

Heavy Vehicle Specialist Certificate

Must be presented to a CoF (Heavy) Inspecting Organisation

Heavy Vehicle Specialist Inspector and Inspecting Organisation

Heavy Vehicle Specialist Inspector's or Manufacturing Inspecting Organisation's Name (PRINT IN CAPS)

Chris Clarke

ID

CJC

Vehicle Registration*

VIN/Chassis Number

7A9E25014E1023323

Component being certified:

- Chassis Modification
 Towing Connection
 PSV Stability
 PBS

- Load Anchorage
 Brakes
 PSV Rollover

- Log Bolsters
 SRT
 Swept Path

Certification Category

HVEK

Description of Work

CERTIFY TO SCHEDULE 5
ROLL STABILITY FUNCTION ACTIVATED

Code/Standard/Rule Certified to

HVBR 32015/3 Schedule 5

Component Load Rating(s)

32000KG

General Drawing Number(s)

N/A

Supporting Documents

BRAKE RULE CERTIFICATE - CJC152884

Special Conditions*

**WARNING LAMP MUST ILLUMINATE WHEN IGNITION IS SWITCHED ON & THEN
EXTINGUISH IMMEDIATELY OR WHEN VEHICLE SPEED EXCEEDS 7 KPH**

Certification Expiry Date (if applicable)

N/A
or

Hubodometer Reading (whichever comes first)



Designer's ID (if different from inspector below)

Inspector's Signature

Inspector's Name (PRINT IN CAPS)

ID Number

CJC

Date

21-Jan-15

Number

499984

CoF Vehicle Inspector ID

CoF Vehicle Inspector Signature

Date

All fields excluding those marked with * must be completed before this certificate can be accepted.

WABCO**START-UP PROTOCOL**

System	Trailer EBS-E	WABCO part number	480 102 080 C
Production date	2014-07-30	Serial number	437000724500J
Serial number (modulator)	000000032868		
Fingerprint Customer EOL / Customer Development / Flash Program	W503643 / 2015-01-21 ; 00000000 / 0000-00-00 ; 00000000 / 0000-00-00		

WABCO		TRAILER EBS-E		GGVS/ADR TUEH TB 2007 - 019.00 TDB0749					
HERSTELLER MANUFACTURER CONSTRUCTEUR	DOMETT								
Typ Type TYPE	5AFT STOCK								
FAHRZEUG IDENTNR. CHASSIS NUMBER NUMERO DE CHASSIS	7A9E25014E1023323								
BREMSBERECHNUNGS-NR. BRAKE CALCULATION NO. CALCUL DE FREINAGE NO.	TP51190A								
POLRADZÄHNEZAHL c-d e-f POLE WHEEL TEETH c-d e-f DENTS ROUE DENTÉE c-d e-f	90	90	ABS-System ABS system Système ABS	4S/3M					
RSS RSS RSS	Einfachbereifung Single Tire Monte simple		Lenkachse Steering axle Essieu vireur						
	Zwillingsbereifung Twin Tire Monte jumelée	X	Kippkritisches Fahrzeug Critical Trailer Véhicule critique						
Subsystems	---	I/O	24N						
	pm (bar)	6.5	pm (bar)	0.8 2.0 --- 6.5			(bar)		
ACHSE AXLE ESSIEU							1.0 Pz		
1	2000	1.0	2.2	7250 4.6 0.4 1.3 --- 6.2			TR (daN)		
2	2000	1.0	2.2	7250 4.6 0.4 1.3 --- 6.2					
3	1800	0.8	1.6	6000 3.7 0.3 1.4 --- 4.2					
4	1800	0.8	1.6	6000 3.7 0.3 1.4 --- 4.2					
5	1800	0.8	1.6	6000 3.7 0.3 1.4 --- 4.2					

Diagnostic memory	OK	Warning lamp control	OK
Parameter setting	carried out	Stop light power supply	Not OK
EBS pressure test	Not tested	Lifting axle test	Not tested
Redundancy test	OK	ECAS height sensor calibration	Not tested
ABS sensor assignment	OK	Height sensor axle load	Not tested
RTR check	Not tested	Leak test	Not tested
Immobilizer test	Not tested	Signal outputs TEBS	Not tested
Signal inputs	Not tested	Tag axle test	Not tested

Diagnostic memory ELEX	Not tested	Signal outputs ELEX	Not tested
TailGUARDlight	Not tested	TailGUARD	Not tested

Manufacturer	DOMETT	Vehicle ident. no	7A9E25014E1023323
Vehicle type	5AFT STOCK	Odometer reading	0.0 km
next Service	0 km	Trip reading	0.0 km
Tester	Chris Clarke		
Date	2015-01-21 8:28:23 p.m.	Signature	

distribution: DOMETT
 7A9E25017E1023316
 CJC152884

please note!

This brake calculation is made under consideration of
 -the legal prescriptions mentioned above in the version valid
 at the time of making the program (V6.12.08.27).
 -the functional characteristics of our products
 as well as the data of the brake out of the test
 approvals of the axle manufacturers, and
 -the other vehicle data included in the brake calculation.
 Please check whether these data correspond to the actual vehicle data.
 Our conditions of delivery apply (particularly section 9.0).
 In any case we recommend to do a braking harmonisation!
 WABCOPBrake V6.12.08.27 db 02.10.2012

vehicle manufacturer: DOMETT
 trailer model : 5 AXLE STOCK
 trailer type : 5-axle-full-trailer
 remarks : air / hydraulic / VA suspension
 WABCO TRAILER - EBS E
 TRISTOP 3+4: T.14/24
 265/70 R 19,5

axle 1 + 2 + 3 + 4 + 5 : SAF, PAN 19-1, TDB 0749 ECE,

		<u>unladen</u>		<u>laden</u>
total mass	P in kg	9400		32500
axle 1	P1 in kg	2000		7250
axle 2	P2 in kg	2000		7250
axle 3	P3 in kg	1800		6000
axle 4	P4 in kg	1800		6000
axle 5	P5 in kg	1800		6000
wheel base	E in mm	6795 - 6795		6000
centre of gravity height	h in mm	1093		2318

		<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles		1	1	1	1	1
no. of brake chambers per axle line	KDZ	2	2	2	2	2
The power output corresponds to		BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6	BZ 163.1
brake chamber manufacturer		Meritor	Meritor	Meritor	Meritor	Meritor
chamber size		18.	18.	T.14/24	T.14/24	14
lever length	lBh in mm	69	69	69	69	69
brake factor	[-]	23.03	23.03	23.03	23.03	23.03
dyn. rolling radius	rdyn min in mm	421	421	421	421	421
dyn. rolling radius	rdyn max in mm	421	421	421	421	421
threshold torque	Co Nm	6.0	6.0	6.0	6.0	6.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.1	2.1	2.1	2.1	2.1
chamber pressure(rdyn max)pH at z=22,5%bar	2.1	2.1	2.1	2.1	2.1
chamber press.(servo)pcha at pm6,5bar bar	6.3	6.3	4.5	4.5	4.5
piston force ThA at pm6,5bar N	6735	6735	4285	4285	3790
brake force(rdyn min)T lad. at pm6,5bar N	50953	50953	32317	32317	28572
brake force(rdyn max)T lad. at pm6,5bar N	50953	50953	32317	32317	28572
brake force within 1 % rolling friction proportion	%	21.7	21.7	19.6	19.6
		21.7	21.7	19.6	17.5

braking rate z laden
 z = sum (TR)/PRmax

0.612 for rdyn min
 0.612 for rdyn max

Trailer may only be operated in combination with trucks/tractors with
 ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 2:

valve 1: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 3:

valve 1: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1424HTLD64

axle 4:

valve 1: 480 102 ... 0 WABCO
EBS trailer modulator

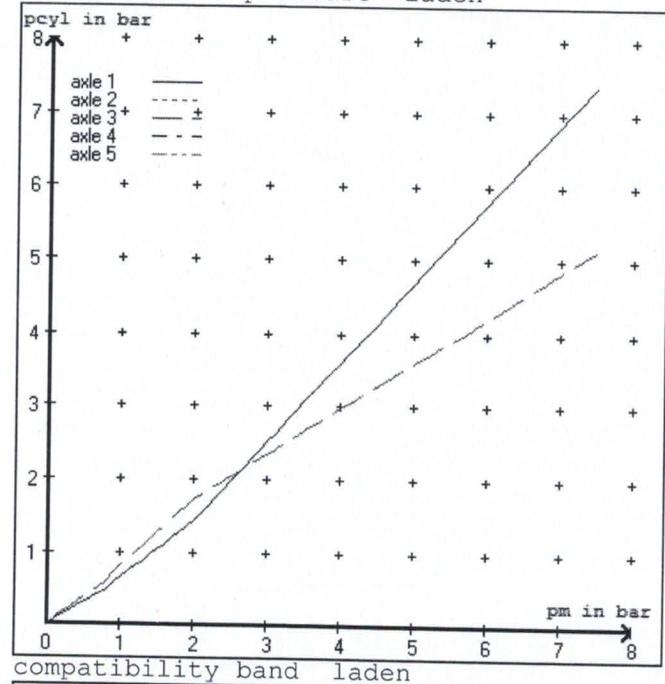
brake cylinder: Meritor 1424HTLD64

axle 5:

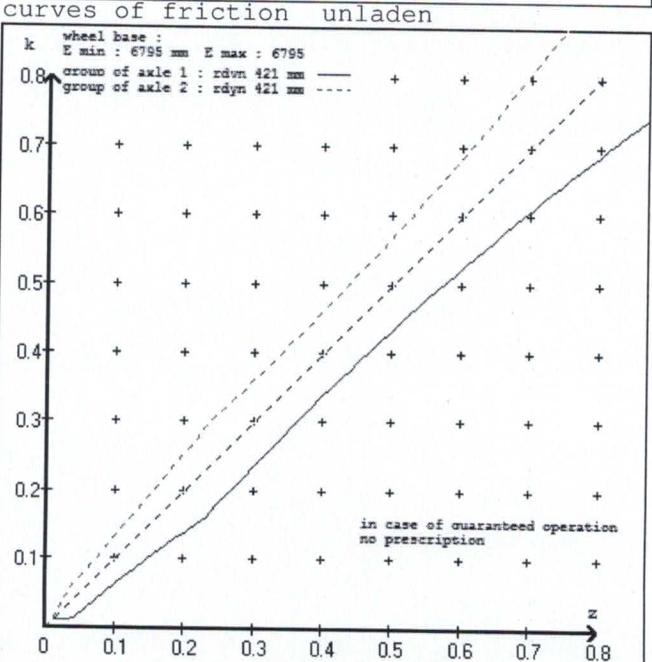
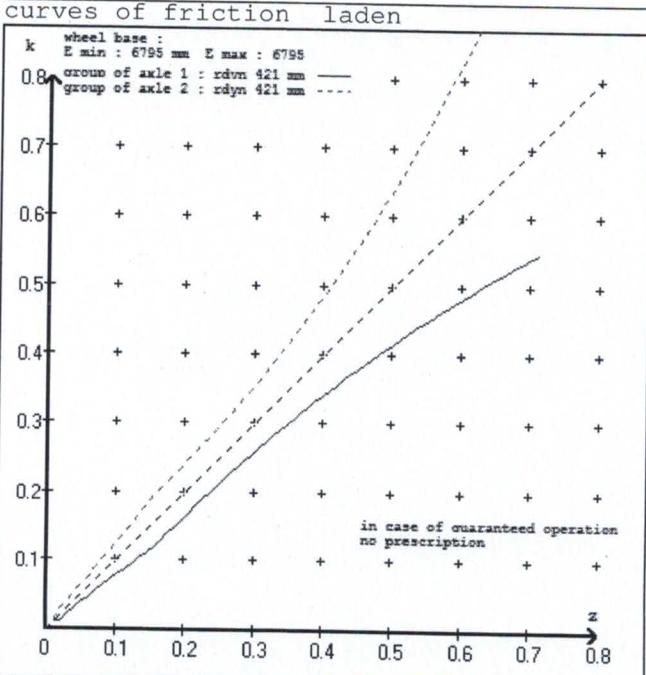
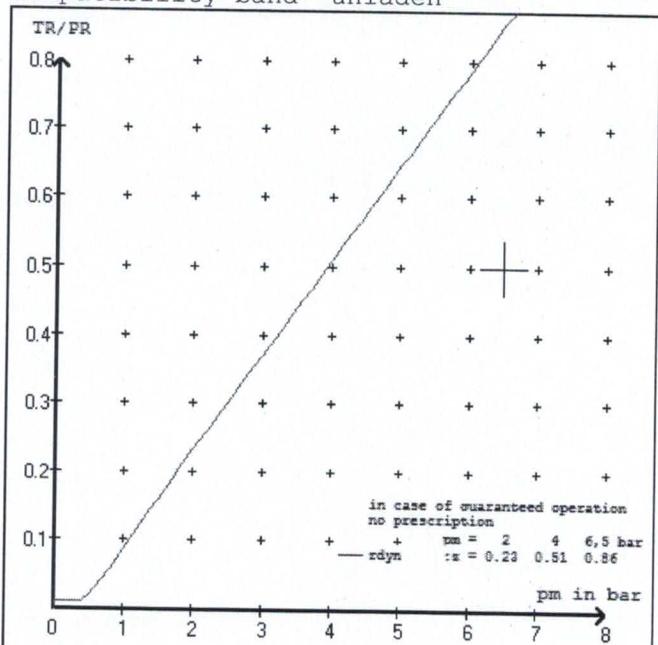
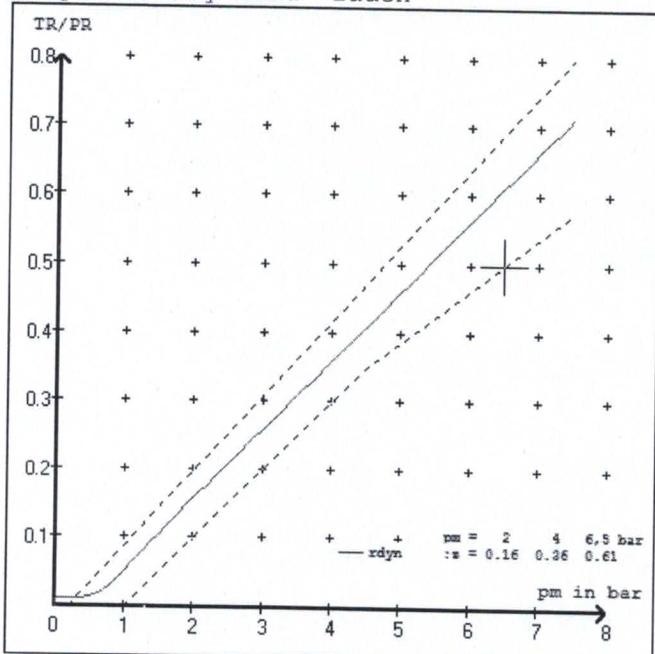
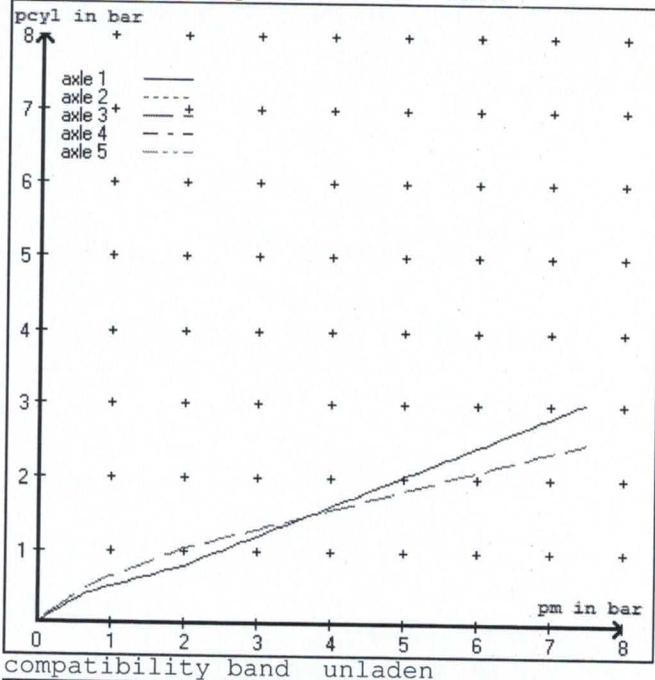
valve 1: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor FM0298S14E

test type III ($z_{III} = 0.30$) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 3.4 bar => pcha in bar : 2.9 2.9 2.6 2.6 2.6
test type III ($z_{III} = 0.06$) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 1.1 bar => pcha in bar : 0.7 0.7 0.9 0.9 0.9



brake chamber pressure unladen



vehicle manufacturer: DOMETT
 trailer model : 5 AXLE STOCK
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 :	2 x type/diameter	18. (Meritor)	lever length 69 mm
axle 2 :	2 x type/diameter	18. (Meritor)	lever length 69 mm
axle 3 :	2 x type/diameter	T.14/24 (Meritor)	lever length 69 mm
axle 4 :	2 x type/diameter	T.14/24 (Meritor)	lever length 69 mm
axle 5 :	2 x type/diameter	14 (Meritor)	lever length 69 mm

brake diagram :

valve :

480 207 0..0	WABCO EBS relay valve	or 480 207 2..0
480 102 ...0	WABCO EBS trailer modulator	

EBS input data

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vehicle manufacturer: DOMETT
 trailer model : 5 AXLE STOCK
 trailer type : 5-axle-full-trailer
 brake calculation no. : GenNZ 82A

tire circumference main axle	: 2650 for rdyn max
tire circumference auxiliary axle	: 2650 for rdyn max

assignment pm / deceleration z: pm 0.7 bar z = 0.010 (laden condition)	2.0 bar z = 0.142
	6.5 bar z = 0.600

control pressure pm			6,5	control pressure pm			0.7	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden			
1	2000	to be entered by the vehicle manufact.	2.6	7250	to be entered by the vehicle manufact.	0.4	1.4	6.3	
2	2000		2.6	7250		0.4	1.4	6.3	
3	1800		2.2	6000		0.5	1.7	4.5	
4	1800		2.2	6000		0.5	1.7	4.5	
5	1800		2.2	6000		0.5	1.7	4.5	

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

axle 1	axle 2	axle 3	axle 4	axle 5
axle load pcyl				
2000	2.6	2000	2.6	1800
2500	3.0	2500	3.0	2300
3000	3.3	3000	3.3	2800
3500	3.7	3500	3.7	3300
4000	4.0	4000	4.0	3800
4500	4.4	4500	4.4	4300
5000	4.7	5000	4.7	4800
5500	5.1	5500	5.1	5300
7250	6.3	7250	6.3	6000

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report : TDB 0749 ECE date : 13.10.2008		
axle 2 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report : TDB 0749 ECE date : 13.10.2008		
axle 3 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report : TDB 0749 ECE date : 13.10.2008		
axle 4 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report : TDB 0749 ECE date : 13.10.2008		
axle 5 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report : TDB 0749 ECE date : 13.10.2008		

calc. verif. of residual (hot) braking force type III
(item 4.2.1 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 22.4 % Fe
axle 2	(rdyn 421 mm)	T = 22.4 % Fe
axle 3	(rdyn 421 mm)	T = 17.8 % Fe
axle 4	(rdyn 421 mm)	T = 17.8 % Fe
axle 5	(rdyn 421 mm)	T = 15.1 % Fe

calculated actuator stroke in mm
(item 4.3.1.1 of appendix 2 to annex 11)

axle 1	(sp = 58 mm)	s = 39 mm
axle 2	(sp = 58 mm)	s = 39 mm
axle 3	(sp = 56 mm)	s = 39 mm
axle 4	(sp = 56 mm)	s = 39 mm
axle 5	(sp = 50 mm)	s = 39 mm

average thrust output in N at $p_m = 6,5$ bar (however max. $p_{cha} = 7,0$ bar)

axle1	ThA = 6735 N
axle2	ThA = 6735 N
axle3	ThA = 4285 N
axle4	ThA = 4285 N
axle5	ThA = 3790 N

calc. residual (hot) braking force in N
(item 4.3.1.4 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 40103 N
axle 2	(rdyn 421 mm)	T = 40103 N
axle 3	(rdyn 421 mm)	T = 25468 N
axle 4	(rdyn 421 mm)	T = 25468 N
axle 5	(rdyn 421 mm)	T = 22533 N

basic test of subject trailer (E)	type III (calculated) residual (hot) braking
0.61	0.48

braking rate of the vehicle
(item 4.3.2 to appendix 2 to annex 11)

required braking rate $\geq 0,4$ and
 (items 1.5.3 and 1.7.2 to annex 11) $\geq 0,6 \cdot E$ ($0,37$)

axle 1	(rdyn 421 mm)	T = 40103 N
axle 2	(rdyn 421 mm)	T = 40103 N
axle 3	(rdyn 421 mm)	T = 25468 N
axle 4	(rdyn 421 mm)	T = 25468 N
axle 5	(rdyn 421 mm)	T = 22533 N

basic test of subject trailer (E)	type III (calculated) residual (hot) braking
0.61	0.48

braking rate of the vehicle
(item 4.3.2 to appendix 2 to annex 11)

required braking rate
 (items 1.5.3 and 1.7.2 to annex 11) $\geq 0,4$ and
 $\geq 0,6 \cdot E$ ($0,37$)

spring parking brake

		axle 3	axle 4
no of TRISTOP-actuators per axle line KDZ		2	2
TRISTOP-actuator type		T.14/24	T.14/24
lever length	lBh in mm	69	69
stat. tyre radius	rstat max in mm	401	401
at a stroke of	s in mm	30	30
min. force of spring brake	TFZ in N	7605	7605
sp.brake chamber no Meritor.....		4	4
release pressure	pLs in bar	4.8	4.8

calculation:

ratio until road		3.9674	3.9674
iFb = lBh*Eta*C*rBt/(rBn*rstat)			
for rstat in mm		401	401
brake force of spring br. Tf in N		59654	59654
Tf = (TFZ*KDZ-2*Co/lBh)*iFb			
braking rate	zf laden	0.384	
zf = sum (Tf)/P + 0,01			

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\text{min Ef} = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

$$\text{min Ef} = 5206 \text{ mm} \quad \text{for } E = 6795 \text{ mm}$$

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$$\text{min Ef} = 5206 \text{ mm} \quad \text{for } E = 6795 \text{ mm}$$

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min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer)
and the rear axle(s) (resultant of the bogie)
E = wheel base
fzul = 0.80 maximum permissible frictional connection required
zferf = 0.18 maximum required braking ratio of the parking brake
h = 2318 mm height of center of gravity - laden
PR = 18000 kg maximum bogie mass - laden
P = 32500 kg maximum total mass - laden
nf = 2 no. of axle(s) with TRISTOP spring brake actuators
ng = 3 no. of bogie axle(s)

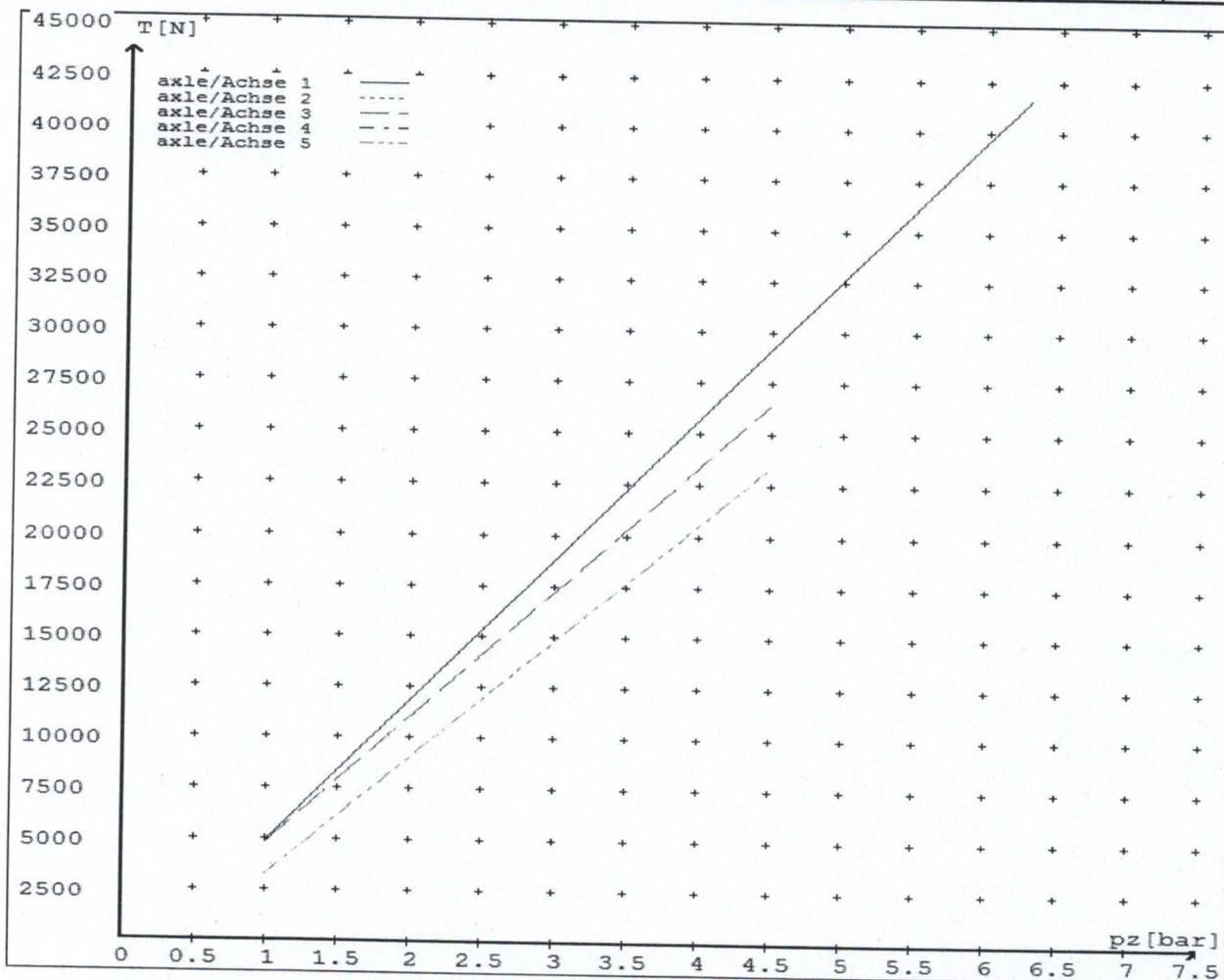
reference values

reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0	4812	
	6.3	41628	
axle 2	1.0	4812	
	6.3	41628	
axle 3	1.0		4748
	4.5		26403
axle 4	1.0		4748
	4.5		26403
axle 5	1.0		3223
	4.5		23343

VIN - no.:

	Axe(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	18./	T.14/24	T.14/24	14/
Maximum stroke smax = ...mm maximaler Hub smax =mm	64	64	64	64	67
Lever length =mm Hebellänge =mm	69.08	69.08	69.08	69.08	69.08



reference values for z = 0.5

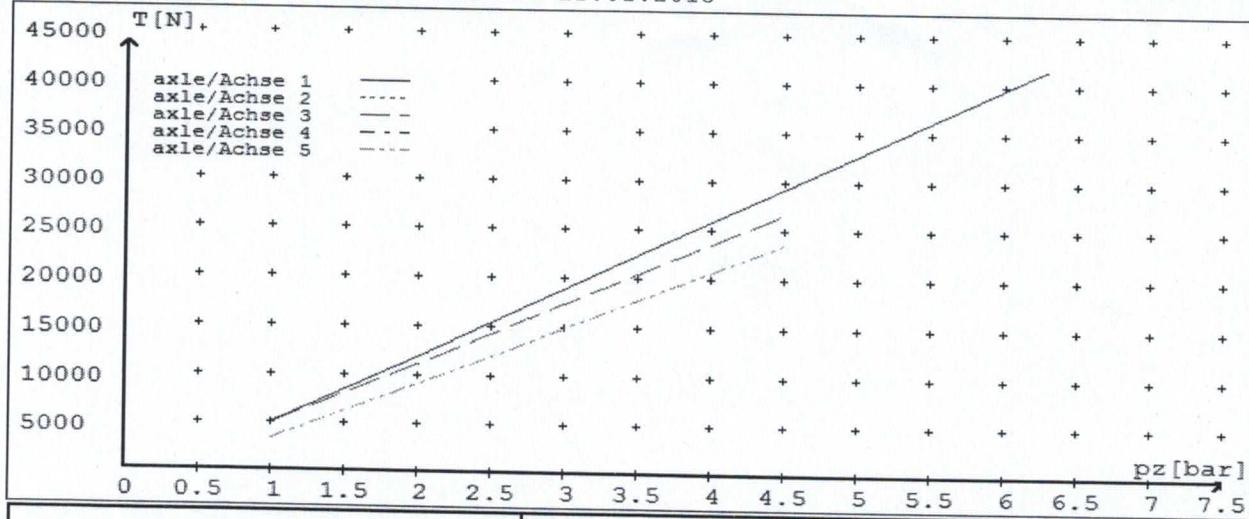
Angabe der Referenzwerte für z = 0.5

brake calculation no: GenNZ 82A date 21.01.2015

Bremsberechnung Nr: GenNZ 82A vom 21.01.2015

for max rdyn: 421 mm

für max rdyn: 421 mm



	Axe(s) / Achse(n)				
	18./	18./	T.14/24	T.14/24	14/
brake cylinder type (service / parking) Bremzylinder Typ (Betrieb / Fest)					
Maximum stroke smax =mm maximaler Hub smax =mm	64	64	64	64	67
Lever length =mm Hebellänge =mm	69.08	69.08	69.08	69.08	69.08