear: Make: N/A Type: N/A

Setting: Laden: N/A Unladen: N/A

Other Valves

Make: _____ Type: _____ Setting: _____

Comments:

EBS, SPECIAL CONDITIONS APPLY. SEE INSTRUCTIONS ON LT400 399888

BRAKE CHAMBERS:

Front: Make TSE 14HSCLD64 Type: 14 STROKE: 64 mm

Rear: Make TSE 1416HTLD64 Type: 14/16 STROKE: 64 mm

SLACK ADJUSTER:

Front Length (mm) _____ N/A _____ Rear Length (mm) _____ N/A _____

BRAKE CALIPERS: Type _____ WABCO _____

FRICTION MATERIAL:

(Front) Lining Brand	OEM	Aftermarket
JURID 539	Grade	Grade

OTHER:

TYRES _____ 265/70R 19.5 _____

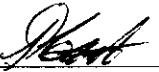
NOTES:

PACKING SLIP NO. _____

PROCESS TIME: _____ 1 _____

Confirmation of compliance

I confirm that the vehicle identified on page 1 and 2 of this Confirmation of Compliance complies with all relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015, Schedule 5.

Date: 09/06/12 Signed: 

Certifier's identification

Name & ID: LANCE CAWTE (LPC)

Phone (bus): 09 9807300 Fax (bus): 09 9807306

Postal address: TRANSPORT SPECIALTIES LTD
PO BOX 98-971,
MANUKAU CITY,
MANUKAU 2241

Position: _____

Confirmation of continued compliance of modification

I confirm the brake system of the vehicle identified on page 1 of this Statement of Compliance as modified by myself, continues to comply with all the relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015, Schedule 5.

Date: _____ Signed: _____

Certifier's identification: _____

Name: _____

Phone (bus): _____ Fax (bus): _____

Postal address: _____

Position: _____

Comments:

trailer (full, semi-, centre-axle) with air brake system acc. to
71/320/EEC, last amended by 98/12/EC and 2006/96/EC or UN/ECE-R.13.11

distribution: DOMETT
CHASSIS # 240
CERT # LC120603
LT400 # 399888

please note!

This brake calculation is made under consideration of
-the legal prescriptions mentioned above in the version valid
at the time of making the program (V6.10.05.21).
-the functional characteristics of our products
as well as the data of the brake out of the test
approvals of the axle manufacturers, and
-the other vehicle data included in the brake calculation.
Please check whether these data correspond to the actual vehicle data.
Our conditions of delivery apply (particularly section 9.0).
In any case we recommend to do a braking harmonisation!
WABCBrake V6.10.05.21 db 26.05.2010

vehicle manufacturer: DOMETT
trailer model : D101 TANKER
trailer type : 4-axle-full-trailer
remarks : air / hydraulic / VA suspension
WABCO TRAILER - EBS
TRISTOP 3+4: T.14/24
265/70 R 19,5

axle 1 + 2 + 3 + 4 : SAF, PAN 19-1, TDB 0749 ECE,

		<u>unladen</u>	<u>laden</u>
total mass	P in kg	5000	28000
axle 1	P1 in kg	1300	7000
axle 2	P2 in kg	1300	7000
axle 3	P3 in kg	1200	7000
axle 4	P4 in kg	1200	7000
wheel base	E in mm	4770 - 4800	
centre of gravity height	h in mm	1140	1800

		<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>
no. of combined axles		1	1	1	1
no. of brake chambers per axle line	KDZ	2	2	2	2
The power output corresponds to		BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6
brake chamber manufacturer		Meritor	Meritor	Meritor	Meritor
chamber size		14.	14.	T.14/24	T.14/24
lever length	LBh in mm	69	69	69	69
brake factor	[-]	23.03	23.03	23.03	23.03
dyn. rolling radius	rdyn min in mm	421	421	421	421
dyn. rolling radius	rdyn max in mm	421	421	421	421
threshold torque	Co Nm	6.0	6.0	6.0	6.0

calculation:

chamber pressure(rdyn min)pH at z=22,5bar	2.4	2.4	2.1	2.1
chamber pressure(rdyn max)pH at z=22,5bar	2.4	2.4	2.1	2.1
chamber press. (servo)pcha at pm6,5bar bar	5.8	5.8	4.6	4.6
piston force ThA at pm6,5bar N	5588	5588	4385	4385
brake force(rdyn min)T lad. at pm6,5bar N	42260	42260	33173	33173
brake force(rdyn max)T lad. at pm6,5bar N	42260	42260	33173	33173
brake force within 1 % rolling friction proportion	?	25.0	25.0	25.0

braking rate z laden 0.549 for rdyn min
z = sum (TR)/PRmax 0.549 for rdyn max

Trailer may only be operated in combination with trucks/tractors with
ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 480 207 0.. 0 WABCO
EBS relay valve

brake cylinder: Meritor 14HSCLD64

axle 2:

valve 1: 480 207 0.. 0 WABCO
EBS relay valve

brake cylinder: Meritor 14HSCLD64

axle 3:

valve 1: 480 102 ... 0 WABCO
EBS trailer modulator

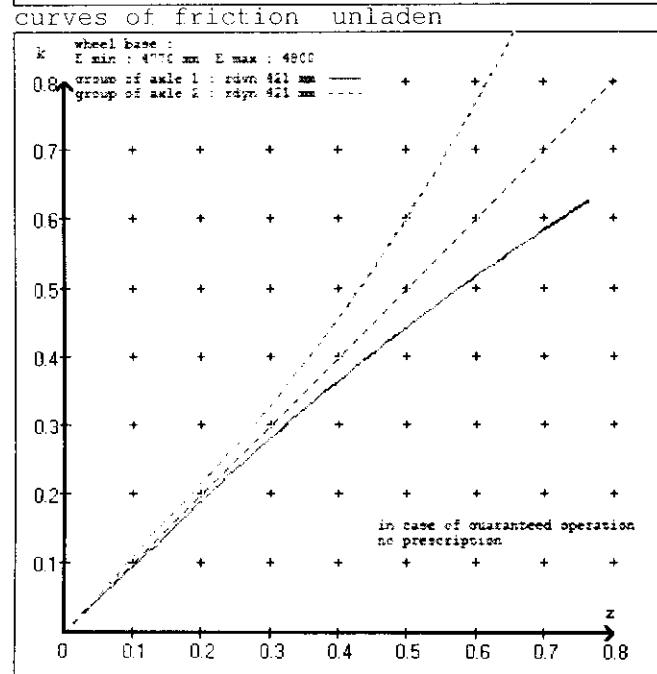
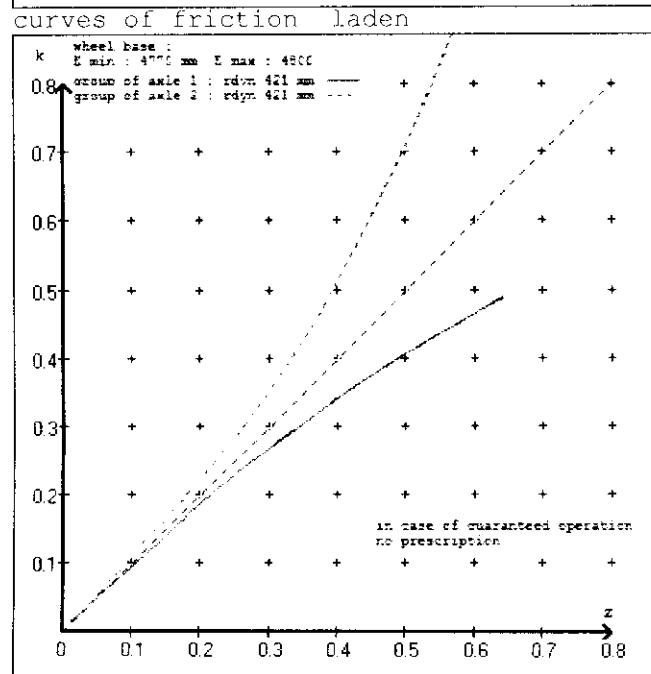
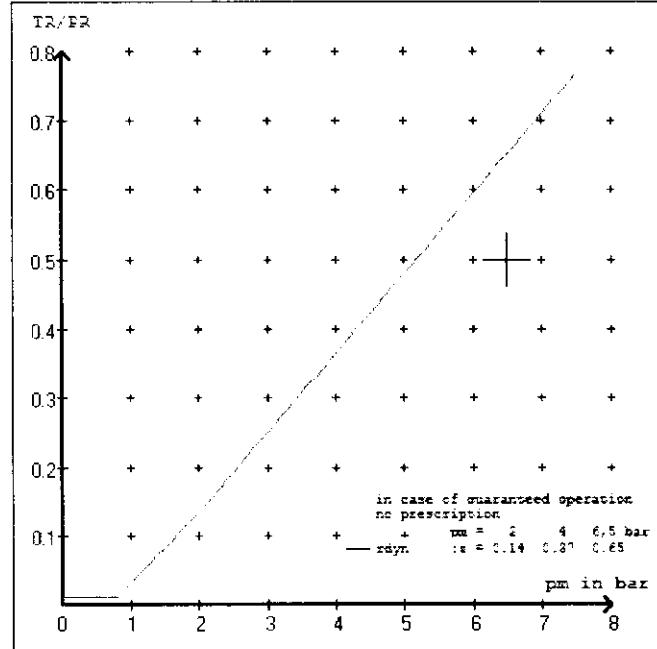
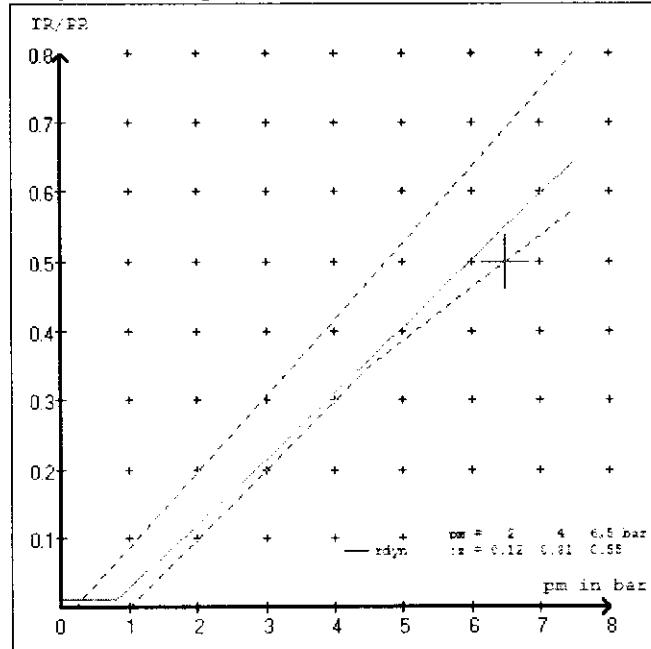
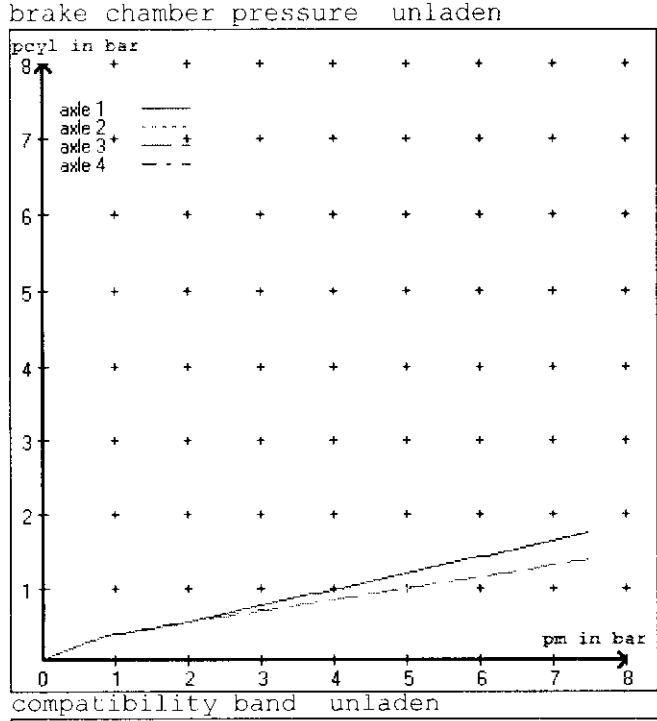
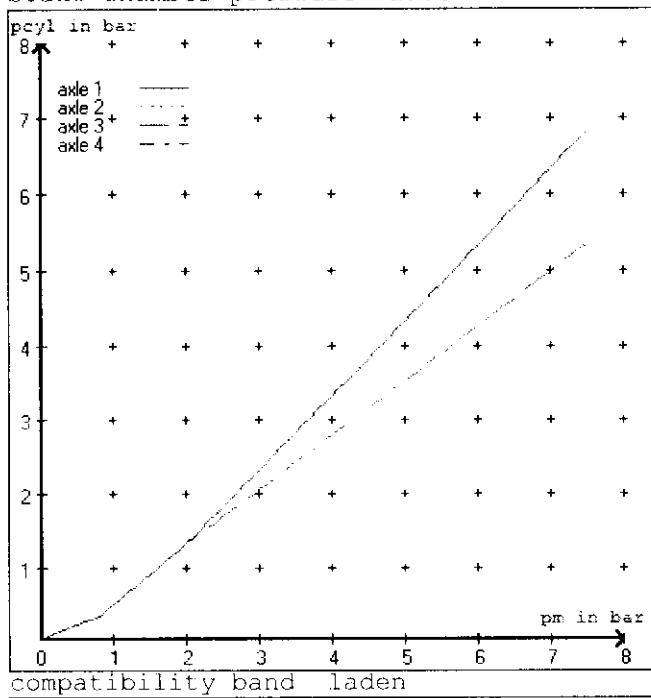
brake cylinder: Meritor 1424HTLD64

axle 4:

valve 1: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1424HTLD64

test type III (zIII = 0.30) for rdyn min : axle1 axle2 axle3 axle4
at pm 3.9 bar => pcha in bar : 3.2 3.2 2.7 2.7
test type III (zIII = 0.06) for rdyn min : axle1 axle2 axle3 axle4
at pm 1.3 bar => pcha in bar : 0.8 0.8 0.8 0.8



vehicle manufacturer: DOMETT
 trailer model : D101 TANKER
 trailer type : 4-axle-full-trailer

brake chamber and lever length :

axle 1 :	2 x type/diameter	14.	(Meritor)	lever length 69 mm
axle 2 :	2 x type/diameter	14.	(Meritor)	lever length 69 mm
axle 3 :	2 x type/diameter	T.14/24	(Meritor)	lever length 69 mm
axle 4 :	2 x type/diameter	T.14/24	(Meritor)	lever length 69 mm

brake diagram :

valve :

480 207 0..0	WABCO EBS relay valve
480 102 ...0	WABCO EBS trailer modulator

EBS input data

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vehicle manufacturer: DOMETT
 trailer model : D101 TANKER
 trailer type : 4-axle-full-trailer
 brake calculation no. : TP 2012A

tire circumference main axle	: 2650 for rdyn max
tire circumference auxiliary axle	: 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.000	
(laden condition)	2.0 bar z = 0.116
	6.5 bar z = 0.550

control pressure pm		6,5	control pressure pm		0.8	2.0	6.5	
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden		
1	1300	to be entered by the vehicle manufact.	1.5	7000	to be entered by the vehicle manufact.	0.3	1.3	5.8
2	1300		1.5	7000		0.3	1.3	5.8
3	1200		1.2	7000		0.3	1.3	4.6
4	1200		1.2	7000		0.3	1.3	4.6
5	0		0,0	0		0,0	0,0	0,0

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

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axle 1	axle 2	axle 3	axle 4
axle load pcyl	axle load pcyl	axle load pcyl	axle load pcyl
1300	1.5	1300	1.5
1800	1.9	1800	1.9
2300	2.3	2300	2.3
2800	2.6	2800	2.6
3300	3.0	3300	3.0
3800	3.4	3800	3.4
4300	3.8	4300	3.8
4800	4.1	4800	4.1
7000	5.8	7000	5.8
		7000	4.6
			7000
			4.6

data sheet to EC/ECE vehicle type-approval certificate concerning braking equipment: according to 98/12/EC annex IX 2.7.4 / ECE R13 annex 11

axle 1 : reference axle: SAF	SBW 1937-... brake lining: Jurid 539
test report :	TDB 0749 ECE date : 13.10.2008
axle 2 : reference axle: SAF	SBW 1937-... brake lining: Jurid 539
test report :	TDB 0749 ECE date : 13.10.2008
axle 3 : reference axle: SAF	SBW 1937-... brake lining: Jurid 539
test report :	TDB 0749 ECE date : 13.10.2008
axle 4 : reference axle: SAF	SBW 1937-... brake lining: Jurid 539
test report :	TDB 0749 ECE date : 13.10.2008

calc. verif. of residual (hot) braking force type III
(item 4.2 of appendix I to annex VII)

axle 1 (rdyn 421 mm)	T = 22.5 % Fe
axle 2 (rdyn 421 mm)	T = 22.5 % Fe
axle 3 (rdyn 421 mm)	T = 18.7 % Fe
axle 4 (rdyn 421 mm)	T = 18.7 % Fe

calculated actuator stroke in mm

(item 4.3.1.1 of appendix I to annex VII)

axle 1 (sp = 57 mm)	s = 39 mm
axle 2 (sp = 57 mm)	s = 39 mm
axle 3 (sp = 56 mm)	s = 39 mm
axle 4 (sp = 56 mm)	s = 39 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	ThA = 5588 N
axle2	ThA = 5588 N
axle3	ThA = 4385 N
axle4	ThA = 4385 N

calc. residual (hot) braking force in N

(item 4.3.1.4 of appendix I to annex VII)

axle 1 (rdyn 421 mm)	T = 33284 N
axle 2 (rdyn 421 mm)	T = 33284 N
axle 3 (rdyn 421 mm)	T = 26161 N
axle 4 (rdyn 421 mm)	T = 26161 N

basic test of subject trailer (z)	type III (calculated) residual
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braking rate of the vehicle (item 4.3.2 to appendix I to annex VII)	0.55 0.43
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required braking rate (items 1.3.3 and 1.6.2 to annex II)	>= 0,4 and >= 0,6*z (0.33)
--	-------------------------------

calc. residual (hot) braking force in N
(item 4.3.1.4 of appendix I to annex VII)

axle 1 (rdyn 421 mm)	T = 33284 N
axle 2 (rdyn 421 mm)	T = 33284 N
axle 3 (rdyn 421 mm)	T = 26161 N
axle 4 (rdyn 421 mm)	T = 26161 N

basic test of subject trailer (z)	type III (calculated) residual
---	--------------------------------------

braking rate of the vehicle (item 4.3.2 to appendix I to annex VII)	0.55 0.43
--	----------------

required braking rate (items 1.3.3 and 1.6.2 to annex II)	>= 0,4 and >= 0,6*z (0.33)
--	-------------------------------

spring parking brake

		axle 3	axle 4
no of TRISTOP-actuators per axle line KDZ		2	2
TRISTOP-actuator type		T.14/24	T.14/24
lever length	lBh in mm	69	69
stat. tyre radius	rstat max in mm	401	401
at a stroke of	s in mm	30	30
min. force of spring brake	TFZ in N	7605	7605
sp.brake chamber no Meritor.....		4	4
release pressure	pLs in bar	4.8	4.8

calculation:

ratio until road		3.9674	3.9674
iFb = lBh*Eta*C*rBt/(rBn*rstat)			
for rstat in mm		401	401
brake force of spring br. Tf in N		59654	59654
Tf = (TFZ*KDZ-2*Co/lBh)*iFb			
braking rate	zf laden	0.444	
zf = sum (Tf)/P + 0,01			

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\text{min Ef} = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

$$\text{min Ef} = 3495 \text{ mm} \quad \text{for } E = 4770 \text{ mm}$$

$$\text{min Ef} = 3515 \text{ mm} \quad \text{for } E = 4800 \text{ mm}$$

min Ef =	minimum distance between front axle(s) (trailer) or support (semitrailer) and the rear axle(s) (resultant of the bogie)
E =	wheel base
fzul = 0.80	maximum permissible frictional connection required
zferf = 0.18	maximum required braking ratio of the parking brake
h = 1800 mm	height of center of gravity - laden
PR = 14000 kg	maximum bogie mass - laden
P = 28000 kg	maximum total mass - laden
nf = 2	no. of axle(s) with TRISTOP spring brake actuators
ng = 2	no. of bogie axle(s)

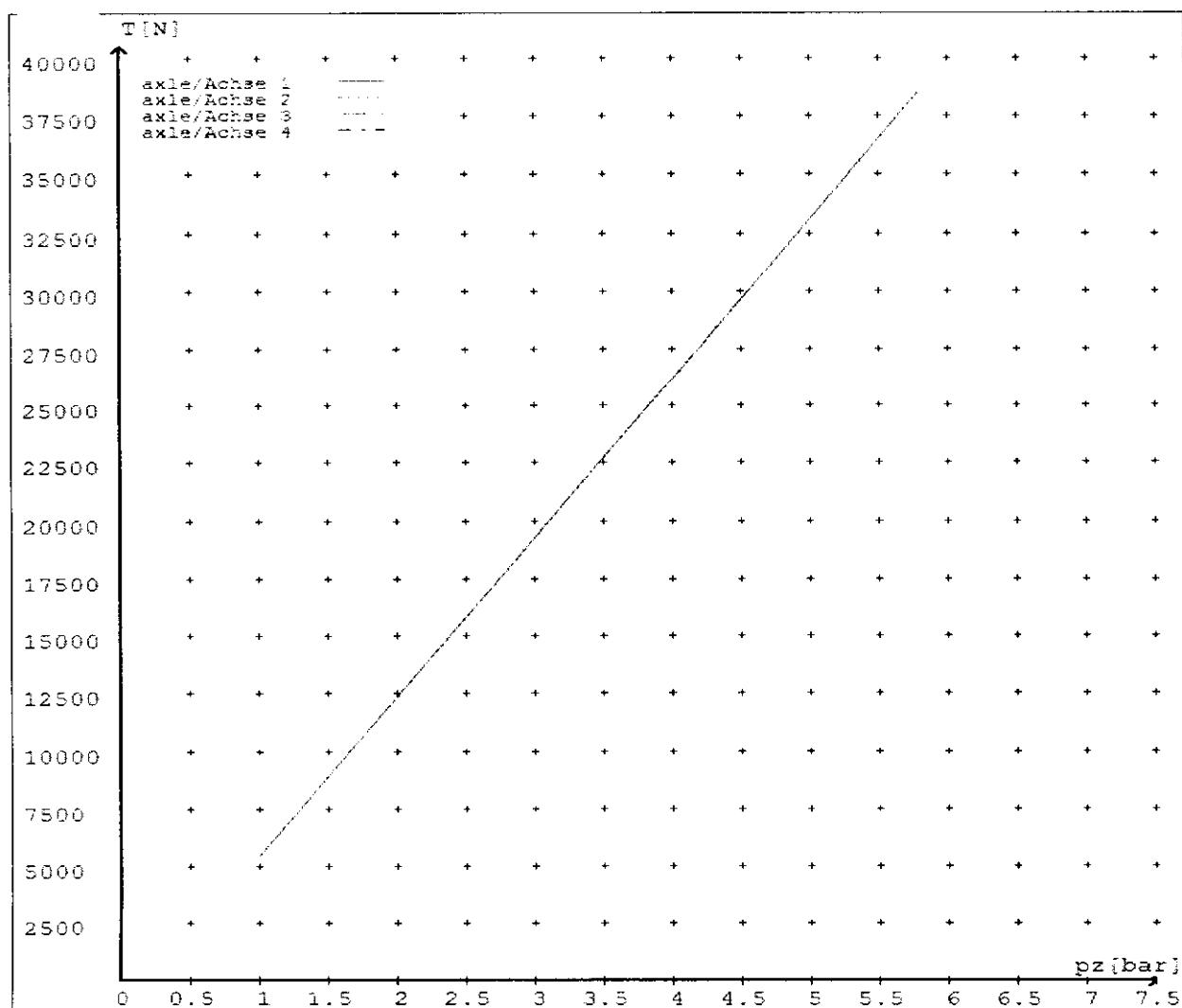
reference values

reference values for z = 50° for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0	5383	
	5.8	38488	
axle 2	1.0	5383	
	5.8	38488	
axle 3	1.0		5383
	4.6		30212
axle 4	1.0		5383
	4.6		30212

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	14.7	14.7	T.14/24	T.14/24	/
Maximum stroke smax = ...mm maximaler Hub smax = ...mm	64	64	64	64	
Lever length = ...mm Hebellänge = ...mm	69.08	69.08	69.08	69.08	



reference values for z = 0.5

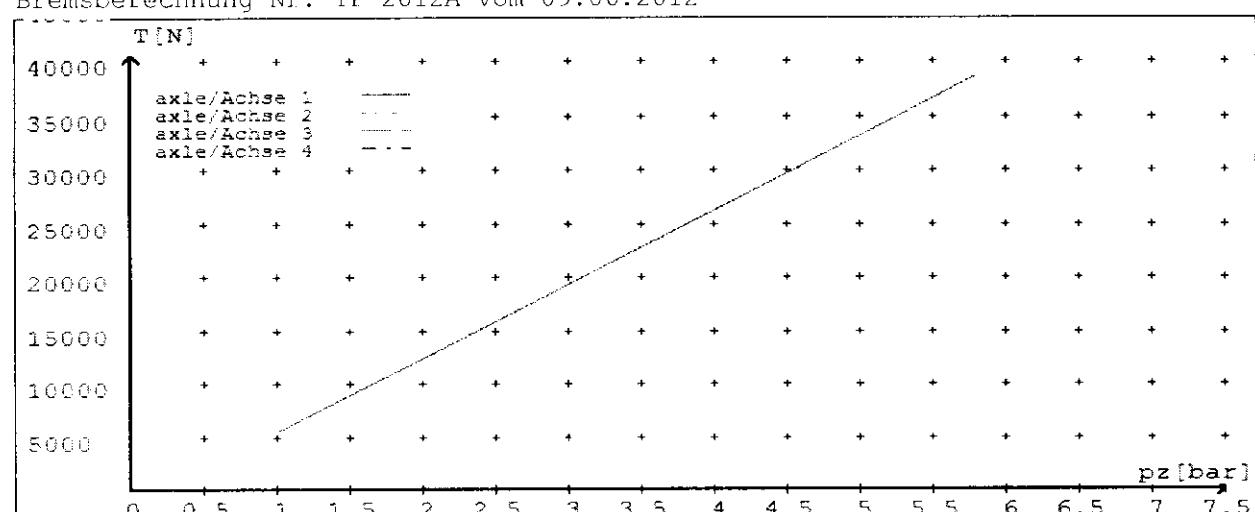
Angabe der Referenzwerte für z = 0.5

for max rdyn: 421 mm

für max rdyn: 421 mm

brake calculation no: TP 2012A date 09.06.2012

Bremsberechnung Nr: TP 2012A vom 09.06.2012



	Axe(s) / Achse(n)				
brake cylinder type (service / parking) Bremzylinder Typ (Betrieb / Fest)	14./	14./	T.14/24	T.14/24	/
Maximum stroke small -mm maximaler Hub small -mm	64	64	64	64	
Lever length -mm Hebellänge -mm	69.08	69.08	69.08	69.08	

O= Transpecs

QUALITY ON THE MOVE

P.O.Box 98-971

South Auckland Mail Centre

Lance Cawte (LPC)

<u>DATE</u>	<u>9-Jun-12</u>	<u>LOAD SENSED</u>	<u>WABCO EBS "E"</u>
<u>CERT. NO.</u>	<u>LC120603</u>	<u>PREV EXEMPTION</u>	<u>N/A</u>
<u>VIN / CHASSIS</u>	<u>7A9D1001910023240</u>		
<u>BRAKE CHAMBERS FRONT</u>	<u>TSE 14</u>	<u>14HSCLD64</u>	<u>STROKE 64mm</u>
<u>BRAKE CHAMBERS REAR</u>	<u>TSE 14/16</u>	<u>1416HTLD64</u>	<u>STROKE 64mm</u>
<u>SLACK LENGTH FRONT</u>	<u>DISC</u>	<u>TYRE SIZE FRONT</u>	<u>265/70R 19.5</u>
<u>SLACK LENGTH REAR</u>	<u>DISC</u>	<u>TYRE SIZE REAR</u>	<u>265/70R 19.5</u>
<u>THIS VEHICLE COMPLIES WITH THE NZ</u>	<u>LINING MATERIAL FRONT</u>	<u>JURID 539</u>	
<u>HEAVY VEHICLE BRAKE RULE 32015, SCHEDULE 5</u>	<u>LINING MATERIAL REAR</u>	<u>JURID 539</u>	

WABCO

HERSTELLER
MANUFACTURER
CONSTRUCTEUR

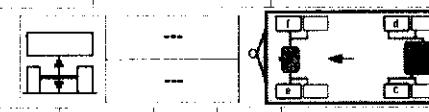
DOMETT

TRAILER EBS-E

GGVS/ADR TUEH TB 2007 - 019.00

TDB 0749 ECE

GIO	Pin1	Pin3	Pin4
1	---	---	---
2	---	---	---
3	ALS2	ALS2	---
4	---	---	---
5	DIAG	DIAG	DIAG
6	---	---	---
7	---	---	---



RSS	Einfachbereifung Single Tire Monte simple	Lenkachse Steering axle Essieu virant
RSS	Zweifachbereifung Twin Tire Monte jumelée	Kippgefährtes Fahrzeug Critical Train Vehicle critique
Subsystems	--	I/O 24N

ACHSE AXLE ESSIEU	pm (bar)	6.5	pm (bar)	0.8	2.0	---	6.5	pz	(bar)				
									TYP TYPE	(mm)	(mm)	TR (daN)	
1	1300	0.6	1.5	7000	4.5	0.3	1.3	-	14	64	69	538	3848
2	1300	0.6	1.5	7000	4.5	0.3	1.3	-	14	64	69	538	3848
3	1200	0.5	1.2	7000	4.5	0.3	1.3	-	14 / 24	64	69	538	3021
4	1200	0.5	1.2	7000	4.5	0.3	1.3	-	14 / 24	64	69	538	3021
5	0	---	---	0	---	---	---	-	---	---	---	---	---

NOTICE TO VEHICLE OPERATOR

This trailer is equipped with an **Electronic Brake System**.

To comply with the New Zealand Heavy Vehicle Brake Rule, it must be used only in conjunction with a truck/tractor equipped with a 5 or 7 pin ABS/EBS power supply socket.

Failure to connect to such supply invalidates Brake Rule compliance.

The trailer ABS/EBS warning light on the towing vehicle dashboard must illuminate when the ignition is switched on and extinguish when the vehicle is in motion.

If the light does not illuminate when ignition is switched on, the system must be checked. If the light remains illuminated when the vehicle is in motion, Brake Rule compliance is compromised. Repairs must be made as soon as possible.

NB:

If this vehicle is fitted with mechanical (spring) suspension, the load sense valving has been adjusted to suit exactly the performance of the original springs. In event of replacement being required, original equipment springs **must** be fitted to ensure correct ongoing operation. Fitment of non genuine springs can affect operation and therefore, compliance.

If you are unsure of your responsibilities and/or obligations. please contact either the vehicle manufacturer or myself.



L P CAWTE
(LPC HVEK)
(09 980 7300)

NOTICE TO VEHICLE OPERATOR

THIS VEHICLE HAS A BRAKE SYSTEM WHICH HAS BEEN DESIGNED AND FITTED IN ACCORDANCE WITH THE NEW ZEALAND HEAVY VEHICLE BRAKE RULE 32015: SCHEDULES.

IF THIS VEHICLE IS OPERATED IN CONJUNCTION WITH NON-CODED VEHICLES, THERE MAY BE OPERATIONAL FACTORS WHICH NEED TO BE TAKEN INTO CONSIDERATION.

PLEASE REFER TO THE CERTIFIER FOR FURTHER INFORMATION.

EXCERPT FROM NZ HEAVY VEHICLE BRAKE RULE 32015

10.1 Responsibilities of operators

A person who operates a vehicle must ensure that the vehicle complies with this Rule

10.2 Responsibilities of repairers

A person who repairs or adjusts a brake must ensure that the repair or adjustment:

- (a) does not prevent the vehicle from complying with the rule; and*
- (b) complies with Land Transport Rule: Vehicle Repair 1998.*

10.3 Responsibilities of modifiers

A person who modifies a vehicle so as to affect the braking performance of the vehicle must:

- (a) ensure that the modification does not prevent the vehicle from complying with this rule; and*
- (b) notify the operator that the vehicle must be inspected and, if necessary, certified by a person or organisation appointed to carry out specialist inspection and certification of heavy vehicle brakes.*

10.5 Responsibilities of manufacturers and retailers

A person may manufacture, stock, or offer for sale a brake or its components. Intended for fitting to a vehicle to be used on New Zealand roads, only if that brake or component:

- (a) complies with this Rule; and*
- (b) does not prevent a repair to a vehicle, its structure, systems, components and equipment from complying with this Rule.*

IF YOU ARE UNSURE ABOUT YOUR RESPONSIBILITIES, PLEASE CONTACT THE VEHICLE MANUFACTURER, OR MYSELF.

COMPLAINTS. Complaints and Warranty issues which relate to Brake Certification will be acknowledged within 7 working days and a resolution proposed within 25 working days.

Resolution of complaints and Warranty issues is subject to Transpecs Warranty policy.

Customers have the right to appeal to the NZ Transport Agency if dissatisfied with a Compliance issue. (refer NZTA Deed Of Appointment Para 47.4)

NZ Transport Agency Helpdesk 0800 699 000

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**L.P CAWTE
(LPC HVEK)**

WELDING WARNING

WABCO

14 March 2011, from Billy Sinclair, Transpecs-Wabco Product Support

NB: Any sort of arc welding can cause damage to your ECU's fitted to a trailer. The Inverter that we supply is also susceptible to welding arcs.

Prevention is less costly than the cure ...

Wabco Recommendation:

1. Remove all the main power cables and diagnostic cables from the ECU as they have non-interchangeable connections.
2. Leave the sensor cables that are plugged into the ECU and disconnect them at the wheel end. This will cover the protection against welding, at the same time preventing mixing them up at the ECU end.

TEBS E Modulator – Plugs and dismantling of cables and protective caps.

