

Heavy Vehicle Specialist Certificate

Must be presented to a CoF (Heavy) Inspecting Organisation
Heavy Vehicle Specialist Inspector and Inspecting Organisation

Heavy Vehicle Specialist Inspector's or Manufacturing Inspecting Organisation's Name (PRINT IN CAPS) **DON FORDHAM.** ID **HDF.**

Vehicle Registration* VIN/Chassis Number **7A9E25012F1023399**

Component being certified:

<input checked="" type="checkbox"/> Chassis	<input checked="" type="checkbox"/> Load Anchorage	<input checked="" type="checkbox"/> Log Bolsters
<input checked="" type="checkbox"/> Towing Connection	<input checked="" type="checkbox"/> Brakes	<input checked="" type="checkbox"/> SRT
<input checked="" type="checkbox"/> PSV Stability	<input checked="" type="checkbox"/> PSV Rollover	<input checked="" type="checkbox"/> Swept Path
<input checked="" type="checkbox"/> PBS		

Certification Category **HVEK.**

Description of Work

TO COMPLY BRAKE SYSTEM. (DOMESTIC 5-AXLE FULL)

Code/Standard/Rule Certified to **N.Z.H.V.B. RULE 32615** Component Load Rating(s) **SUM: 32000 kg.**

General Drawing Number(s) **N/A**

Supporting Documents **COMPLIANCE PAPERS**


Special Conditions* **ROLL STABILITY (LATERAL ALLEVIATOR) FITTED & ACTIVATED.**

Certification Expiry Date (if applicable) **N/A.** or Hubodometer Reading (whichever comes first)

Declaration

I the undersigned, declare that I am the Heavy Vehicle Specialist Inspector identified and I hold a current valid appointment. I certify that the above mentioned vehicle component's design, manufacture and installation, and this certification complies in all respects with the Land Transport Rule: Vehicle Standards Compliance 2002 and my Appointment. To the best of my knowledge the information contained in the Certificate is true and correct.

Designer's ID (if different from inspector below)

Inspector's Signature 

Inspector's Name (PRINT IN CAPS) **DON FORDHAM.** ID Number

Date **27-8-2015** Number **519519**

CoF Vehicle Inspector ID CoF Vehicle Inspector Signature Date

All fields excluding those marked with * must be completed before this certificate can be accepted.



Company: Don Fordham
Author:

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Calculation in accordance with ECE Regulation 13 (11 Series) and EEC Directive 71/320 EEC (2002/78/EC) using Knorr-Bremse Braking System Designer software (version 14.0).
 Results based on vehicle data and components as defined by the Braking System Designer program user.
 No liability assumed by Knorr-Bremse regarding the use of non-Knorr-Bremse product data.

Customer: Domett
Vehicle: 5-Axle Full
Project: 7A9E25012F1023399

Vehicle

Type	2x3 Drawbar trailer
Calculated effective wheelbase [m]	6.49
Laden (max.) mass [kg]	32000.00
Laden (max.) front axle group load [kg]	14000.00
Laden vertical position of CoG [m]	1.85
Unladen (min.) mass [kg]	5980.00
Unladen (min.) front axle group load [kg]	2800.00
Unladen vertical position of CoG [m]	0.89
Laden/unladen front air spring press. [bar]	4.10/0.60
Laden/unladen rear air spring press. [bar]	3.80/0.50

Axles

Axle distances [m]	Axle 1	Axle 2	Axle 3	Axle 4	Axle 5
	←----- 1.31 ----->	←----- 4.58 ----->	←----- 1.25 ----->	←----- 1.25 ----->	←----- 1.25 ----->
Axle loads [kg]	Laden 7000	Laden 7000	6000	6000	6000
Axle type	MERITOR (ROR) 361-0071-04-FBKV	MERITOR (ROR) 361-0071-04-FBKV	MERITOR (ROR) 361-0071-04-FBKV	MERITOR (ROR) 361-0071-04-FBKV	MERITOR (ROR) 361-0071-04-FBKV
Tyre size	265/70 R 19.5	265/70 R 19.5	265/70 R 19.5	265/70 R 19.5	265/70 R 19.5

Dyn. tyre radius [mm]	421	421	421	421	421
Stat. tyre radius [mm]	401	401	401	401	401
Brake size or radius [mm] and Brake type	- Disc Elsa195 LE	- Disc Elsa195 LE	- Disc Elsa195 LE	- Disc Elsa195 LE	- Disc Elsa195 LE
Actuator numb./axle & size	2 x 16	2 x 16	2 x 16/24	2 x 16/24	2 x 16/24
Actuator force at 6.5 bar [N]	6590	6590	6260	6260	6260
Slack adjuster length [mm]	-	-	-	-	-
Thresh.mom.[Nm] or force[N]	81.00	81.00	81.00	81.00	81.00
Brake Factor by Annex 19	22.0	22.0	22.0	22.0	22.0
Discbrake lever length [mm]	74	74	74	74	74
Int.br.factor (C*) & Mech. eff.(Eta)	-	-	-	-	-
Int.br.factor x Mech. eff.(C* x Eta)	-	-	-	-	-
S-Cam radius [mm] or mech.ratio or wedge angle[-]	-	-	-	-	-
Friction material	ROR 8616 AF	ROR 8616 AF	ROR 8616 AF	ROR 8616 AF	ROR 8616 AF
Cam shaft length [mm]	-	-	-	-	-

Calculation pressure [bar]: 6.5
Database version: 14.0.41

Warning! This brake calculation has been produced using information from a source not controlled by Knorr-Bremse. The results produced by this calculation are therefore dependent upon the accuracy of this information and Knorr-Bremse does not take responsibility for any resulting errors.



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System components

No.	Name	Type	Characteristics
1	Coupling head	KU1...	-
2	Brake Chamber 16" stroke: 64	ROR	BZ 122.1 15/09/2000
3	Brake Chamber 16" stroke: 64	ROR	BZ 122.1 15/09/2000
4	Trailer EBS G2.x	ES206./9.	Sensors on axle 3
5	Brake Chamber 16" stroke: 64	ROR	BZ 122.1 15/09/2000
6	Brake Chamber 16" stroke: 64	ROR	BZ 122.1 15/09/2000
7	Electronic Module Premium	ES2071	-
8	Spring Brake Actuator 16/24" stroke: 76/76	ROR	BZ 141.0 / 08/03/2002
9	Spring Brake Actuator 16/24" stroke: 76/76	ROR	BZ 141.0 / 08/03/2002
10	Spring Brake Actuator 16/24" stroke: 76/76	ROR	BZ 141.0 / 08/03/2002
11	Spring Brake Actuator 16/24" stroke: 76/76	ROR	BZ 141.0 / 08/03/2002
12	Spring Brake Actuator 16/24" stroke: 76/76	ROR	BZ 141.0 / 08/03/2002
13	Spring Brake Actuator 16/24" stroke: 76/76	ROR	BZ 141.0 / 08/03/2002

Axle identifiers

Axle	Axle identifier	Brake identifier	Axle load ident.	Test report identifier	Suffix	Test code
Axle 1				ID4-361-0071-04-FBKV		
Axle 2				ID4-361-0071-04-FBKV		
Axle 3				ID4-361-0071-04-FBKV		
Axle 4				ID4-361-0071-04-FBKV		
Axle 5				ID4-361-0071-04-FBKV		

Calculation pressure [bar]: 6.5
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Service
brake

	0.5	1	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5
Coupling head pres. [bar]	0.00	0.22	0.74	1.27	1.80	2.32	2.85	3.38	3.90	4.43	4.96	5.48	6.01	6.54	7.06
Deceleration [m/s ²]	0.00	2.20	7.56	12.93	18.30	23.67	29.04	34.41	39.78	45.14	50.51	55.88	61.25	66.62	71.99
Braking rate [%]	0.2	0.69	1.17	1.66	2.14	2.62	3.1	3.59	4.07	4.55	5.03	5.52	6	6.48	6.97
Axle 1 actuator pres. [bar]	0.00	0.93	2.61	4.29	5.97	7.65	9.33	11.01	12.69	14.37	16.05	17.73	19.41	21.09	22.77
Axle 1 braking torque [kNm]	0.00	2.21	6.20	10.19	14.18	18.17	22.16	26.16	30.15	34.14	38.13	42.12	46.11	50.10	54.09
Axle 1 braking force [kN]	0.00	0.03	0.09	0.14	0.18	0.23	0.27	0.31	0.35	0.38	0.42	0.45	0.48	0.51	0.54
Axle 1 adhesion utilised	0.2	0.69	1.17	1.66	2.14	2.62	3.1	3.59	4.07	4.55	5.03	5.52	6	6.48	6.97
Axle 2 actuator pres. [bar]	0.00	0.93	2.61	4.29	5.97	7.65	9.33	11.01	12.69	14.37	16.05	17.73	19.41	21.09	22.77
Axle 2 braking torque [kNm]	0.00	2.21	6.20	10.19	14.18	18.17	22.16	26.16	30.15	34.14	38.13	42.12	46.11	50.10	54.09
Axle 2 braking force [kN]	0.00	0.03	0.09	0.14	0.18	0.23	0.27	0.31	0.35	0.38	0.42	0.45	0.48	0.51	0.54
Axle 2 adhesion utilised	0.2	0.62	0.99	1.36	1.73	2.11	2.48	2.85	3.22	3.59	3.96	4.33	4.7	5.07	5.44
Axle 3 actuator pres. [bar]	0.00	0.35	1.59	2.84	4.08	5.33	6.57	7.82	9.06	10.31	11.55	12.80	14.04	15.29	16.53
Axle 3 braking torque [kNm]	0.00	0.83	3.78	6.74	9.70	12.65	15.61	18.57	21.52	24.48	27.44	30.39	33.35	36.31	39.26
Axle 3 braking force [kN]	0.00	0.01	0.07	0.12	0.18	0.24	0.31	0.38	0.46	0.54	0.63	0.72	0.82	0.93	1.05
Axle 3 adhesion utilised	0.2	0.62	0.99	1.36	1.73	2.11	2.48	2.85	3.22	3.59	3.96	4.33	4.7	5.07	5.44
Axle 4 actuator pres. [bar]	0.00	0.35	1.59	2.84	4.08	5.33	6.57	7.82	9.06	10.31	11.55	12.80	14.04	15.29	16.53
Axle 4 braking torque [kNm]	0.00	0.83	3.78	6.74	9.70	12.65	15.61	18.57	21.52	24.48	27.44	30.39	33.35	36.31	39.26
Axle 4 braking force [kN]	0.00	0.01	0.07	0.12	0.18	0.24	0.31	0.38	0.46	0.54	0.63	0.72	0.82	0.93	1.05
Axle 4 adhesion utilised	0.2	0.62	0.99	1.36	1.73	2.11	2.48	2.85	3.22	3.59	3.96	4.33	4.7	5.07	5.44
Axle 5 actuator pres. [bar]	0.00	0.35	1.59	2.84	4.08	5.33	6.57	7.82	9.06	10.31	11.55	12.80	14.04	15.29	16.53
Axle 5 braking torque [kNm]	0.00	0.83	3.78	6.74	9.70	12.65	15.61	18.57	21.52	24.48	27.44	30.39	33.35	36.31	39.26
Axle 5 braking force [kN]	0.00	0.01	0.07	0.12	0.18	0.24	0.31	0.38	0.46	0.54	0.63	0.72	0.82	0.93	1.05
Axle 5 adhesion utilised	0.00	0.01	0.07	0.12	0.18	0.24	0.31	0.38	0.46	0.54	0.63	0.72	0.82	0.93	1.05

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Service Unladen vehicle

	0.5	1	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5
Deceleration [m/s ²]	0.00	0.21	1.18	2.25	3.33	4.40	5.47	6.55	7.62	8.70	9.77	10.85	11.92	12.99	14.07
Braking rate [%]	0.00	2.13	12.03	22.95	33.94	44.86	55.81	66.77	77.72	88.64	99.60	110.55	121.48	132.42	143.39
Axle 1 actuator pres. [bar]	0.2	0.5	0.66	0.83	0.99	1.15	1.32	1.48	1.64	1.81	1.97	2.14	2.3	2.46	2.63
Axle 1 braking torque [kNm]	0.00	0.26	0.83	1.40	1.97	2.54	3.11	3.68	4.25	4.82	5.39	5.96	6.53	7.10	7.67
Axle 1 braking force [kN]	0.00	0.63	1.98	3.33	4.69	6.04	7.40	8.75	10.11	11.46	12.81	14.17	15.52	16.88	18.23
Axle 1 adhesion utilised	0.00	0.05	0.14	0.23	0.31	0.39	0.46	0.53	0.60	0.66	0.72	0.78	0.83	0.89	0.93
Axle 2 actuator pres. [bar]	0.2	0.5	0.66	0.83	0.99	1.15	1.32	1.48	1.64	1.81	1.97	2.14	2.3	2.46	2.63
Axle 2 braking torque [kNm]	0.00	0.26	0.83	1.40	1.97	2.54	3.11	3.68	4.25	4.82	5.39	5.96	6.53	7.10	7.67
Axle 2 braking force [kN]	0.00	0.63	1.98	3.33	4.69	6.04	7.40	8.75	10.11	11.46	12.81	14.17	15.52	16.88	18.23
Axle 2 adhesion utilised	0.00	0.05	0.14	0.23	0.31	0.39	0.46	0.53	0.60	0.66	0.72	0.78	0.83	0.89	0.93
Axle 3 actuator pres. [bar]	0.2	0.49	0.65	0.8	0.96	1.11	1.27	1.42	1.58	1.73	1.89	2.04	2.2	2.36	2.51
Axle 3 braking torque [kNm]	0.00	0.00	0.44	0.96	1.48	2.00	2.52	3.04	3.56	4.08	4.61	5.13	5.65	6.17	6.69
Axle 3 braking force [kN]	0.00	0.00	1.03	2.27	3.51	4.75	5.98	7.23	8.46	9.70	10.94	12.17	13.41	14.64	15.89
Axle 3 adhesion utilised	0.00	0.00	0.10	0.23	0.37	0.52	0.67	0.84	1.02	1.21	1.42	1.64	1.88	2.14	2.42
Axle 4 actuator pres. [bar]	0.2	0.49	0.65	0.8	0.96	1.11	1.27	1.42	1.58	1.73	1.89	2.04	2.2	2.36	2.51
Axle 4 braking torque [kNm]	0.00	0.00	0.44	0.96	1.48	2.00	2.52	3.04	3.56	4.08	4.61	5.13	5.65	6.17	6.69
Axle 4 braking force [kN]	0.00	0.00	1.03	2.27	3.51	4.75	5.98	7.23	8.46	9.70	10.94	12.17	13.41	14.64	15.89
Axle 4 adhesion utilised	0.00	0.00	0.10	0.23	0.37	0.52	0.67	0.84	1.02	1.21	1.42	1.64	1.88	2.14	2.42
Axle 5 actuator pres. [bar]	0.2	0.49	0.65	0.8	0.96	1.11	1.27	1.42	1.58	1.73	1.89	2.04	2.2	2.36	2.51
Axle 5 braking torque [kNm]	0.00	0.00	0.44	0.96	1.48	2.00	2.52	3.04	3.56	4.08	4.61	5.13	5.65	6.17	6.69
Axle 5 braking force [kN]	0.00	0.00	1.03	2.27	3.51	4.75	5.98	7.23	8.46	9.70	10.94	12.17	13.41	14.64	15.89
Axle 5 adhesion utilised	0.00	0.00	0.10	0.23	0.37	0.52	0.67	0.84	1.02	1.21	1.42	1.64	1.88	2.14	2.42

Calculation pressure [bar]: 6.5

Database version: 14.0.41

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Miscellaneous

Coupling head pressure where z = 22.5% (laden case)

Pressure[bar] 2.88

Brake chamber pressure where z = 22.5% (laden case)

Pressure[bar] Axle1 : 2.52 Axle2 : 2.52 Axle3 : 2.03 Axle4 : :

Automatic braking performance (laden case) at 6.0 bar

Deceleration [m/s^2] : 5.09

Braking rate [%] 51.9

Vehicle performance in case of a load sensing device control failure (laden case) at 6.5 bar

Front axle group

Deceleration [m/s^2] : 6.01

Braking rate [%] 61.2

Rear axle group

Deceleration [m/s^2] : 6.01

Braking rate [%] 61.2

Parking brake Laden vehicle

	Up	Down
Max. slope [%] (must be > 18%)	-59.59	37.46
(max. spring force = 7120 N at 30 mm strok		
Required spring force at 18% slope		
Axle 1 [N]	-	-
Axle 2 [N]	-	-
Axle 3 [N]	2242	2242
Axle 4 [N]	2242	2242
Axle 5 [N]	2242	2242

Calculation pressure [bar]: 6.5

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Trailer EBS parameters

Coupling head pressure [bar]	Brake chamber pressure [bar]	
	Unladen	Laden
0.7	0.4	
1.6	0.68	1.07
6.5	2.2	4.7
Low-range comp. at 1.6 bar	0	0
High-range comp. at 4.5 bar	0	0

Axle and Tyre information

Number of axles: 5
 Dynamic tyre radius [cm]: 42.1

EMP parameters:

Coupling head pressure [bar]	Brake chamber pressure [bar]	
	Unladen	Laden
0.7	0.4	
1.6	0.69	1.27
6.5	2.3	6
Low-range comp. at 1.6 bar	0	0
High-range comp. at 4.5 bar	0	0

Air suspension	Unladen	Laden
Axle boogie load [kg]	3180	18000
voltages [V]	-	-
pressures [bar] <small>defined by vehicle manufacturer</small>	0.5	3.8

Air suspension	Unladen	Laden
Axle boogie load [kg]	2800	14000
voltages [V]	-	-
pressures [bar]	0.6	4.1

Pressure limitation [bar] -

3rd modulator logic is LS characteristic

Slip differential [%] - from - [bar]

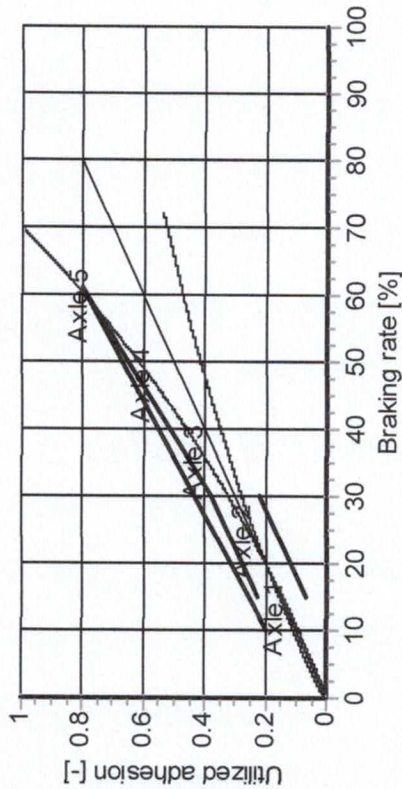
Calculation pressure [bar]: 6.5

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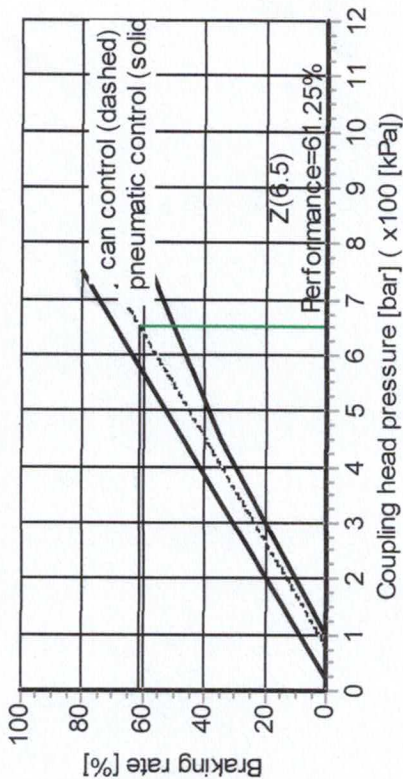


Laden vehicle - adhesion utilisation

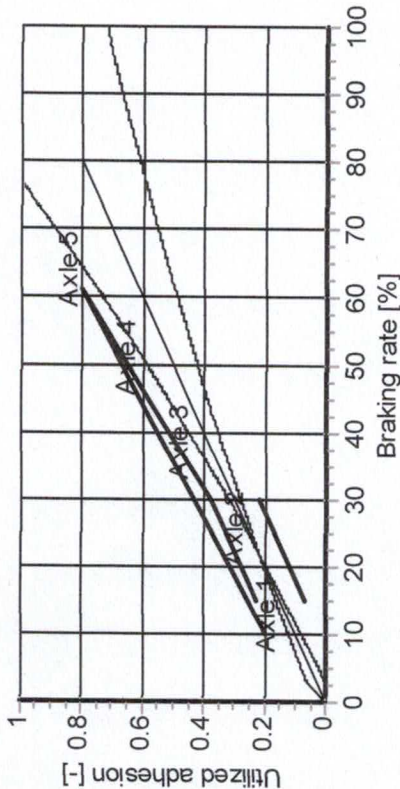


(With anti-lock system the adhesion requirements do not have to be fulfilled.)

Laden vehicle - compatibility with Pneumatic and CAN control



Unladen vehicle - adhesion utilisation



(With anti-lock system the adhesion requirements do not have to be fulfilled.)

Unladen vehicle - compatibility with Pneumatic and CAN control

