

Heavy vehicle specialist certificate

Must be presented to a CoF (heavy) inspecting organisation
Heavy vehicle specialist inspector and inspecting organisation

Heavy vehicle specialist inspector's or manufacturing inspecting organisation's name <small>(PRINT IN CAPS)</small>		ID
Lance Cawte		LPC
Vehicle registration <small>(optional)</small>	VIN/chassis number	
	<input type="checkbox"/> 7 <input type="checkbox"/> A <input type="checkbox"/> 9 <input type="checkbox"/> 1 <input type="checkbox"/> 0 <input type="checkbox"/> 0 <input type="checkbox"/> 1 <input type="checkbox"/> 4 <input type="checkbox"/> G <input type="checkbox"/> 1 <input type="checkbox"/> 0 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/> 4 <input type="checkbox"/> 7 <input type="checkbox"/> 5	
Make	Component being certified:	
DOMETT TRAILERS	<input type="checkbox"/> Chassis	<input type="checkbox"/> Load anchorage
Model <small>(optional)</small>	<input type="checkbox"/> Log bolsters	<input checked="" type="checkbox"/> Brakes
Certification category	<input type="checkbox"/> SRT	<input type="checkbox"/> PSV stability
HVEK	<input type="checkbox"/> Swept path	<input type="checkbox"/> PSV rollover
	<input type="checkbox"/> PSV stability	<input type="checkbox"/> PBS

Description of work

REPLACE WABCO BRAKE CALIPERS WITH SAF CALIPERS

The brake performance of the vehicle and remains within the NZHVBR

~~Continued Compliance~~

Code/standard/rule certified to	Component load rating(s)
BRAKE RULE 32015/3	N/A
General drawing number(s)	
N/A	

Supporting documents

BRAKE CODE CERTIFICATE SODC, LC160417

Special conditions (optional)

N/A

Certification expiry date <small>(if applicable)</small>	or	Hubodometer reading <small>(whichever comes first)</small>
N/A		<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

Declaration

I the undersigned, declare that I am the heavy vehicle specialist inspector identified and I hold a current valid appointment. I certify that the above mentioned vehicle component's design, manufacture and installation, and this certification complies in all respects with the Land Transport Rule: Vehicle Standards Compliance 2002 and my appointment. To the best of my knowledge the information contained in the certificate is true and correct.

Designer's ID (if different from inspector below)

Inspector's signature

Inspector's name (PRINT IN CAPS)

Lance Cawte

ID number

L P C

Date

28-Jun-16

Number

550058

CoF vehicle inspector ID	CoF vehicle inspector signature	Date

All fields are mandatory unless otherwise stated.

trailer (full, semi-, centre-axle) with air brake system acc. to 71/320/EEC, last amended by 98/12/EC and 2006/96/EC

distribution: DOMETTS
2016, 5A, SAF,
NEW TANKER
SAF CALIPERS

please note!

This brake calculation is made under consideration of
-the legal prescriptions mentioned above in the version valid at the time of making the program (V6.14.04.20).
-the functional characteristics of our products as well as the data of the brake out of the test approvals of the axle manufacturers, and
-the other vehicle data included in the brake calculation.
Please check whether these data correspond to the actual vehicle data. Our conditions of delivery apply (particularly section 9.0).
In any case we commend to do a braking harmonisation!
WABCOBrake V6.14.04.20 db 20.04.2016

vehicle manufacturer: DOMETTS
trailer model : 2016 5A TANKER, E1001
trailer type : 5-axle-full-trailer
remarks : air / hydraulic / VA suspension
EC w.o.annexVII
WABCO TRAILER - EBS
TRISTOP 3+4: T.14/24
265/70 R 19,5

axle 1 : SAF, SBS 1918, TDB 0870 ext01 ECE,
axle 2 + 3 + 4 + 5 : SAF, SBW 1937, TDB 0749 ECE,

		<u>unladen</u>	<u>laden</u>
total mass	P in kg	6300	35200
axle 1	P1 in kg	1500	8000
axle 2	P2 in kg	1500	8000
axle 3	P3 in kg	1100	6400
axle 4	P4 in kg	1100	6400
axle 5	P5 in kg	1100	6400
wheel base	E in mm	5700 - 5700	
centre of gravity height	h in mm	900	1521

	<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles	1	1	1	1	1
no. of brake chambers per axle line KDZ	2	2	2	2	2
The power output corresponds to	BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6	BZ 122.1
brake chamber manufacturer	Meritor	Meritor	Meritor	Meritor	Meritor
chamber size	18.	18.	T.14/24	T.14/24	14.
lever length lbh in mm	76	69	69	69	69
brake factor [-]	22.37	23.03	23.03	23.03	23.03
dyn. rolling radius rdyn min in mm	421	421	421	421	421
dyn. rolling radius rdyn max in mm	421	421	421	421	421
threshold torque Co Nm	6.0	6.0	6.0	6.0	6.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.3	2.3	2.1	2.1	2.1
chamber pressure(rdyn max)pH at z=22,5%bar	2.3	2.3	2.1	2.1	2.1
chamber press.(servo)pcha at pm6,5bar bar	6.2	6.2	4.9	4.9	4.9
piston force ThA at pm6,5bar N	6622	6622	4686	4686	4686
brake force(rdyn min)T lad. at pm6,5bar N	53630	50176	35386	35386	35386
brake force(rdyn max)T lad. at pm6,5bar N	53630	50176	35386	35386	35386
brake force within 1 % rolling friction proportion %	22.4	20.9	18.9	18.9	18.9

braking rate z laden 0.608 for rdyn min
z = sum (TR)/PRmax 0.608 for rdyn max

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 2:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 3:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1424HTLD64

axle 4:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1424HTLD64

axle 5:

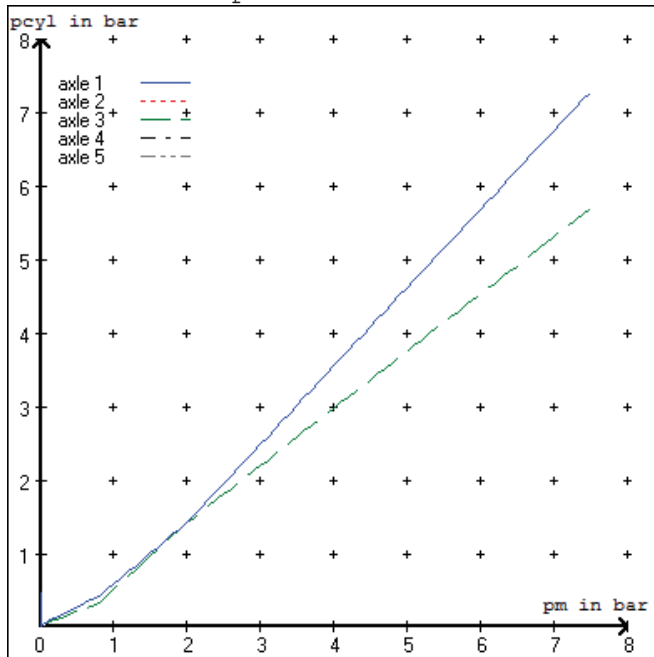
valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

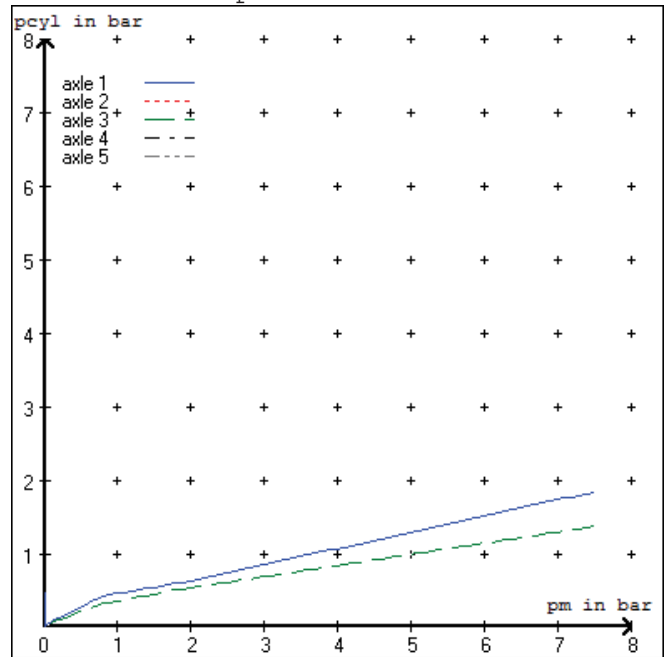
brake cylinder: Meritor 14HSCLD64

test type III (zIII = 0.30)	for rdyn min :	axle1	axle2	axle3	axle4	axle5	
at pm 3.6 bar =>	pcha in bar :	3.1	3.1	2.6	2.6	2.6	2.6
test type III (zIII = 0.06)	for rdyn min :	axle1	axle2	axle3	axle4	axle5	
at pm 1.3 bar =>	pcha in bar :	0.8	0.8	0.7	0.7	0.7	0.7

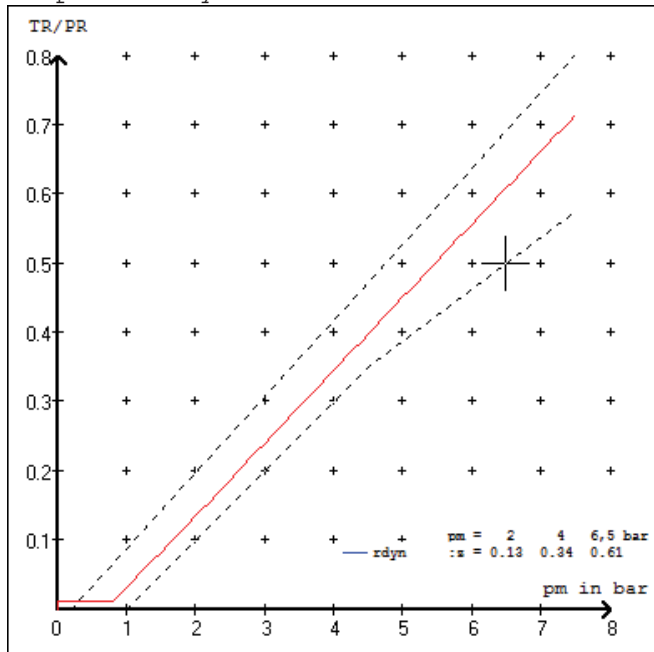
brake chamber pressure laden



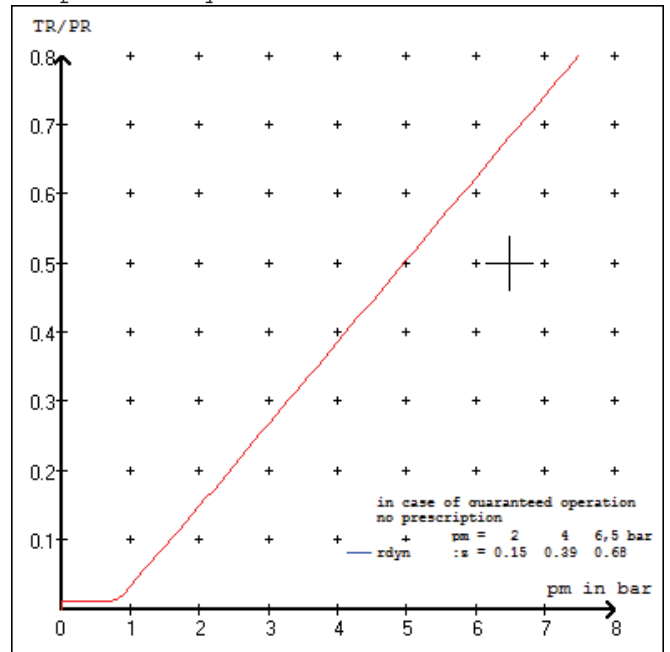
brake chamber pressure unladen



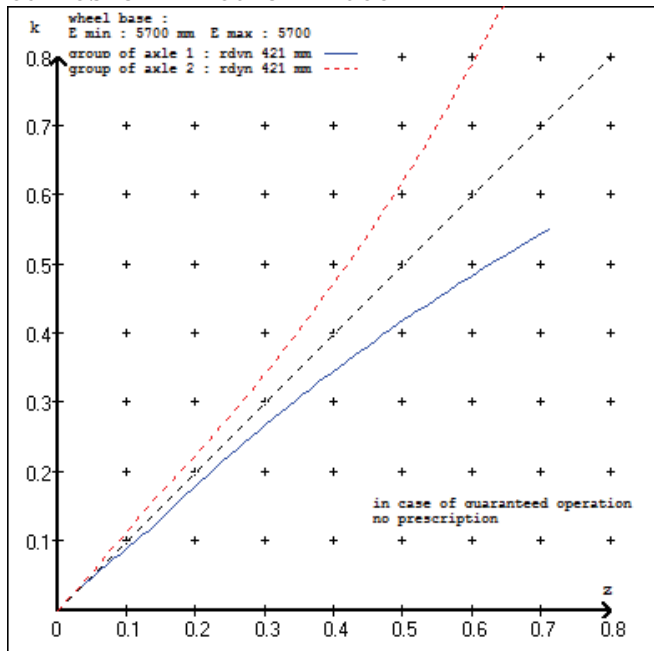
compatibility band laden



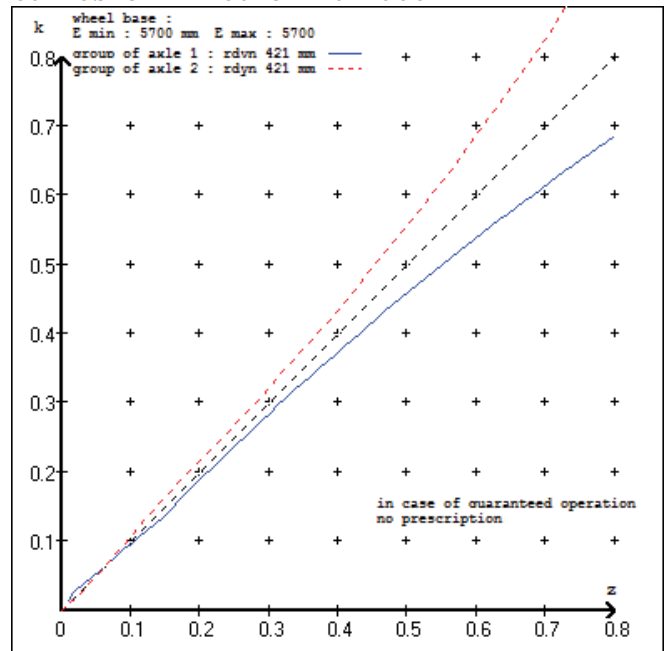
compatibility band unladen



curves of friction laden



curves of friction unladen



vehicle manufacturer: DOMETTS
 trailer model : 2016 5A TANKER, E1001
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 : 2 x type/diameter 18. (Meritor) lever length 76 mm
 axle 2 : 2 x type/diameter 18. (Meritor) lever length 69 mm
 axle 3 : 2 x type/diameter T.14/24 (Meritor) lever length 69 mm
 axle 4 : 2 x type/diameter T.14/24 (Meritor) lever length 69 mm
 axle 5 : 2 x type/diameter 14. (Meritor) lever length 69 mm

brake diagram :

valve :

971 002 ... 0 WABCO EBS emergency valve
 480 207 0.. 0 WABCO EBS relay valve or 480 207 2.. 0
 480 102 ... 0 WABCO EBS trailer modulator

EBS input data

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vehicle manufacturer: DOMETTS
 trailer model : 2016 5A TANKER, E1001
 trailer type : 5-axle-full-trailer
 brake calculation no. : TP 2016A

tire circumference main axle : 2650 for rdyn max
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.010
 (laden condition) 2.0 bar z = 0.134
 6.5 bar z = 0.610

control pressure pm			6,5	control pressure pm			0.8	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden			
1	1500	to be	1.6	8000	to be	0.4	1.4	6.2	
2	1500	entered by the vehicle manufact.	1.6	8000	entered by the vehicle manufact.	0.4	1.4	6.2	
3	1100		1.2	6400		0.3	1.4	4.9	
4	1100		1.2	6400		0.3	1.4	4.9	
5	1100		1.2	6400		0.3	1.4	4.9	

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

=====

axle 1	axle 2	axle 3	axle 4	axle 5
axle load pcy1	axle load pcy1	axle load pcy1	axle load pcy1	axle load pcy1
1500 1.6	1500 1.6	1100 1.2	1100 1.2	1100 1.2
2000 2.0	2000 2.0	1600 1.5	1600 1.5	1600 1.5
2500 2.3	2500 2.3	2100 1.9	2100 1.9	2100 1.9
3000 2.7	3000 2.7	2600 2.2	2600 2.2	2600 2.2
3500 3.0	3500 3.0	3100 2.6	3100 2.6	3100 2.6
4000 3.4	4000 3.4	3600 2.9	3600 2.9	3600 2.9
4500 3.7	4500 3.7	4100 3.3	4100 3.3	4100 3.3
5000 4.1	5000 4.1	4600 3.6	4600 3.6	4600 3.6
8000 6.2	8000 6.2	6400 4.9	6400 4.9	6400 4.9

	<u>axle 3</u>	<u>axle 4</u>
no of TRISTOP-actuators per axle line KDZ	2	2
TRISTOP-actuator type	T.14/24	T.14/24
lever length	69	69
stat. tyre radius	401	401
at a stroke of	30	30
min. force of spring brake	7605	7605
sp.brake chamber no Meritor.....	4	4
release pressure	4.8	4.8

calculation:

ratio until road	3.9674	3.9674
$iF_b = lB_h \cdot \eta \cdot C \cdot r_{Bt} / (r_{Bn} \cdot r_{stat})$		
for rstat in mm	401	401
brake force of spring br. Tf in N	59654	59654
$T_f = (TFZ \cdot KDZ - 2 \cdot C_o / lB_h) \cdot iF_b$		
braking rate	0.356	
zf = sum (Tf) / P + 0,01		

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\min E_f = E \cdot (1 - PR/P + z_{ferf} \cdot h/E) / (1 - z_{ferf} / (f_{zul} \cdot n_f/n_g))$$

min Ef = 4324 mm for E = 5700 mm
=====

min Ef = 4324 mm for E = 5700 mm
=====

min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer)
and the rear axle(s) (resultant of the bogie)

E = wheel base

fzul = 0.80 maximum permissible frictional connection required

zferf = 0.18 maximum required braking ratio of the parking brake

h = 1521 mm height of center of gravity - laden

PR = 19200 kg maximum bogie mass - laden

P = 35200 kg maximum total mass - laden

nf = 2 no. of axle(s) with TRISTOP spring brake actuators

ng = 3 no. of bogie axle(s)

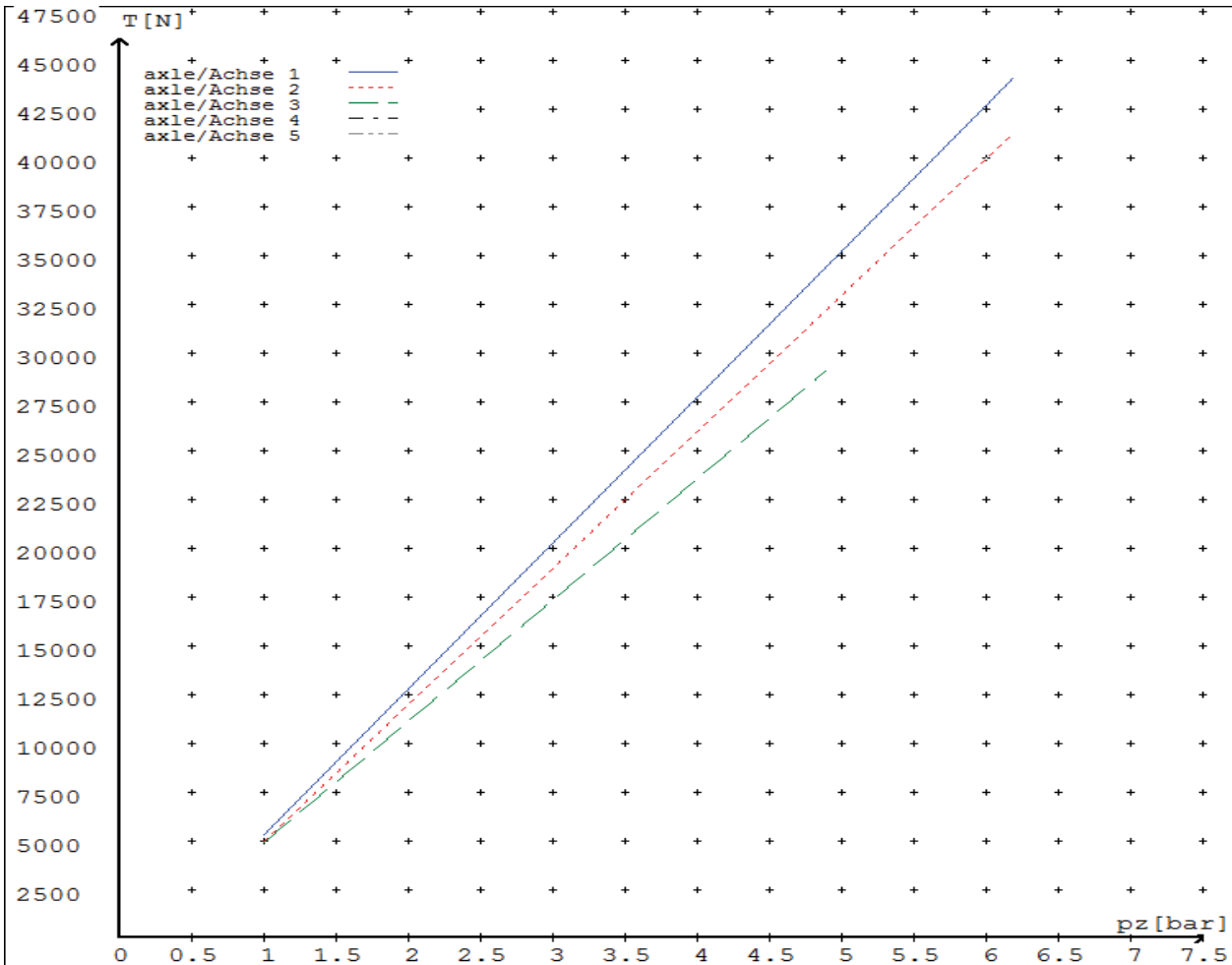
reference values

reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0	5249	
	6.2	44104	
axle 2	1.0	4904	
	6.2	41263	
axle 3	1.0		4812
	4.9		29100
axle 4	1.0		4812
	4.9		29100
axle 5	1.0		4812
	4.9		29100

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	18./	T.14/24	T.14/24	14./
Maximum stroke s _{max} = ...mm maximaler Hub s _{max} = ...mm	64	64	64	64	64
Lever length =mm Hebellänge =mm	76	69.08	69.08	69.08	69.08



reference values for $z = 0.5$

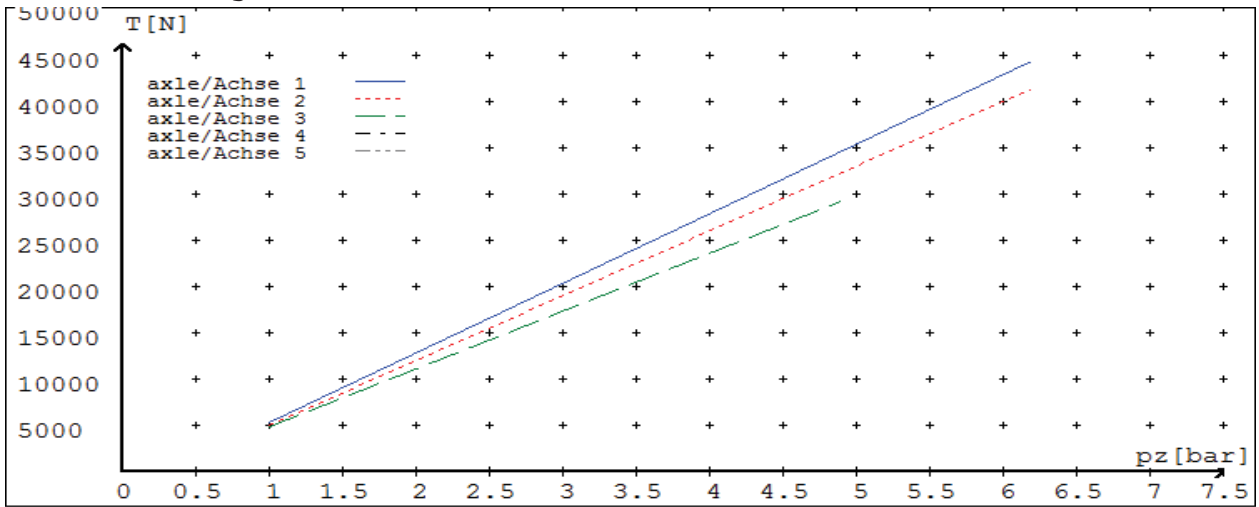
Angabe der Referenzwerte für $z = 0.5$

for max r_{dyn}: 421 mm

für max r_{dyn}: 421 mm

brake calculation no: TP 2016A date 02.07.2016

Bremsberechnung Nr: TP 2016A vom 02.07.2016



	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	18./	T.14/24	T.14/24	14./
Maximum stroke $s_{max} = \dots$ mm maximaler Hub $s_{max} = \dots$ mm	64	64	64	64	64
Lever length = \dots mm Hebellänge = \dots mm	76	69.08	69.08	69.08	69.08