

Heavy Vehicle Specialist Certificate

Must be presented to a CoF (Heavy) Inspecting Organisation
 Heavy Vehicle Specialist Inspector and Inspecting Organisation

Heavy Vehicle Specialist Inspector's or Manufacturing Inspecting Organisation's Name (PRINT IN CAPS)
Chris Clarke

ID
CJC

Vehicle Registration*

VIN/Chassis Number
7A9E20011F1023381

Component being certified:

- Chassis
- Load Anchorage
- Log Bolsters
- Towing Connection
- Brakes
- SRT
- PSV Stability
- PSV Rollover
- Swept Path
- PBS

Certification Category
HVEK

Description of Work
CERTIFY TO SCHEDULE 5

ROLL STABILTY FUNCTION ACTIVATED

Code/Standard/Rule Certified to
HVBR 32015/3 Schedule 5

Component Load Rating(s)
32000KG

General Drawing Number(s)
N/A

Supporting Documents
BRAKE RULE CERTIFICATE - CJC153206

Special Conditions*
WARNING LAMP MUST ILLUMINATE WHEN IGNITION IS SWITCHED ON & THEN EXTINGUISH IMMEDIATELY OR WHEN VEHICLE SPEED EXCEEDS 7 KPH

Certification Expiry Date (if applicable)
N/A

or Hubodometer Reading (whichever comes first)

Declaration

I the undersigned, declare that I am the Heavy Vehicle Specialist Inspector identified and I hold a current valid appointment. I certify that the above mentioned vehicle component's design, manufacture and installation, and this certification complies in all respects with the Land Transport Rule: Vehicle Standards Compliance 2002 and my Appointment. To the best of my knowledge the information contained in the Certificate is true and correct.

Designer's ID (if different from inspector below)

Inspector's Signature


Inspector's Name (PRINT IN CAPS) ID Number
CHRIS CLARKE **CJC**

Date
18-May-15

Number
512206




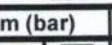
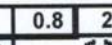

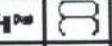


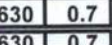



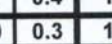

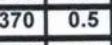
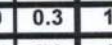
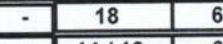
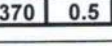
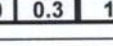
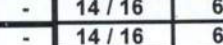
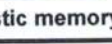

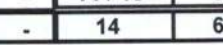
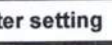




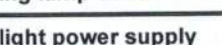
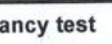

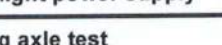
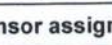

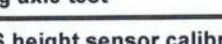


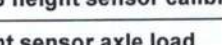
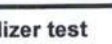

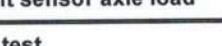
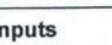



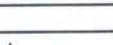
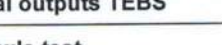









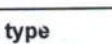

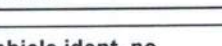


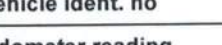


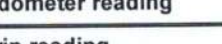

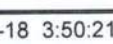
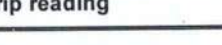


















CoF Vehicle Inspector ID CoF Vehicle Inspector Signature Date

All fields excluding those marked with * must be completed before this certificate can be accepted.

WABCO

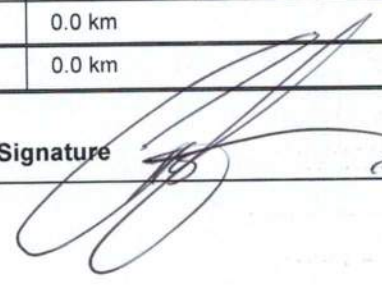
START-UP PROTOCOL

System	Trailer EBS-E	WABCO part number	480 102 080 0
Production date	2015-01-17	Serial number	437001025700B
Serial number (modulator)	000000035954		
Fingerprint Customer EOL / Customer Development / Flash Program	W503643 / 2015-05-18 ; 00000000 / 0000-00-00 ; 00000000 / 0000-00-00		

WABCO		TRAILER EBS-E		GGVS/ADR TUEH TB 2007 - 019.00	
HERSTELLER MANUFACTURER CONSTRUCTEUR	DOMETT TRAILERS				
TYP TYPE TYPE	5AFT				
FAHRZEUG IDENTIF. CHASSIS NUMBER NUMERO DE CHASSIS	7A9E20011F1023381				
BREMSENRECHNUNGS-NR. BRAKE CALCULATION NO. CALCUL DE FREINAGE NO.	GenNZ50060A				
POLRADZAHNZAHL c-d e-f POLE WHEEL TEETH c-d e-f DENTS ROUE DENTÉE c-d e-f	90	90	ABS-System ABS system Système ABS	4S/3M	
RSS RSS RSS	Einfachbereifung Single Tire Monte simple	Lenkachse Steering axle Essieu vireur			
	Zwillingsbereifung Twin Tire Monte jumelé	X	Kipplritisches Fahrzeug Critical Trailer Véhicule critique		
Subsystems	I/O		24N		
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					
					

Diagnostic memory	OK	Warning lamp control	OK
Parameter setting	carried out	Stop light power supply	Not tested
EBS pressure test	Not tested	Lifting axle test	Not tested
Redundancy test	OK	ECAS height sensor calibration	Not tested
ABS sensor assignment	OK	Height sensor axle load	Not tested
RTR check	Not tested	Leak test	Not tested
Immobilizer test	Not tested	Signal outputs TEBS	Not tested
Signal inputs	Not tested	Tag axle test	Not tested

Diagnostic memory ELEX	Not tested	Signal outputs ELEX	Not tested
TailGUARDlight	Not tested	TailGUARD	Not tested

Manufacturer	DOMETT TRAILERS	Vehicle ident. no	7A9E20011F1023381
Vehicle type	5AFT	Odometer reading	0.0 km
next Service	0 km	Trip reading	0.0 km
Tester	Chris Clarke	Signature 	
Date	2015-05-18 3:50:21 p.m.		

trailer (full, semi-, centre-axle) with air brake system acc. to UN/ECE-R.13.11

distribution: DOMETT TRAILERS
 7A9E20011F1023381
 CJC153206
 LT400 512206

please note!

This brake calculation is made under consideration of
 -the legal prescriptions mentioned above in the version valid at the time of making the program (V6.14.04.20).
 -the functional characteristics of our products as well as the data of the brake out of the test approvals of the axle manufacturers, and
 -the other vehicle data included in the brake calculation.
 Please check whether these data correspond to the actual vehicle data. Our conditions of delivery apply (particularly section 9.0). In any case we commend to do a braking harmonisation!
 WABCOBrake V6.14.04.20 db 08.07.2014

vehicle manufacturer: DOMETT TRAILERS
 trailer model : 5AFT
 trailer type : 5-axle-full-trailer
 remarks : air / hydraulic / VA suspension
 WABCO TRAILER - EBS E
 TRISTOP 3+4: T.14/24
 265/70 R 19,5

axle 1 + 2 + 3 + 4 + 5 : SAF, SBW 1937, TDB 0749 ECE,

		<u>unladen</u>	<u>laden</u>
total mass	P in kg	7370	35200
axle 1	P1 in kg	1630	8000
axle 2	P2 in kg	1630	8000
axle 3	P3 in kg	1370	6400
axle 4	P4 in kg	1370	6400
axle 5	P5 in kg	1370	6400
wheel base	E in mm	7320 - 7320	
centre of gravity height	h in mm	1090	2062

	<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles	1	1	1	1	1
no. of brake chambers per axle line	2	2	2	2	2
The power output corresponds to	BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6	BZ 122.1
brake chamber manufacturer	Meritor	Meritor	Meritor	Meritor	Meritor
chamber size	18.	14.	T.14/24	T.14/24	14.
lever length	lBh in mm	69	69	69	69
brake factor	[-]	23.03	23.03	23.03	23.03
dyn. rolling radius	rdyn min in mm	421	421	421	421
dyn. rolling radius	rdyn max in mm	421	421	421	421
threshold torque	Co Nm	6.0	6.0	6.0	6.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.5	2.5	2.1	2.1	2.1
chamber pressure(rdyn max)pH at z=22,5%bar	2.5	2.5	2.1	2.1	2.1
chamber press.(servo)pcha at pm6,5bar bar	6.7	6.7	4.8	4.8	4.8
piston force	ThA at pm6,5bar N	7185	6489	4586	4586
brake force(rdyn min)T lad. at pm6,5bar N	54427	49174	34628	34628	34628
brake force(rdyn max)T lad. at pm6,5bar N	54427	49174	34628	34628	34628
brake force within 1 % rolling friction proportion	%	21.7	19.6	19.6	19.6

braking rate z laden 0.601 for rdyn min
 z = sum (TR)/PRmax 0.601 for rdyn max

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 2:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 14HSCLD64

axle 3:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

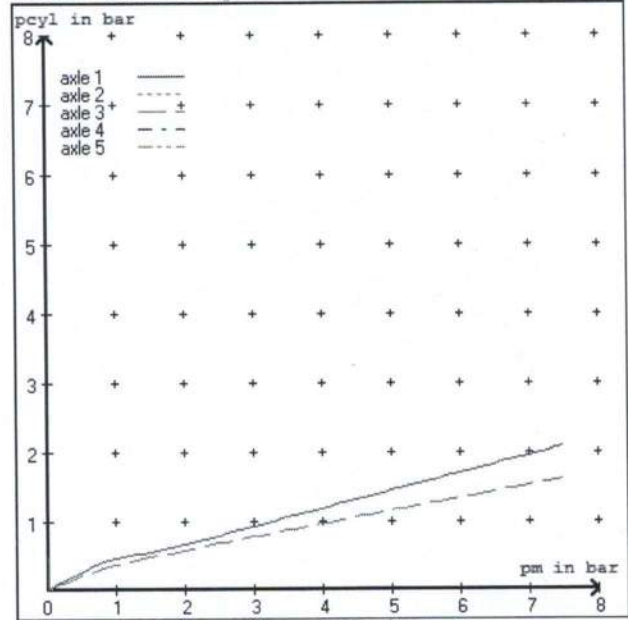
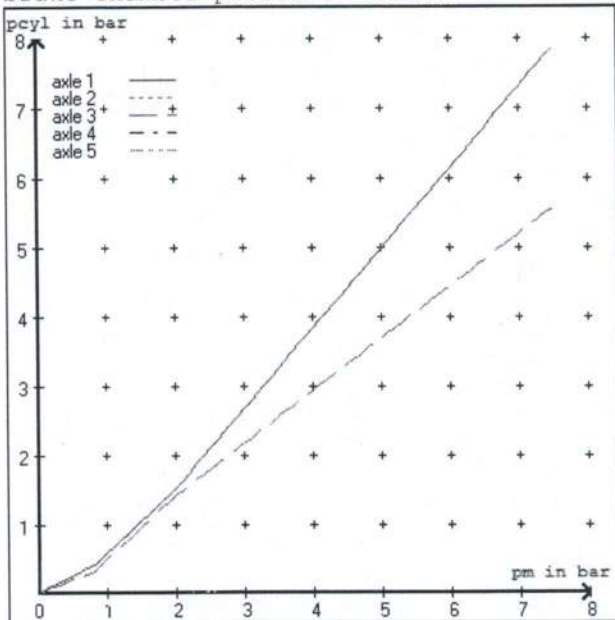
valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1424HTLD64

axle 4:
valve 1: 971 002 ... 0 WABCO
EBS emergency valve
valve 2: 480 102 ... 0 WABCO
EBS trailer modulator
brake cylinder: Meritor 1424HTLD64

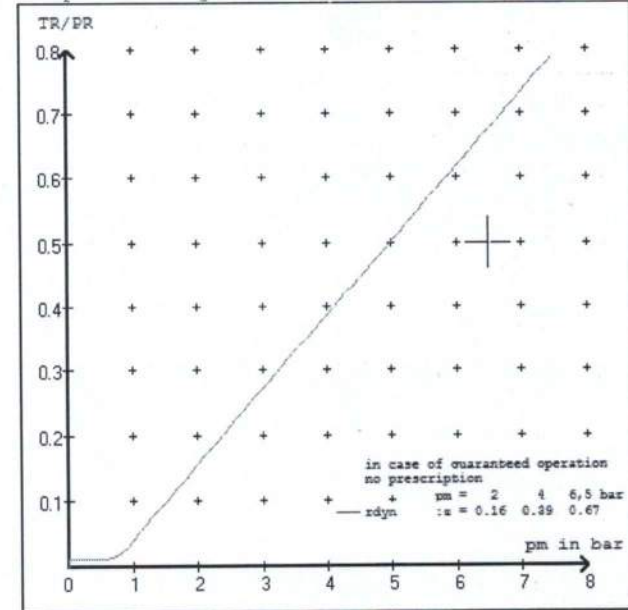
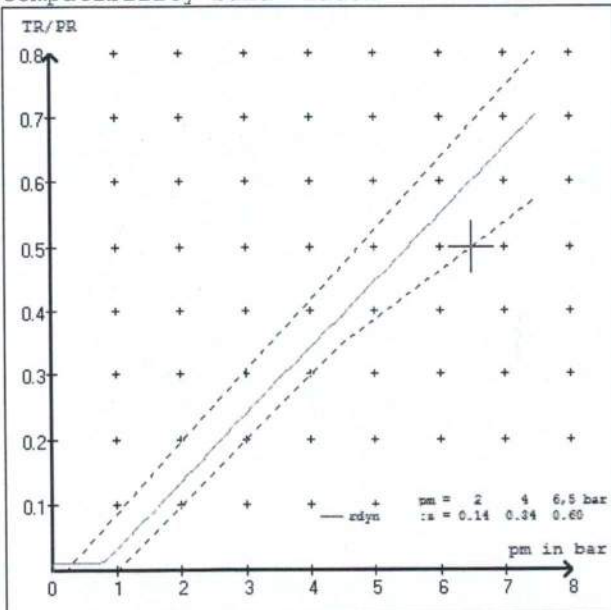
axle 5:
valve 1: 971 002 ... 0 WABCO
EBS emergency valve
valve 2: 480 102 ... 0 WABCO
EBS trailer modulator
brake cylinder: Meritor 14HSCLD64

test type III (zIII = 0.30)	for rdyn min :	axle1	axle2	axle3	axle4	axle5	
at pm 3.6 bar =>	pcha in bar :	3.3	3.3	2.6	2.6	2.6	2.6
test type III (zIII = 0.06)	for rdyn min :	axle1	axle2	axle3	axle4	axle5	
at pm 1.3 bar =>	pcha in bar :	0.8	0.8	0.7	0.7	0.7	0.7



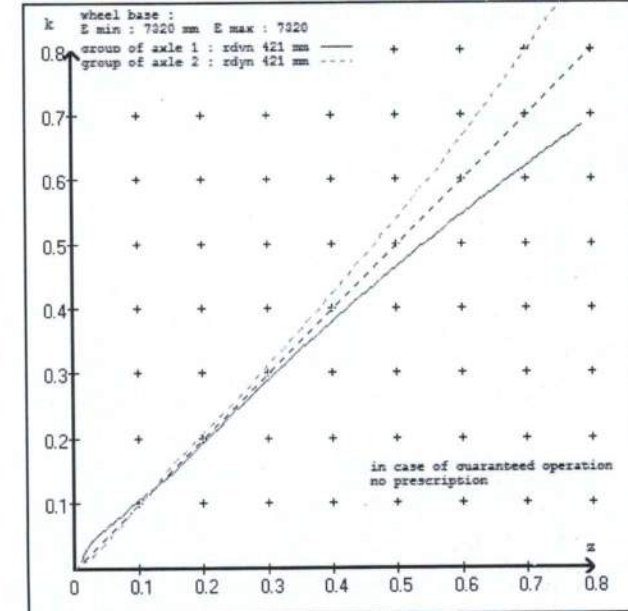
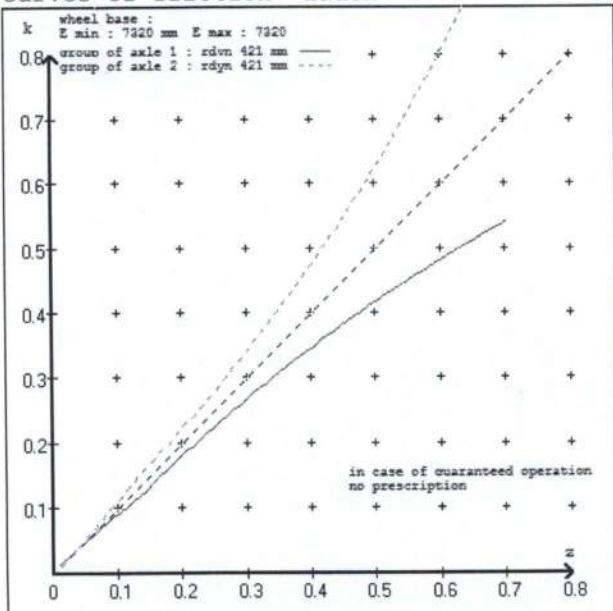
compatibility band laden

compatibility band unladen



curves of friction laden

curves of friction unladen



vehicle manufacturer: DOMETT TRAILERS
 trailer model : 5AFT
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 : 2 x type/diameter 18. (Meritor) lever length 69 mm
 axle 2 : 2 x type/diameter 14. (Meritor) lever length 69 mm
 axle 3 : 2 x type/diameter T.14/24 (Meritor) lever length 69 mm
 axle 4 : 2 x type/diameter T.14/24 (Meritor) lever length 69 mm
 axle 5 : 2 x type/diameter 14. (Meritor) lever length 69 mm

brake diagram :

valve :
 971 002 ... 0 WABCO EBS emergency valve
 480 207 0.. 0 WABCO EBS relay valve or 480 207 2.. 0
 480 102 ... 0 WABCO EBS trailer modulator

EBS input data

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vehicle manufacturer: DOMETT TRAILERS
 trailer model : 5AFT
 trailer type : 5-axle-full-trailer
 brake calculation no. : GenNZ 50060A

tire circumference main axle : 2650 for rdyn max
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.010
 (laden condition) 2.0 bar z = 0.134
 6.5 bar z = 0.600

control pressure pm			6,5	control pressure pm			0.8	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden			
1	1630	to be	1.8	8000	to be	0.4	1.5	6.7	
2	1630	entered by the vehicle manufact.	1.8	8000	entered by the vehicle manufact.	0.4	1.5	6.7	
3	1370		1.4	6400		0.3	1.4	4.8	
4	1370		1.4	6400		0.3	1.4	4.8	
5	1370		1.4	6400		0.3	1.4	4.8	

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

=====

axle 1		axle 2		axle 3		axle 4		axle 5	
axle load	pcyl	axle load	pcyl	axle load	pcyl	axle load	pcyl	axle load	pcyl
1630	1.8	1630	1.8	1370	1.4	1370	1.4	1370	1.4
2130	2.2	2130	2.2	1870	1.7	1870	1.7	1870	1.7
2630	2.6	2630	2.6	2370	2.1	2370	2.1	2370	2.1
3130	3.0	3130	3.0	2870	2.4	2870	2.4	2870	2.4
3630	3.3	3630	3.3	3370	2.8	3370	2.8	3370	2.8
4130	3.7	4130	3.7	3870	3.1	3870	3.1	3870	3.1
4630	4.1	4630	4.1	4370	3.4	4370	3.4	4370	3.4
5130	4.5	5130	4.5	4870	3.8	4870	3.8	4870	3.8
8000	6.7	8000	6.7	6400	4.8	6400	4.8	6400	4.8

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 2 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 3 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 4 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 5 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013

calc. verif. of residual (hot) braking force type III
(item 4.2.1 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 25.9 % Fe
axle 2	(rdyn 421 mm)	T = 23.7 % Fe
axle 3	(rdyn 421 mm)	T = 18.0 % Fe
axle 4	(rdyn 421 mm)	T = 18.0 % Fe
axle 5	(rdyn 421 mm)	T = 18.0 % Fe

calculated actuator stroke in mm
(item 4.3.1.1 of appendix 2 to annex 11)

axle 1	(sp = 58 mm)	s = 39 mm
axle 2	(sp = 57 mm)	s = 39 mm
axle 3	(sp = 56 mm)	s = 39 mm
axle 4	(sp = 56 mm)	s = 39 mm
axle 5	(sp = 56 mm)	s = 39 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	ThA = 7185 N
axle2	ThA = 6489 N
axle3	ThA = 4586 N
axle4	ThA = 4586 N
axle5	ThA = 4586 N

calc. residual (hot) braking force in N
(item 4.3.1.4 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 42502 N
axle 2	(rdyn 421 mm)	T = 38426 N
axle 3	(rdyn 421 mm)	T = 27103 N
axle 4	(rdyn 421 mm)	T = 27103 N
axle 5	(rdyn 421 mm)	T = 27103 N

basic test	type III
of subject	(calculated)
trailer (E)	residual

braking rate of the vehicle (item 4.3.2 to appendix 2 to annex 11)	0.60	(hot)braking 0.47
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required braking rate (items 1.5.3 and 1.7.2 to annex 11)	>= 0,4 and >= 0,6*E (0.36)
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axle 1	(rdyn 421 mm)	T = 42502 N
axle 2	(rdyn 421 mm)	T = 38426 N
axle 3	(rdyn 421 mm)	T = 27103 N
axle 4	(rdyn 421 mm)	T = 27103 N
axle 5	(rdyn 421 mm)	T = 27103 N

basic test	type III
of subject	(calculated)
trailer (E)	residual

braking rate of the vehicle (item 4.3.2 to appendix 2 to annex 11)	0.60	(hot)braking 0.47
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required braking rate (items 1.5.3 and 1.7.2 to annex 11)	>= 0,4 and >= 0,6*E (0.36)
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spring parking brake

	axle 3	axle 4
no of TRISTOP-actuators per axle line KDZ	2	2
TRISTOP-actuator type	T.14/24	T.14/24
lever length lBh in mm	69	69
stat. tyre radius rstat max in mm	401	401
at a stroke of s in mm	30	30
min. force of spring brake TFZ in N	7605	7605
sp.brake chamber no Meritor.....	4	4
release pressure pLs in bar	4.8	4.8

calculation:

ratio until road	3.9674	3.9674
$iFb = lBh * \eta * C * rBt / (rBn * rstat)$ for rstat in mm	401	401
brake force of spring br. Tf in N	59654	59654
$Tf = (TFZ * KDZ - 2 * Co / lBh) * iFb$		
braking rate zf laden	0.356	
$zf = \sum (Tf) / P + 0,01$		

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\min Ef = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

min Ef = 5583 mm for E = 7320 mm
 =====
 min Ef = 5583 mm for E = 7320 mm
 =====

min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer)
 and the rear axle(s) (resultant of the bogie)
 E = wheel base
 fzul = 0.80 maximum permissible frictional connection required
 zferf = 0.18 maximum required braking ratio of the parking brake
 h = 2062 mm height of center of gravity - laden
 PR = 19200 kg maximum bogie mass - laden
 P = 35200 kg maximum total mass - laden
 nf = 2 no. of axle(s) with TRISTOP spring brake actuators
 ng = 3 no. of bogie axle(s)

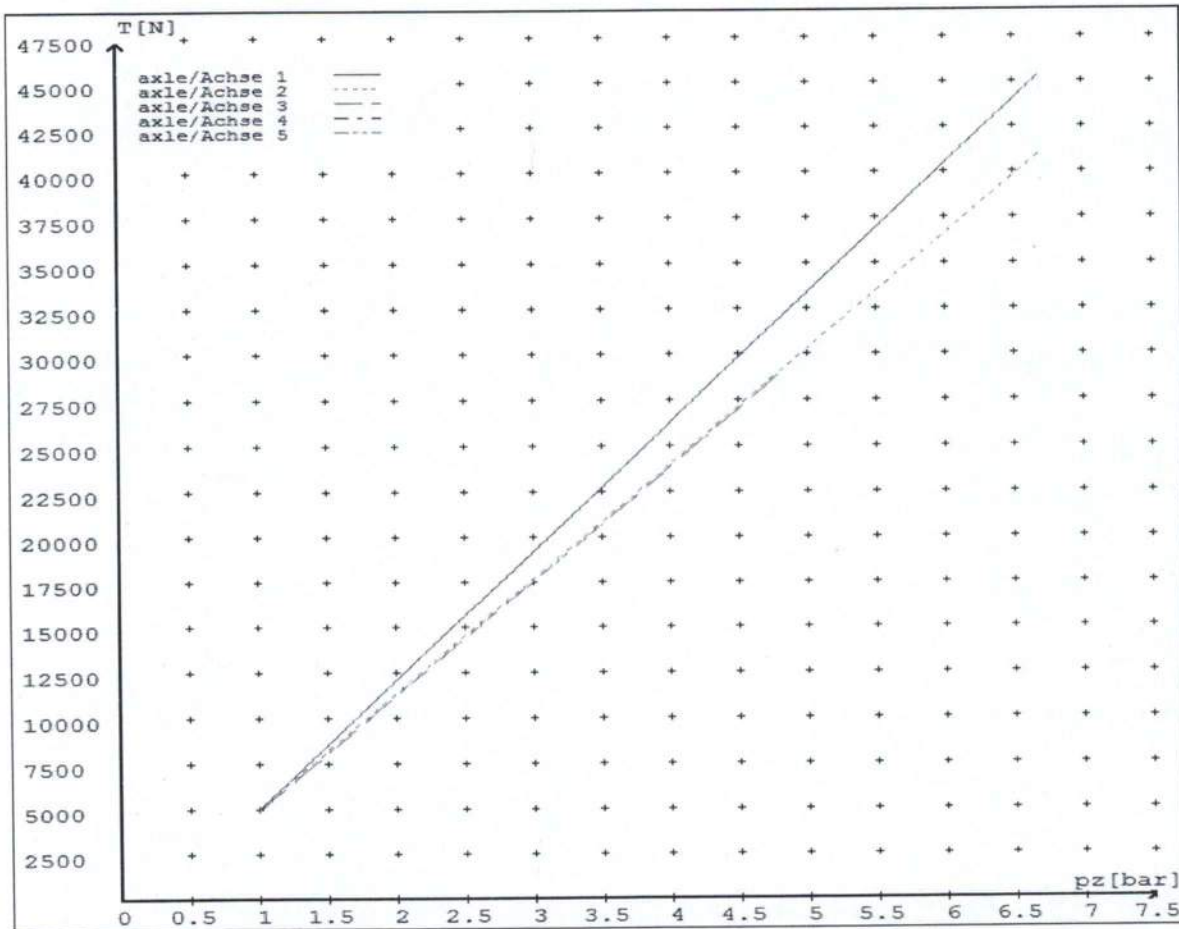
reference values

reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0	4961	
	6.7	45281	
axle 2	1.0	4999	
	6.7	40910	
axle 3	1.0		4868
	4.8		28809
axle 4	1.0		4868
	4.8		28809
axle 5	1.0		4868
	4.8		28809

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	14./	T.14/24	T.14/24	14./
Maximum stroke smax = ...mm maximaler Hub smax =mm	64	64	64	64	64
Lever length =mm Hebellänge =mm	69.08	69.08	69.08	69.08	69.08



reference values for $z = 0.5$

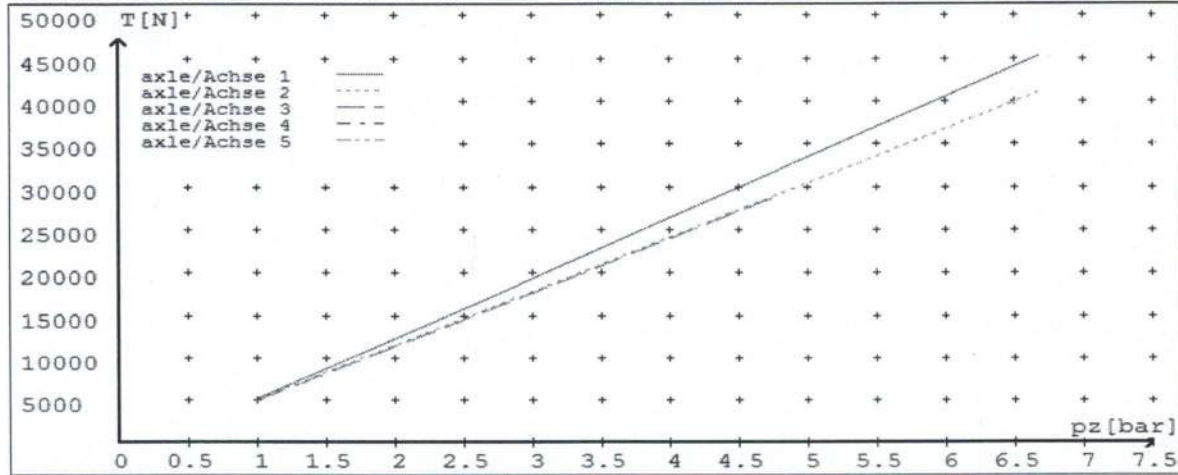
Angabe der Referenzwerte für $z = 0.5$

for max rdyn: 421 mm

für max rdyn: 421 mm

brake calculation no: GenNZ 50060A date 13.05.2015

Bremsberechnung Nr: GenNZ 50060A vom 13.05.2015



	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	14./	T.14/24	T.14/24	14./
Maximum stroke smax = ...mm maximaler Hub smax = ...mm	64	64	64	64	64
Lever length = ...mm Hebellänge = ...mm	69.08	69.08	69.08	69.08	69.08