





# WABCO

## START-UP PROTOCOL

System	Trailer EBS-E	WABCO part number	480 102 080 0
Production date	2015-09-29	Serial number	437001604100A
Serial number (modulator)	000000042182		
Fingerprint Customer EOL / Customer Development / Flash Program	W503643 / 2016-03-02 ; 00000000 / 0000-00-00 ; 00000000 / 0000-00-00		

WABCO		TRAILER EBS-E		GGVS/ADR TUEH TB 2007 - 019.00											
HERSTELLER MANUFACTURER CONSTRUCTEUR	DOMETT T&T		GIO	Pin1	Pin3	Pin4									
TYPE TYPE	4AFT BULK TIPPER		1	24V-01	---	---									
FAHRZEUG IDENT.NR. CHASSIS NUMBER NUMERO DE CHASSIS	7A9D35019G1023460		2	---	---	---									
BREMSBERECHNUNGS-NR. BRAKE CALCULATION NO. CALCUL DE FREINAGE NO.	GenNZ50110A		3	ALS2	ALS2	---									
POLRADZAHNEZAHL c-d   e-f POLE WHEEL TEETH c-d   e-f DENTS ROUE DENTEE c-d   e-f	90	90	4	---	---	---									
RSS RSS RSS	Einfachbereifung Single Tire Monte simple	Lenkachse Steering axle Essieu vireur	5	DIAG	DIAG	DIAG									
	Zwillingsbereifung Twin Tire Monte jumelée	Kippkritisches Fahrzeug Critical Trailer Véhicule critique	6	---	---	---									
Subsystems	SB	I/O	7	---	---	---									
		24N													
ACHSE AXLE ESSIEU	pm (bar)	6.5	pm (bar)	0.7	2.0	---	6.5	TYP TYPE	(mm)	(mm)	(bar)	1.0	Pz		
	+	+	+	+	+	+	+				TR (daN)				
1	1570	0.7	1.9	7500	4.8	0.3	1.5	---	5.3	-	24	75	152	644	4431
2	1570	0.7	1.9	7500	4.8	0.3	1.5	---	5.3	-	24	75	152	644	4431
3	1270	0.5	1.4	7500	4.8	0.3	1.3	---	4.4	-	24 / 30	75	127	567	2929
4	1270	0.5	1.4	7500	4.8	0.3	1.3	---	4.4	-	24 / 30	75	127	567	2929
5	0	---	---	0	---	---	---	---	---	-	---	---	---	---	---

### TEBS-E

Diagnostic memory	OK	Warning lamp control	OK
Parameter setting	carried out	Stop light power supply	OK
EBS pressure test	OK	Lifting axle test	Not tested
Redundancy test	OK	ECAS height sensor calibration	Not tested
ABS sensor assignment	OK	Height sensor axle load	Not tested
RTR check	Not tested	Leak test	Not tested
Immobilizer test	Not tested	Signal outputs	Not tested
Signal inputs	Not tested	Tag axle test	Not tested

### Electronic Extension Module

Diagnostic memory	Not tested	Signal outputs	Not tested
TailGUARDlight	Not tested	TailGUARD	Not tested

Manufacturer	DOMETT T&T	Vehicle ident. no	7A9D35019G1023460
Vehicle type	4AFT BULK TIPPER	Odometer reading	10.2 km
next Service	0 km	Trip reading	10.2 km
Tester	Chris Clarke		
Date	2016-03-02 4:34:27 p.m.		

trailer (full, semi-, centre-axle) with air brake system acc. to UN/ECE-R.13.11

distribution: DOMETT T&T  
7A9D35019G1023460  
CJC163651

please note!

This brake calculation is made under consideration of  
-the legal prescriptions mentioned above in the version valid at the time of making the program (V6.14.04.20).  
-the functional characteristics of our products as well as the data of the brake out of the test approvals of the axle manufacturers, and  
-the other vehicle data included in the brake calculation.  
Please check whether these data correspond to the actual vehicle data.  
Our conditions of delivery apply (particularly section 9.0).  
In any case we commend to do a braking harmonisation!  
WABCO Brake V6.14.04.20 db 08.07.2014

vehicle manufacturer: DOMETT T&T  
trailer model : 4AFT BULK TIPPER  
trailer type : 4-axle-full-trailer  
remarks : air / hydraulic / VA suspension  
WABCO TRAILER - EBS E  
TRISTOP 3+4: 24/30  
265/70 R 19,5

axle 1 + 2 + 3 + 4 : SAF, SNK 367x180, TDB 0459 ECE,

		<u>unladen</u>	<u>laden</u>
total mass	P in kg	5680	30000
axle 1	P1 in kg	1570	7500
axle 2	P2 in kg	1570	7500
axle 3	P3 in kg	1270	7500
axle 4	P4 in kg	1270	7500
wheel base	E in mm	4900 - 4900	
centre of gravity height	h in mm	1250	2030

	<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>
no. of combined axles	1	1	1	1
no. of brake chambers per axle line K D Z	2	2	2	2
The power output corresponds to	BC 0069.1BC	0069.1BC	0023.1BC	0023.1
brake chamber manufacturer	BPW	BPW	WABCO	WABCO
chamber size	24.	24.	24/30	24/30
lever length lbh in mm	152	152	127	127
brake factor [-]	9.73	9.73	9.73	9.73
dyn. rolling radius rdyn min in mm	421	421	421	421
dyn. rolling radius rdyn max in mm	421	421	421	421
threshold torque Co Nm	13.0	13.0	13.0	13.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.0	2.0	2.0	2.0
chamber pressure(rdyn max)pH at z=22,5%bar	2.0	2.0	2.0	2.0
chamber press.(servo)pcha at pm6,5bar bar	5.3	5.3	4.4	4.4
piston force ThA at pm6,5bar N	7575	7575	5985	5985
brake force(rdyn min)T lad. at pm6,5bar N	53354	53354	35269	35269
brake force(rdyn max)T lad. at pm6,5bar N	53354	53354	35269	35269
brake force within 1 % rolling friction proportion %	27.8	27.8	22.2	22.2

braking rate z laden 0.602 for rdyn min  
z = sum (TR)/PRmax 0.602 for rdyn max

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).



brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO  
EBS emergency valve

valve 2: 480 102 ... 0 WABCO  
EBS trailer modulator

brake cylinder: BPW 05.444.15...

axle 2:

valve 1: 971 002 ... 0 WABCO  
EBS emergency valve

valve 2: 480 102 ... 0 WABCO  
EBS trailer modulator

brake cylinder: BPW 05.444.15...

axle 3:

valve 1: 971 002 ... 0 WABCO  
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0  
EBS relay valve

brake cylinder: WABCO 925 376 000-004 0 / 925 376 1.. 0

axle 4:

valve 1: 971 002 ... 0 WABCO  
EBS emergency valve

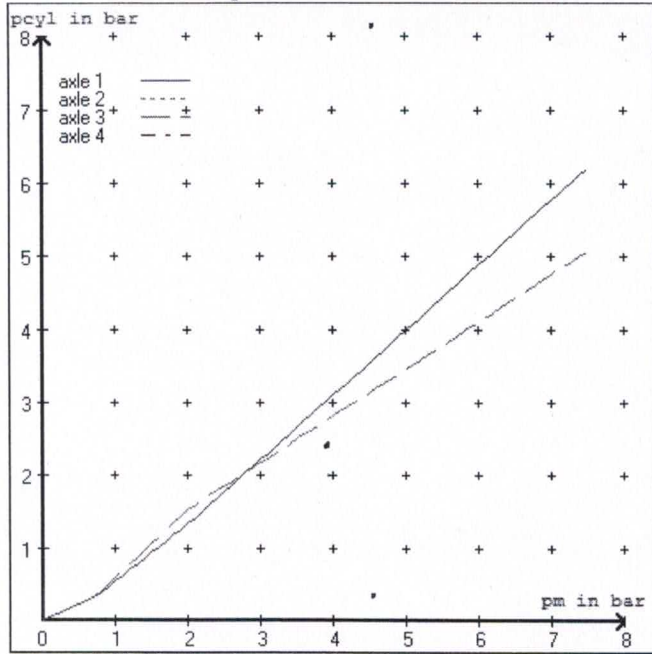
valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0  
EBS relay valve

brake cylinder: WABCO 925 376 000-004 0 / 925 376 1.. 0

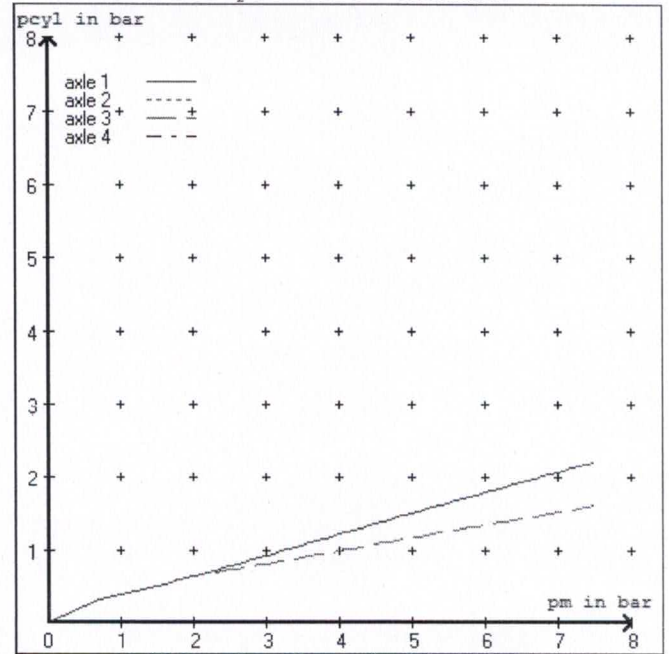
test type III (zIII = 0.30) for rdyn min : axle1 axle2 axle3 axle4  
at pm 3.5 bar => pcha in bar : 2.6 2.6 2.5 2.5

test type III (zIII = 0.06) for rdyn min : axle1 axle2 axle3 axle4  
at pm 1.2 bar => pcha in bar : 0.7 0.7 0.7 0.7

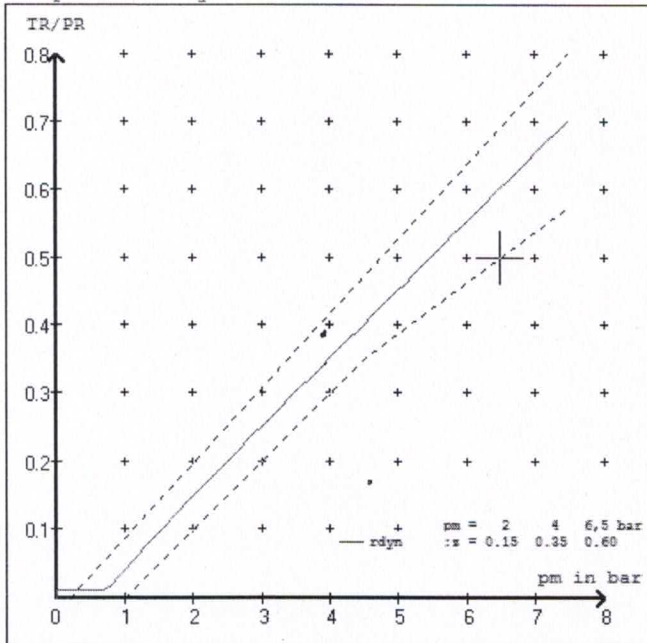
brake chamber pressure laden



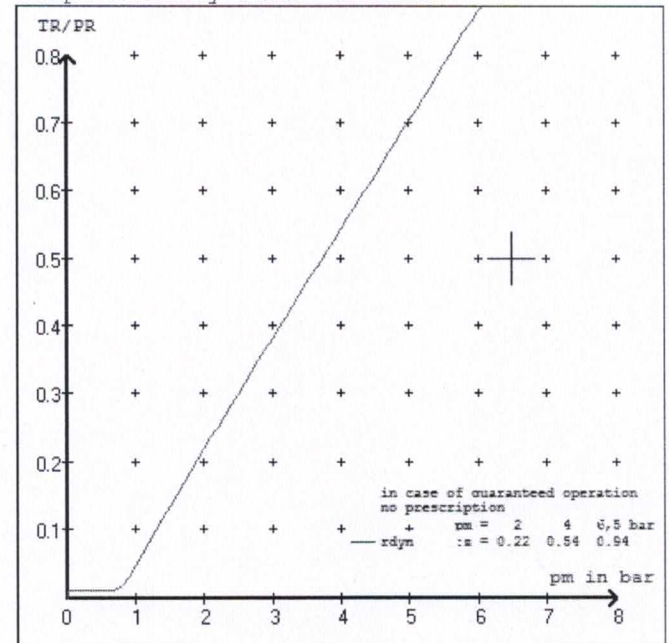
brake chamber pressure unladen



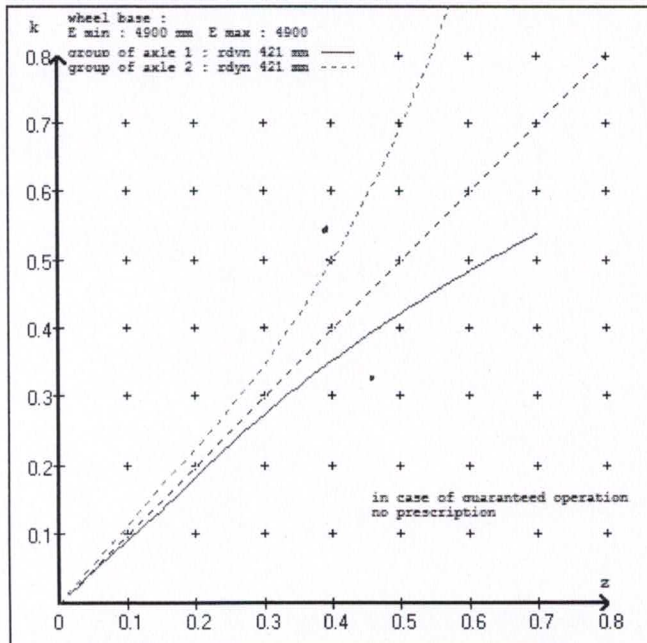
compatibility band laden



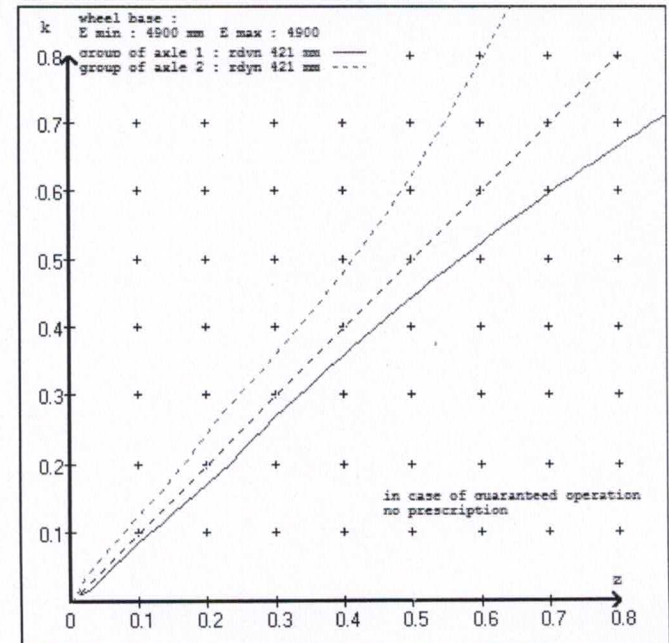
compatibility band unladen



curves of friction laden



curves of friction unladen





vehicle manufacturer: DOMETT T&T  
 trailer model : 4AFT BULK TIPPER  
 trailer type : 4-axle-full-trailer

brake chamber and lever length :

axle 1 : 2 x type/diameter 24. (BPW) lever length 152 mm  
 axle 2 : 2 x type/diameter 24. (BPW) lever length 152 mm  
 axle 3 : 2 x type/diameter 24/30 (WABCO) lever length 127 mm  
 axle 4 : 2 x type/diameter 24/30 (WABCO) lever length 127 mm

brake diagram :

valve :

971 002 ... 0 WABCO EBS emergency valve  
 480 102 ... 0 WABCO EBS trailer modulator  
 480 207 0.. 0 WABCO EBS relay valve or 480 207 2.. 0

EBS input data

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vehicle manufacturer: DOMETT T&T  
 trailer model : 4AFT BULK TIPPER  
 trailer type : 4-axle-full-trailer  
 brake calculation no. : GenNZ 50110A

tire circumference main axle : 2650 for rdyn max  
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.7 bar z = 0.010  
 (laden condition) 2.0 bar z = 0.142  
 6.5 bar z = 0.600

control pressure pm		6,5	control pressure pm		0.7	2.0	6.5	
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden		
1	1570	to be	1.9	7500	to be	0.3	1.3	5.3
2	1570	entered by the vehicle manufact.	1.9	7500	entered by the vehicle manufact.	0.3	1.3	5.3
3	1270		1.4	7500		0.3	1.5	4.4
4	1270		1.4	7500		0.3	1.5	4.4
5	0		0,0	0		0,0	0,0	0,0

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

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axle 1	axle 2	axle 3	axle 4
axle load pcy1	axle load pcy1	axle load pcy1	axle load pcy1
1570	1.9	1270	1.4
2070	2.2	1770	1.6
2570	2.5	2270	1.9
3070	2.8	2770	2.1
3570	3.0	3270	2.4
4070	3.3	3770	2.6
4570	3.6	4270	2.8
5070	3.9	4770	3.1
7500	5.3	7500	4.4





spring parking brake

	<u>axle 3</u>	<u>axle 4</u>
no of TRISTOP-actuators per axle line KDZ	2	2
TRISTOP-actuator type	24/30	24/30
lever length                      lBh in mm	127	127
stat. tyre radius                      rstat max in mm	401	401
at a stroke of                      s            in mm	30	30
min. force of spring brake            TFZ in N	6520	6520
sp.brake chamber no 925 ... ..	376 000-0376	000-0
sp.brake chamber no 925 ... ..	376 1.. 0376	1.. 0
release pressure                      pLs in bar	4.8	4.8

calculation:

ratio until road	3.0816	3.0816
$iFb = lBh * \eta * C * rBt / (2 * rBn * rstat)$ for rstat in mm	401	401
brake force of spring br. Tf in N	39553	39553
$Tf = (TFZ * KDZ - 2 * Co / lBh) * iFb$		
braking rate                      zf laden	0.279	
$zf = \text{sum}(Tf) / P + 0,01$		

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary to fulfil the regulations

$$\text{min Ef} = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

min Ef = 3633 mm for E = 4900 mm

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min Ef = 3633 mm for E = 4900 mm

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- min Ef = minimum distance between front axle(s) (trailer) or support (semitraile) and the rear axle(s) (resultant of the bogie)
- E = wheel base
- fzul = 0.80 maximum permissible frictional connection required
- zferf = 0.18 maximum required braking ratio of the parking brake
- h = 2030 mm height of center of gravity - laden
- PR = 15000 kg maximum bogie mass - laden
- P = 30000 kg maximum total mass - laden
- nf = 2 no. of axle(s) with TRISTOP spring brake actuators
- ng = 2 no. of bogie axle(s)

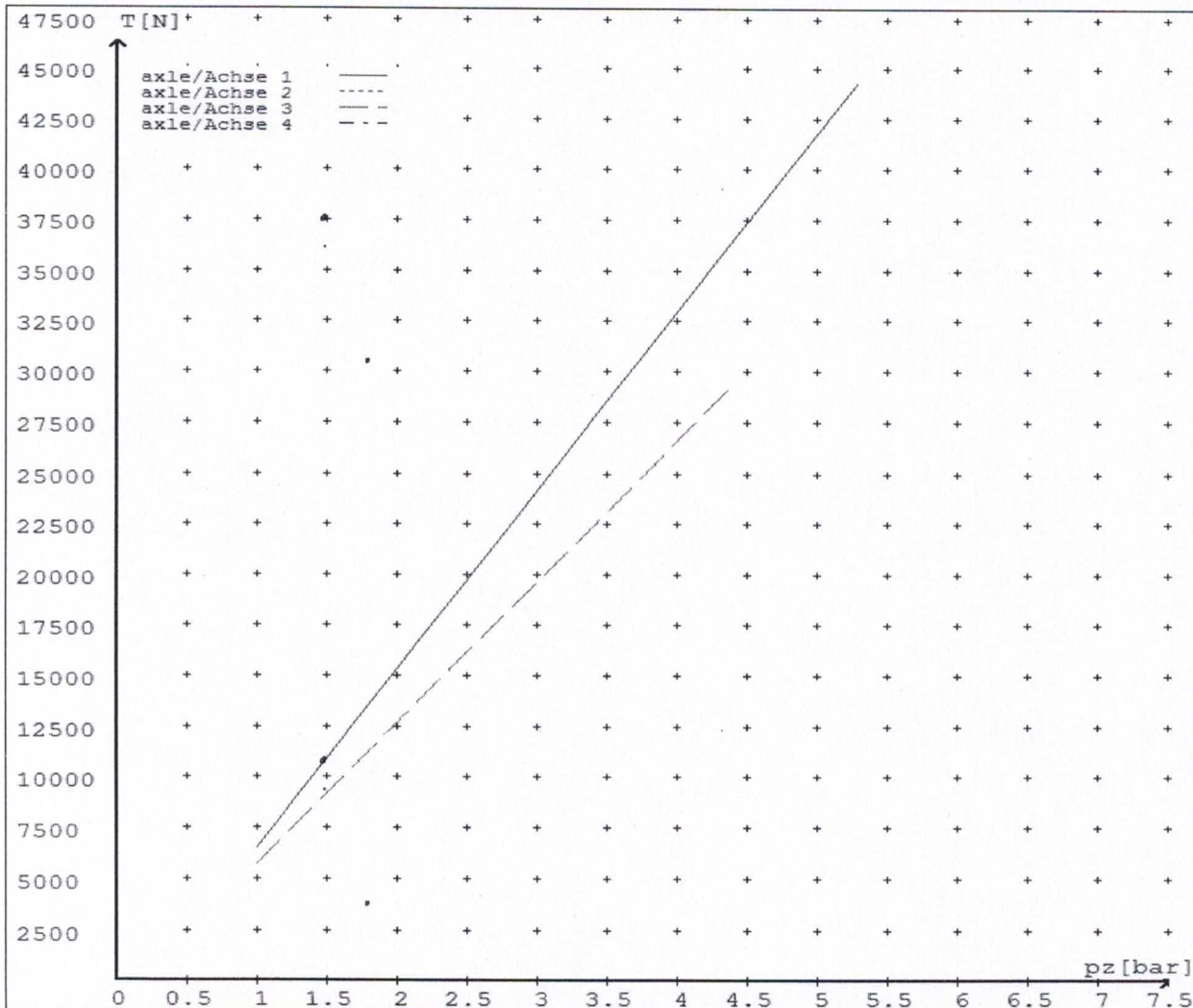
**reference values**

reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0	6449	
	5.3	44314	
axle 2	1.0	6449	
	5.3	44314	
axle 3	1.0		5670
	4.4		29293
axle 4	1.0		5670
	4.4		29293

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	24./	24./	24/30	24/30	/
Maximum stroke smax = ...mm maximaler Hub smax = ...mm	75	75	75	75	
Lever length = ....mm Hebellänge = ....mm	152	152	127	127	





reference values for  $z = 0.5$

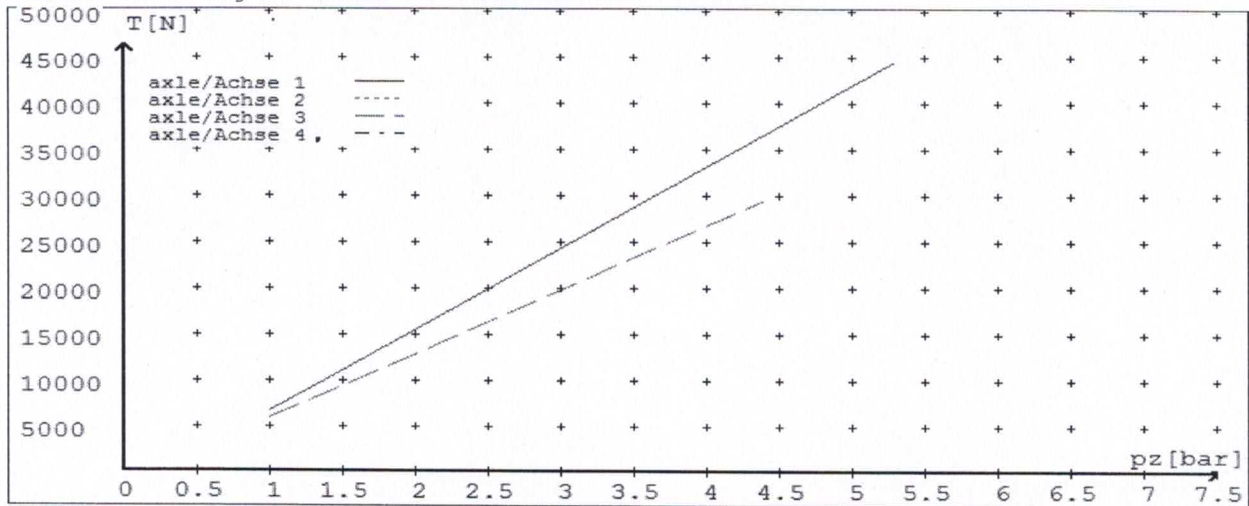
for max rdyn: 421 mm

Angabe der Referenzwerte für  $z = 0.5$

für max rdyn: 421 mm

brake calculation no: GenNZ 50110A date 02.03.2016

Bremsberechnung Nr: GenNZ 50110A vom 02.03.2016



	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	24./	24./	24/30	24/30	/
Maximum stroke $s_{max} = \dots mm$ maximaler Hub $s_{max} = \dots mm$	75	75	75	75	
Lever length = $\dots mm$ Hebellänge = $\dots mm$	152	152	127	127	

**NOTICE TO VEHICLE OPERATOR**

***THIS VEHICLE HAS A BRAKE SYSTEM WHICH HAS BEEN DESIGNED AND FITTED IN ACCORDANCE WITH THE LAND TRANSPORT HEAVY VEHICLE BRAKE RULE 32015/3.***

***IF THIS VEHICLE IS OPERATED IN CONJUNCTION WITH NON-CERTIFIED VEHICLES, THERE MAY BE OPERATIONAL FACTORS WHICH NEED TO BE TAKEN INTO CONSIDERATION.***

***PLEASE REFER TO THE CERTIFIER FOR FURTHER INFORMATION.***

**EXCERPT FROM LAND TRANSPORT RULE; HEAVY-VEHICLE BRAKES RULE 32015/3. SECTION 10,**

**10.1 RESPONSIBILITIES OF OPERATORS**

A person who operates a vehicle must ensure that the vehicle complies with this rule.

**10.2 RESPONSIBILITIES OF REPAIRERS**

A person who repairs or adjusts a brake must ensure that the repair or adjustment:

- a) does not prevent the vehicle from complying with this rule;
- b) complies with Land Transport Rule: Vehicle Repair 1998.

**10.3 RESPONSIBILITIES OF MODIFIERS**

A person who modifies a vehicle so as to affect the braking performance of the vehicle must:

- a) ensure that the modification does not prevent the vehicle from complying with this Rule; and
- b) notify the operator that the vehicle must be inspected and, if necessary, certified by person or organisation appointed to carry out specialist inspection and certification of heavy vehicle brakes.

***IF YOU ARE UNSURE ABOUT YOUR RESPONSIBILITIES, PLEASE CONTACT THE VEHICLE MANUFACTURER, OR MYSELF.***

***COMPLAINTS. Complaints and Warranty issues which relate to Brake Certification will be acknowledged within 7 working days and a resolution proposed within 25 working days. Resolution of complaints and Warranty issues is subject to Transpecs Warranty policy. Customers have the right to appeal to the New Zealand Transport Authority if dissatisfied with a Compliance issue. (Refer NZTA Deed Of Appointment Para 47.4) NZTA Helpdesk 0800 699 000***

pp.....  
(C. Clarke (CJC) HVEK)



**NOTICE TO VEHICLE OPERATOR**

This trailer is equipped with an Electronic Brake System.

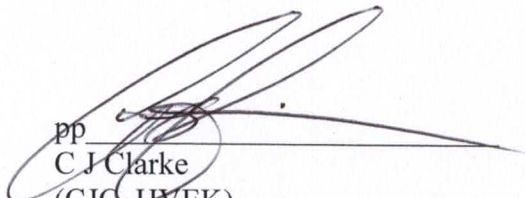
To comply with the New Zealand Heavy Vehicle Brake Rule 32015/3, it must be used only in conjunction with a truck/tractor equipped with a 5 or 7 pin ABS/EBS power supply socket.

Failure to connect to such supply invalidates Brake Rule compliance.

The trailer ABS/EBS warning light on the towing vehicle dashboard must illuminate when the ignition is switched on and extinguish when the vehicle is in motion.

If the light does not illuminate when ignition is switched on, the system must be checked. If the light remains illuminated when the vehicle is in motion, Brake Rule compliance is compromised. Repairs must be made as soon as possible.

**If you are unsure of your responsibilities and/or obligations, please contact either the vehicle manufacturer or myself.**

  
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C J Clarke  
(CJC HVEK)  
(027 200 2084)