

# Heavy Vehicle Specialist Certificate

Must be presented to a CoF (Heavy) Inspecting Organisation  
 Heavy Vehicle Specialist Inspector and Inspecting Organisation

Heavy Vehicle Specialist Inspector's or Manufacturing Inspecting Organisation's Name (PRINT IN CAPS)

Chris Clarke

ID

CJC

Vehicle Registration\*

VIN/Chassis Number

**7A9E25017E1023316**

Component being certified:

- Chassis Modification
- Towing Connection
- PSV Stability
- PBS

- Load Anchorage
- Brakes
- PSV Rollover

- Log Bolsters
- SRT
- Swept Path

Certification Category

HVEK

Description of Work

**CERTIFY TO SCHEDULE 5**

**ROLL STABILITY FUNCTION ACTIVATED**

Code/Standard/Rule Certified to

**HVBR 32015/3 Schedule 5**

Component Load Rating(s)

**32000KG**

General Drawing Number(s)

**N/A**

Supporting Documents

**BRAKE RULE CERTIFICATE - JH150103**

Special Conditions\*

**WARNING LAMP MUST ILLUMINATE WHEN IGNITION IS SWITCHED ON & THEN  
 EXTINGUISH IMMEDIATELY OR WHEN VEHICLE SPEED EXCEEDS 7 KPH**

Certification Expiry Date (if applicable)

**N/A**

**or**

Hubodometer Reading (whichever comes first)

## Declaration

I the undersigned, declare that I am the Heavy Vehicle Specialist Inspector identified and I hold a current valid appointment. I certify that the above mentioned vehicle component's design, manufacture and installation, and this certification complies in all respects with the Land Transport Rule: Vehicle Standards Compliance 2002 and my Appointment. To the best of my knowledge the information contained in the Certificate is true and correct.

Designer's ID (if different from inspector below)

Inspector's Signature

Inspector's Name (PRINT IN CAPS)

**CHRIS CLARKE**

ID Number

**CJC**

Date

**13-Jan-15**

Date

**499971**

CoF Vehicle Inspector ID

CoF Vehicle Inspector Signature

Date

All fields excluding those marked with \* must be completed before this certificate can be accepted.

**WABCO**

**START-UP PROTOCOL**

System	Trailer EBS-E	WABCO part number	480 102 080 0
Production date	2014-06-25	Serial number	437000459200F
Serial number (modulator)	000000030791		
Fingerprint Customer EOL / Customer Development / Flash Program	W503643 / 2015-01-13 ; 00000000 / 0000-00-00 ; 00000000 / 0000-00-00		

**WABCO**

**TRAILER EBS-E**

GGVS/ADR TUEH TB 2007 - 019.00

TDB0749

HERSTELLER MANUFACTURER CONSTRUCTEUR		DOMETT		GPIO	Pin1	Pin3	Pin4
TYP TYPE	5AFT STOCK	1	24V-O1	---	---	---	---
FAHRZEUG IDENTNR. CHASSIS NUMBER NUMERO DE CHASSIS	7A9E25017E1023316	2	---	---	---	---	---
BREMBERECHNUNGS-NR. BRAKE CALCULATION NO. CALCUL DE FREINAGE NO.	TP51190A	3	ALS2	ALS2	---	---	---
POLRADZAHNEZAHL c-d   e-f POLE WHEEL TEETH c-d   e-f DENTS ROUE DENTÉE c-d   e-f	90 90 ABS-System Single Tire Systeme ABS	4	---	---	---	---	---
RSS RSS	Einfachbereifung Single Tire Monte simple	5	DIAG	DIAG	DIAG	DIAG	DIAG
RSS RSS	Zwillingsbereifung Twin Tire Monte jumelée	6	---	---	---	---	---
	X Kippfährhaftes Fahrzeug Critical Trailer Véhicule critique	7	---	---	---	---	---
Subsystems		I/O	24N				

	pm (bar)	6.5	pm (bar)	0.8	2.0	---	6.5	TYP TYPE	(mm)	(mm)	(bar)	1.0	Pz
ACHSE AXLE ESSIEU	+	8	0	+	8	0	pz					TR (daN)	
1	2000	1.0	2.2	7250	4.6	0.4	1.3	---	6.2	-	18	64	69
2	2000	1.0	2.2	7250	4.6	0.4	1.3	---	6.2	-	18	64	69
3	1800	0.8	1.6	6000	3.7	0.3	1.4	---	4.2	-	14 / 16	64	69
4	1800	0.8	1.6	6000	3.7	0.3	1.4	---	4.2	-	14 / 16	64	69
5	1800	0.8	1.6	6000	3.7	0.3	1.4	---	4.2	-	14	64	69

Diagnostic memory	OK	Warning lamp control	OK
Parameter setting	carried out	Stop light power supply	Not tested
EBS pressure test	Not tested	Lifting axle test	Not tested
Redundancy test	OK	ECAS height sensor calibration	Not tested
ABS sensor assignment	OK	Height sensor axle load	Not tested
RTR check	Not tested	Leak test	Not tested
Immobilizer test	Not tested	Signal outputs TEBS	Not tested
Signal inputs	Not tested	Tag axle test	Not tested

Diagnostic memory ELEX	Not tested	Signal outputs ELEX	Not tested
TailGUARDlight	Not tested	TailGUARD	Not tested

Manufacturer	DOMETT	Vehicle ident. no	7A9E25017E1023316
Vehicle type	5AFT STOCK	Odometer reading	0.0 km
next Service	0 km	Trip reading	0.0 km
Tester	Chris Clarke		
Date	2015-01-13 10:36:55 a.m.	Signature	

trailer (full, semi-, centre-axle) with air brake system acc. to UN/ECE-R.13.11

please note!

distribution: DOMETT  
 7A9E25017E1023316  
 SODC: JH150103

This brake calculation is made under consideration of  
 -the legal prescriptions mentioned above in the version valid  
 at the time of making the program (V6.14.04.20).  
 -the functional characteristics of our products  
 as well as the data of the brake out of the test  
 approvals of the axle manufacturers, and  
 -the other vehicle data included in the brake calculation.  
 Please check whether these data correspond to the actual vehicle data.  
 Our conditions of delivery apply (particularly section 9.0).  
 In any case we recommend to do a braking harmonisation!  
 WABCOWBrake V6.14.04.20 db 08.07.2014

vehicle manufacturer: DOMETT  
 trailer model : 5AFT STOCK  
 trailer type : 5-axle-full-trailer  
 remarks : air / hydraulic / VA suspension  
 WABCO TRAILER - EBS E  
 TRISTOP 3+4: T.14/16  
 265/70 R 19,5

axle 1 + 2 + 3 + 4 + 5 : SAF, SBW 1937, TDB 0749 ECE,

		<u>unladen</u>	<u>laden</u>
total mass	P in kg	9400	32500
axle 1	P1 in kg	2000	7250
axle 2	P2 in kg	2000	7250
axle 3	P3 in kg	1800	6000
axle 4	P4 in kg	1800	6000
axle 5	P5 in kg	1800	6000
wheel base	E in mm	6800 - 6800	
centre of gravity height	h in mm	1093	2318

		<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles		1	1	1	1	1
no. of brake chambers per axle line	KDZ	2	2	2	2	2
The power output corresponds to		BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6	BZ 122.1
brake chamber manufacturer		Meritor	Meritor	Meritor	Meritor	Meritor
chamber size		18.	18.	T.14/16	T.14/16	14.
lever length	lBh in mm	69	69	69	69	69
brake factor	[ - ]	23.03	23.03	23.03	23.03	23.03
dyn. rolling radius	rdyn min in mm	421	421	421	421	421
dyn. rolling radius	rdyn max in mm	421	421	421	421	421
threshold torque	Co Nm	6.0	6.0	6.0	6.0	6.0

## calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.2	2.2	1.9	1.9	1.9
chamber pressure(rdyn max)pH at z=22,5%bar	2.2	2.2	1.9	1.9	1.9
chamber press.(servo)pcha at pm6,5bar bar	6.2	6.2	4.2	4.2	4.2
piston force ThA at pm6,5bar N	6622	6622	3984	3984	3984
brake force(rdyn min)T lad. at pm6,5bar N	50102	50102	30045	30045	30045
brake force(rdyn max)T lad. at pm6,5bar N	50102	50102	30045	30045	30045
brake force within 1 % rolling friction proportion	%	21.2	21.2	19.2	19.2
					19.2

braking rate z laden  
 z = sum (TR)/PRmax

0.597 for rdyn min  
 0.597 for rdyn max

Trailer may only be operated in combination with trucks/tractors with  
 ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO  
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0  
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 2:

valve 1: 971 002 ... 0 WABCO  
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0  
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 3:

valve 1: 971 002 ... 0 WABCO  
EBS emergency valve

valve 2: 480 102 ... 0 WABCO  
EBS trailer modulator

brake cylinder: Meritor1416HTLD64

## axle 4:

valve 1: 971 002 ... 0 WABCO

EBS emergency valve

valve 2: 480 102 ... 0 WABCO

EBS trailer modulator

brake cylinder: Meritor1416HTLD64

## axle 5:

valve 1: 971 002 ... 0 WABCO

EBS emergency valve

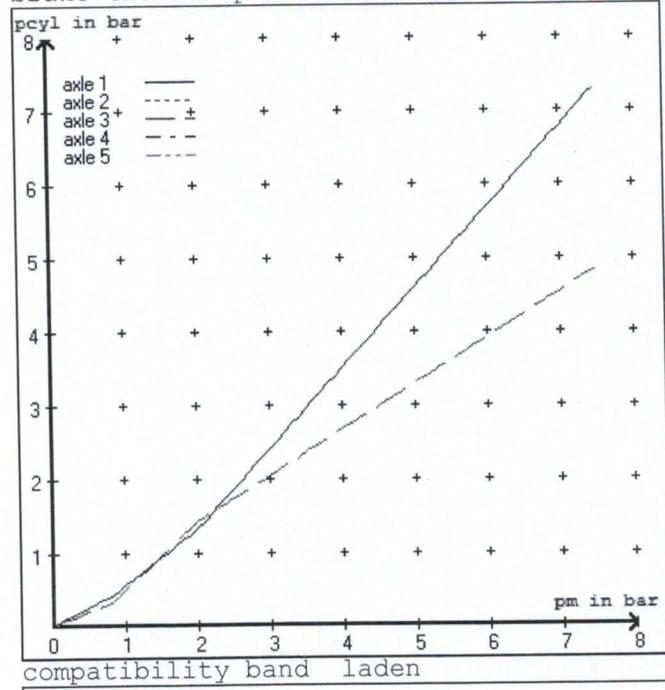
valve 2: 480 102 ... 0 WABCO

EBS trailer modulator

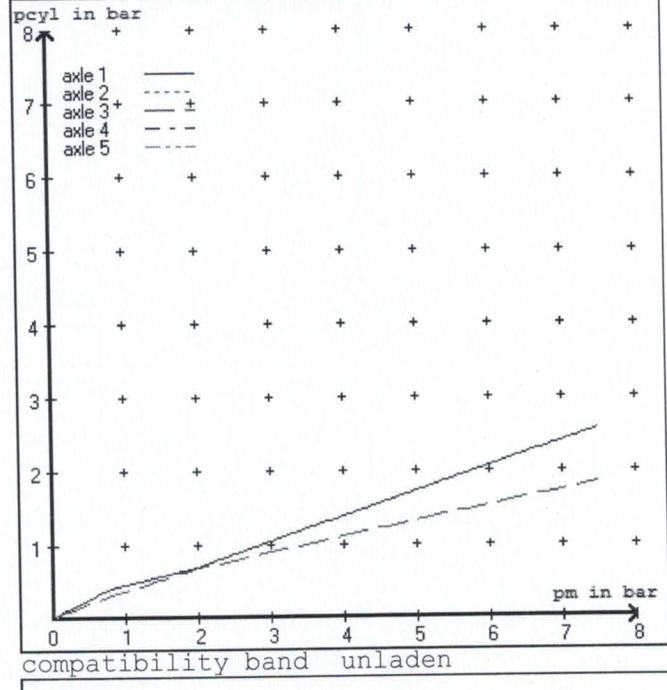
brake cylinder: Meritor 14HSCLD64

test type III (zIII = 0.30) for rdyn min : axle1 axle2 axle3 axle4 axle5  
at pm 3.6 bar => pcha in bar : 3.0 3.0 2.4 2.4 2.4  
test type III (zIII = 0.06) for rdyn min : axle1 axle2 axle3 axle4 axle5  
at pm 1.3 bar => pcha in bar : 0.8 0.8 0.7 0.7 0.7

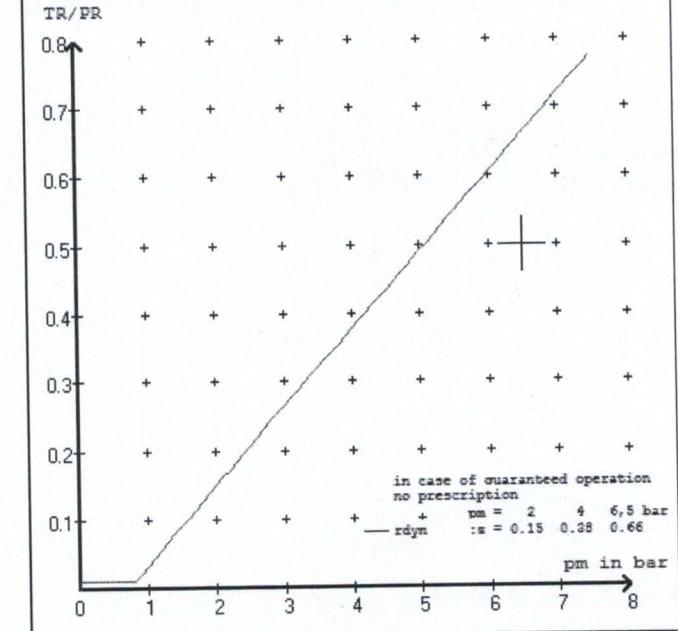
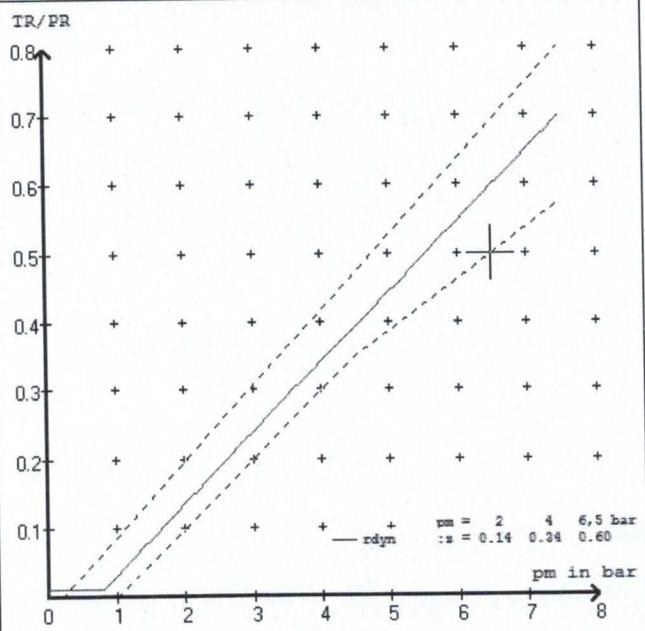
## brake chamber pressure laden



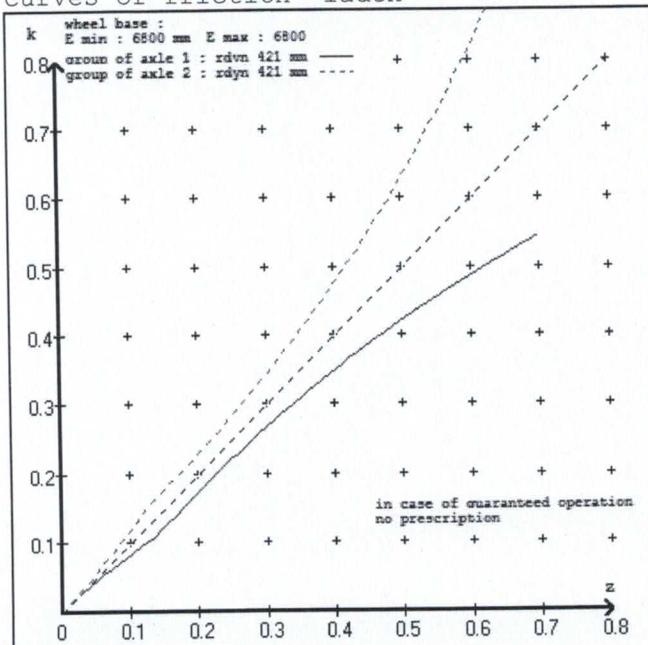
## brake chamber pressure unladen



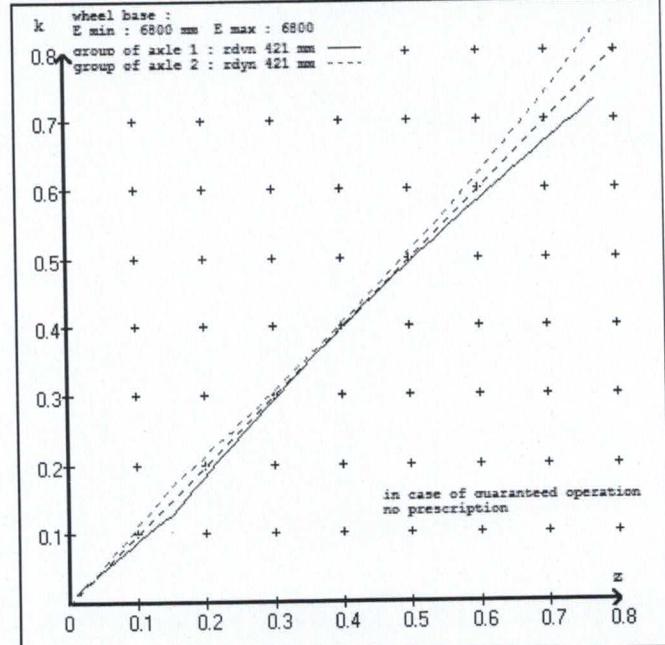
## TR/PR



## curves of friction laden



## curves of friction unladen



vehicle manufacturer: DOMETT  
 trailer model : 5AFT STOCK  
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 : 2 x type/diameter 18. (Meritor) lever length 69 mm  
 axle 2 : 2 x type/diameter 18. (Meritor) lever length 69 mm  
 axle 3 : 2 x type/diameter T.14/16 (Meritor) lever length 69 mm  
 axle 4 : 2 x type/diameter T.14/16 (Meritor) lever length 69 mm  
 axle 5 : 2 x type/diameter 14. (Meritor) lever length 69 mm

brake diagram :

valve :

971 002 ... 0	WABCO EBS emergency valve	
480 207 0.. 0	WABCO EBS relay valve	or 480 207 2.. 0
480 102 ... 0	WABCO EBS trailer modulator	

EBS input data

=====

vehicle manufacturer: DOMETT  
 trailer model : 5AFT STOCK  
 trailer type : 5-axle-full-trailer  
 brake calculation no. : TP 51190A

tire circumference main axle : 2650 for rdyn max  
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.010  
 (laden condition) 2.0 bar z = 0.134  
 6.5 bar z = 0.600

control pressure pm			6,5	control pressure pm		0.8	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden		
1	2000	to be entered by the vehicle manufact.	2.2	7250	to be entered by the vehicle manufact.	0.4	1.3	6.2
2	2000		2.2	7250		0.4	1.3	6.2
3	1800		1.6	6000		0.3	1.4	4.2
4	1800		1.6	6000		0.3	1.4	4.2
5	1800		1.6	6000		0.3	1.4	4.2

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment.

The above unladen axle loads must not be fallen below.

axle 1 axle load pcyl	axle 2 axle load pcyl	axle 3 axle load pcyl	axle 4 axle load pcyl	axle 5 axle load pcyl
2000 2.2	2000 2.2	1800 1.6	1800 1.6	1800 1.6
2500 2.6	2500 2.6	2300 1.9	2300 1.9	2300 1.9
3000 3.0	3000 3.0	2800 2.2	2800 2.2	2800 2.2
3500 3.3	3500 3.3	3300 2.5	3300 2.5	3300 2.5
4000 3.7	4000 3.7	3800 2.8	3800 2.8	3800 2.8
4500 4.1	4500 4.1	4300 3.1	4300 3.1	4300 3.1
5000 4.5	5000 4.5	4800 3.5	4800 3.5	4800 3.5
5500 4.9	5500 4.9	5300 3.8	5300 3.8	5300 3.8
7250 6.2	7250 6.2	6000 4.2	6000 4.2	6000 4.2

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 2 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 3 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 4 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 5 : reference axle: SAF	SBW 1937	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 20130930 30.09.2013

calc. verif. of residual (hot) braking force type III  
(item 4.2.1 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 23.2 % Fe
axle 2	(rdyn 421 mm)	T = 23.2 % Fe
axle 3	(rdyn 421 mm)	T = 16.4 % Fe
axle 4	(rdyn 421 mm)	T = 16.4 % Fe
axle 5	(rdyn 421 mm)	T = 16.4 % Fe

calculated actuator stroke in mm

(item 4.3.1.1 of appendix 2 to annex 11)

axle 1	(sp = 58 mm)	s = 39 mm
axle 2	(sp = 58 mm)	s = 39 mm
axle 3	(sp = 56 mm)	s = 39 mm
axle 4	(sp = 56 mm)	s = 39 mm
axle 5	(sp = 56 mm)	s = 39 mm

average thrust output in N at  $p_m = 6,5$  bar (however max.  $p_{cha} = 7,0$  bar)

axle1	ThA = 6622 N
axle2	ThA = 6622 N
axle3	ThA = 3984 N
axle4	ThA = 3984 N
axle5	ThA = 3984 N

calc. residual (hot) braking force in N  
(item 4.3.1.4 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 39128 N
axle 2	(rdyn 421 mm)	T = 39128 N
axle 3	(rdyn 421 mm)	T = 23538 N
axle 4	(rdyn 421 mm)	T = 23538 N
axle 5	(rdyn 421 mm)	T = 23538 N

basic test type III  
 of subject (calculated)  
 trailer (E) residual

braking rate of the vehicle (hot) braking  
(item 4.3.2 to appendix 2 to annex 11) 0.60 0.47

required braking rate  
(items 1.5.3 and 1.7.2 to annex 11)  $\geq 0,4$  and  
 $\geq 0,6 \cdot E$  (0.36)

axle 1	(rdyn 421 mm)	T = 39128 N
axle 2	(rdyn 421 mm)	T = 39128 N
axle 3	(rdyn 421 mm)	T = 23538 N
axle 4	(rdyn 421 mm)	T = 23538 N
axle 5	(rdyn 421 mm)	T = 23538 N

basic test type III  
 of subject (calculated)  
 trailer (E) residual

braking rate of the vehicle  
(item 4.3.2 to appendix 2 to annex 11) trailer (E) residual (hot) braking

required braking rate  
(items 1.5.3 and 1.7.2 to annex 11)  $\geq 0,4$  and  
 $\geq 0,6 \cdot E$  (0.36)

spring parking brake

		axle 3	axle 4
no of TRISTOP-actuators per axle line KDZ		2	2
TRISTOP-actuator type		T.14/16	T.14/16
lever length	1Bh in mm	69	69
stat. tyre radius	rstat max in mm	401	401
at a stroke of	s in mm	30	30
min. force of spring brake	TFZ in N	6160	6160
sp.brake chamber no Meritor.....		4	4
release pressure	pLs in bar	4.5	4.5

calculation:

ratio until road		3.9674	3.9674
iFb = 1Bh*Eta*C*rBt/(rBn*rstat)		401	401
for rstat in mm		59654	59654
brake force of spring br. Tf in N		59654	59654
Tf = (TFZ*KDZ-2*Co/1Bh)*iFb			
braking rate	zf laden	0.312	
zf = sum (Tf)/P + 0,01			

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary  
to fulfil the regulations

$$\text{min Ef} = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

$$\text{min Ef} = 5209 \text{ mm} \quad \text{for } E = 6800 \text{ mm}$$

$$\text{min Ef} = 5209 \text{ mm} \quad \text{for } E = 6800 \text{ mm}$$

min Ef =	minimum distance between front axle(s) (trailer) or support (semitrailer) and the rear axle(s) (resultant of the bogie)
E =	wheel base
fzul = 0.80	maximum permissible frictional connection required
zferf = 0.18	maximum required braking ratio of the parking brake
h = 2318 mm	height of center of gravity - laden
PR = 18000 kg	maximum bogie mass - laden
P = 32500 kg	maximum total mass - laden
nf = 2	no. of axle(s) with TRISTOP spring brake actuators
ng = 3	no. of bogie axle(s)

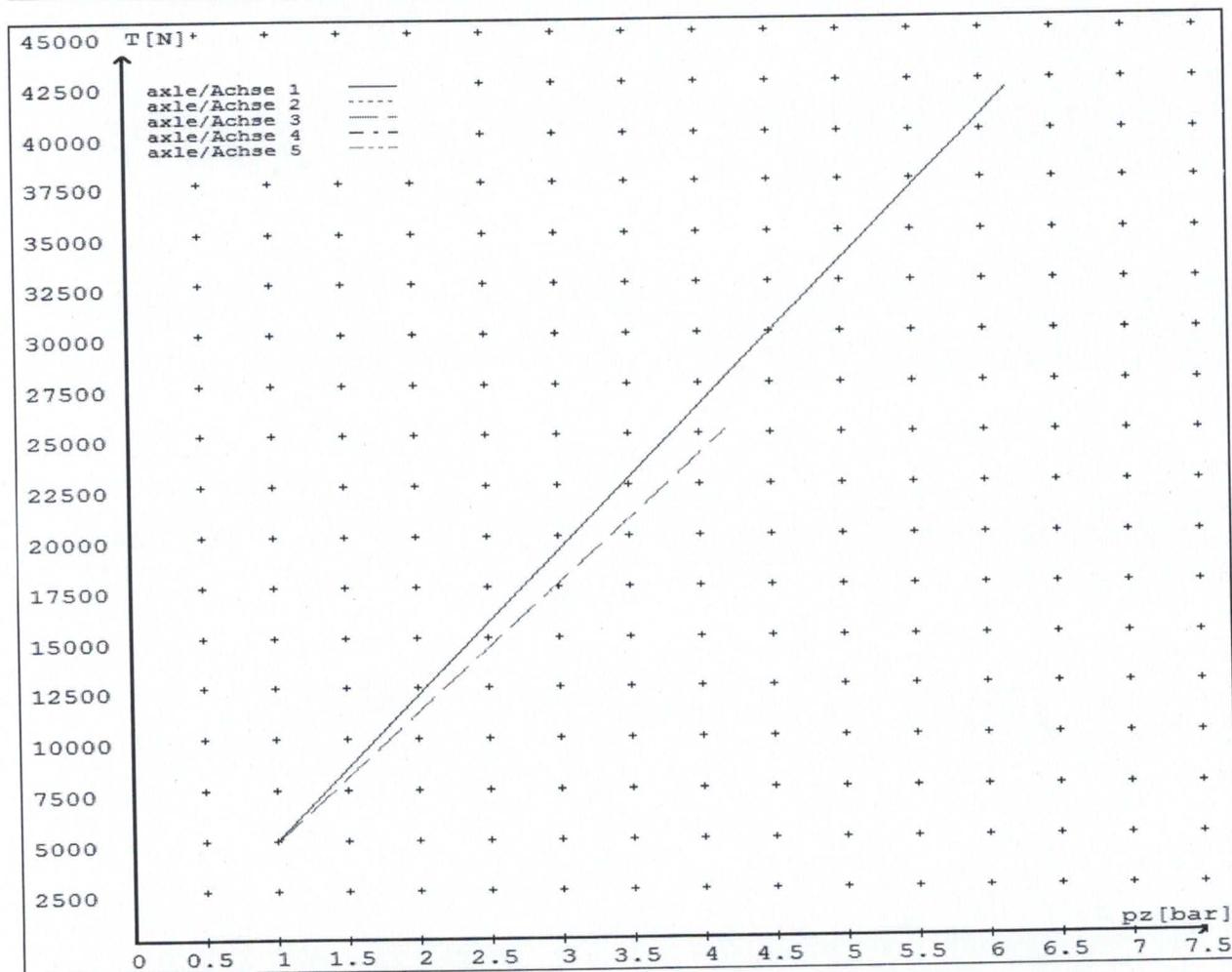
**reference values**

reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0 6.2	4932 41962	
axle 2	1.0 6.2	4932 41962	
axle 3	1.0 4.2		4868 25164
axle 4	1.0 4.2		4868 25164
axle 5	1.0 4.2		4868 25164

VIN - no.:

	Axe(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	18./	T.14/16	T.14/16	14./
Maximum stroke smax = ....mm maximaler Hub smax = ....mm	64	64	64	64	64
Lever length = ....mm Hebellänge = ....mm	69.08	69.08	69.08	69.08	69.08



# HVBR WORKSHEET

(PROCEDURE & COMPLIANCE DOCUMENTATION SHEET )

CERTIFICATE No.

JH150103

CUSTOMER NAME

DOMETT TRAILERS LTD

CUSTOMER ORDER No.

4308

DATE RECEIVED

Dec 14

VEHICLE TYPE

5 AXLE FULL TRAILER

REG No.

CHASSIS No.

7A9E25017E1023316

## BRIEF SPECIFICATION AS CERTIFIED TO HVBR

### BRAKE CHAMBERS:

Ax #	Make/model	Max stroke	Lever length
1&2	TSE 18HSCLD65	65 mm	69 mm
3&4	TSE 1416HTLD64	64 mm	69 mm
5	TSE 14HSCLD64	64 mm	69 mm

BRAKE SYSTEM:

WABCO EBS : RSS ACTIVATED & OPTITURN

# TEST POINTS FITTED:

3 4 5 7

FRiction LINING:

(All) Lining Brand

OEM

JURID 539

Aftermarket

EBS CONTROL: SPECIAL CONDITIONS APPLY – SEE INSTRUCTION ON LT400:

VALVES: AS PER BRAKE CALCULATION TP51190 & SO1567099

TYRE SIZE: 265 70 R 19.5

NOTES

PACKING SLIP NO.

SO1567099

PROCESS TIME:

1

BRAKE CALC #TP51190: THE MERITOR CHAMBERS ARE THE TSE VARIANT.

COMPLETION DATE : 6<sup>th</sup> Jan 2015

SIGNATURE (pp.):

## **Statement of Compliance with the New Zealand Heavy Brake Rule**

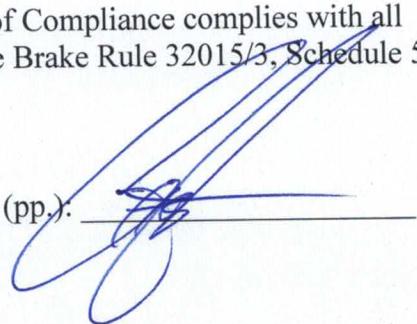
Documentation required supporting Statements of Compliance with the New Zealand Heavy Brake Rule, to be made available to the Statutory Authority on request, must include all calculations and test reports.

### **Confirmation of compliance**

I confirm that the vehicle identified on page 1 of this Statement of Compliance complies with all relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/3, Schedule 5.

Date: 6<sup>th</sup> Jan 2015

Signed (pp.):



### **Certifier's identification**

Name: J E Hirst

Phone (bus): (09) 980 7300      Fax (bus): (09) 980 7306

Postal address: Transport Specialties, Cnr Kerrs & Ash Roads

Wiri, Auckland, PO Box 98 971 Manukau City 2241

Position: JEH

### **Confirmation of continued compliance of modification**

I confirm the brake system of the vehicle identified on page 1 of this Statement of Compliance as modified by myself, continues to comply with all the relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/3, Schedule 5.

Date: \_\_\_\_\_

Signed: \_\_\_\_\_

Certifier's identification: JEH

Name:

Phone (bus): (09) 980 7300      Fax (bus): (09) 980 7306

Postal address: Transport Specialties Ltd

Cnr Kerrs & Ash Roads, Wiri, Auckland

PO Box 98 971, Manukau City 2241