

Heavy Vehicle Specialist Certificate

Must be presented to a Transport Service Delivery Agent
Heavy Vehicle Specialist Inspector and Inspecting Organisation

Heavy Vehicle Specialist Inspector's or Manufacturing inspecting Organisation's Name: CHRIS CLARKE ID: CJC

Vehicle Registration: _____ VIN/Chassis Number: 7A9E25012E1023255

Component being certified:	<input type="checkbox"/> Chassis Modification	<input type="checkbox"/> Load Anchorage	<input type="checkbox"/> Log Bolsters
	<input type="checkbox"/> Towing Connection	<input checked="" type="checkbox"/> Brakes	<input type="checkbox"/> SRT
Certification Category: <u>HUEK</u>	<input type="checkbox"/> PSV Stability	<input type="checkbox"/> PSV Rollover	<input type="checkbox"/> Swept Path
	<input type="checkbox"/> PBS		

Description of Work

CARRY OUT COMPLIANCE TO THE NZ HEAVY VEHICLE BRAKE RULE

ROLL STABILITY FUNCTION (ACTIVATED)

Code/Standard/Rule Certified to: HUEK 3205/3 SCHEDULE 5 Component Load Rating(s): _____

General Drawing Number(s): N/A _____

Supporting Documents: BRAKE DESIGN CERTIFICATE - JH140510

Special Conditions: WARNING LAMP MUST ILLUMINATE WHEN IGNITION SWITCHED ON THE EXTINGUISH IMMEDIATELY OR WHEN VEHICLE EXCEEDS 7KPH

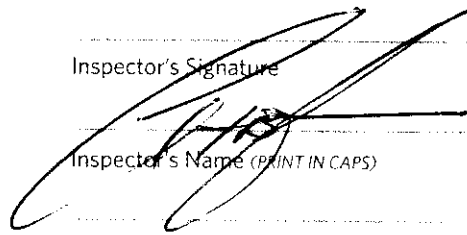
Certification Expiry Date (if applicable): N/A or Hubodometer Reading (whichever comes first): _____

Declaration

I the undersigned, declare that I am the Heavy Vehicle Specialist Inspector identified and I hold a current valid appointment. I certify that the above mentioned vehicle component's design, manufacture and installation, and this certification complies in all respects with the Land Transport Rule: Vehicle Standards Compliance 2002 and my Appointment. To the best of my knowledge the information contained in the Certificate is true and correct.

Designer's ID (if different from inspector below) _____

Inspector's Signature



Inspector's Name (PRINT IN CAPS) _____

ID Number _____

Date

07.05.2015

Number

469980

CoF Vehicle Inspector ID _____

CoF Vehicle Inspector Signature _____

Date _____

All fields excluding those marked with * must be completed before this certificate can be accepted.

WABCO START-UP PROTOCOL

System	Trailer EBS-E	WABCO part number	480 102 080 0
Production date	2013-11-16	Serial number	897001634800J
Serial number (modulator)	000000024584		
Fingerprint Customer EOL / Customer Development / Flash Program	W503643 / 2014-05-07 ; 00000000 / 0000-00-00 ; 00000000 / 0000-00-00		

WABCO	TRAILER EBS-E	GGVS/ADR TUEH TB 2007 - 019.00 TDB0749
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HERSTELLER MANUFACTURER CONSTRUCTEUR	DOMETT T&T		
TYP TYPE TYPE	5AFT (STOCK)		
FAHRZEUG IDENT.NR. CHASSIS NUMBER NUMERO DE CHASSIS	7A9E25012E1023255		
BREMSBERECHNUNGS-NR. BRAKE CALCULATION NO. CALCUL DE FREINAGE NO.	TP51025A		
POLRADZAHNEZAHL c-d e-f POLE WHEEL TEETH c-d e-f OENTS ROUE DENTEE c-d e-f	90	90	ABS-System ABS system Système ABS
RSS RSS RSS	Einfachbereifung Single Tire Monte simple	Lenkachse Steering axle Essieu vireur	4S/3M
	Zwillingsbereifung Twin Tire Monte jumelle	Kippkritisches Fahrzeug Critical Trailer Vehicule critique	
Subsystems	SB	I/O	24N

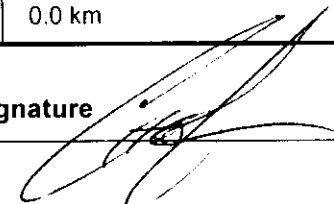
GIO	Pin1	Pin3	Pin4
1	---	---	---
2	---	---	---
3	ALS2	ALS2	---
4	---	---	---
5	DIAG	DIAG	DIAG
6	---	---	---
7	---	---	---



ACHSE AXLE ESSIEU	6.5			0.8			2.0			TYP TYPE	(mm)	(mm)	(bar)		
	pm (bar)	6.5	pm (bar)	0.8	2.0	---	6.5	1.0	Pz						
	TR (daN)		TR (daN)		TR (daN)		TR (daN)		TR (daN)		TR (daN)		TR (daN)		
1	1340	0.6	1.6	7500	4.9	0.4	1.3	---	6.3	-	18	65	69	510	4402
2	1340	0.6	1.6	7500	4.9	0.4	1.3	---	6.3	-	18	65	69	510	4402
3	1000	0.4	1.0	6000	3.9	0.3	1.3	---	4.0	-	14 / 16	64	69	501	2463
4	1000	0.4	1.0	6000	3.9	0.3	1.3	---	4.0	-	14 / 16	64	69	501	2463
5	1000	0.4	1.0	6000	3.9	0.3	1.3	---	4.0	-	14	64	69	501	2463

Diagnostic memory	OK	Warning lamp control	OK
Parameter setting	carried out	Stop light power supply	OK
EBS pressure test	Not tested	Lifting axle test	Not tested
Redundancy test	OK	ECAS height sensor calibration	Not tested
ABS sensor assignment	OK	Height sensor Axle load	Not tested
RTR check	Not tested	Leak test	Not tested
Immobilizer test	Not tested	Signal outputs TEBS	Not tested
Signal inputs	Not tested	Tag axle test	Not tested

Diagnostic memory ELEX	Not tested	Signal outputs ELEX	Not tested
TailGUARDlight	Not tested	TailGUARD	Not tested

Manufacturer	DOMETT T&T	Vehicle ident. no	7A9E25012E1023255
Vehicle type	5AFT (STOCK)	Odometer reading	0.0 km
next Service	0 km	Trip reading	0.0 km
Tester	Chris Clarke	Signature 	
Date	2014-05-07 2:56:20 p.m.		

trailer (full, semi-, centre-axle) with air brake system acc. to UN/ECE-R.13.11

distribution: DOMETT T&T
7A9E25012E1023255
SODC: JH140510

please note!

This brake calculation is made under consideration of
-the legal precriptions mentioned above in the version valid at the time of making the program (V6.13.11.12).
-the functional characteristics of our products as well as the data of the brake out of the test approvals of the axle manufacturers, and
-the other vehicle data included in the brake calculation
Please check whether these data correspond to the actual vehicle data.
Our conditions of delivery apply (particularly section 9.0).
In any case we commend to do a braking harmonisation!
WABCOBrake V6.13.11.12 db 20.02.2014

vehicle manufacturer: DOMETT T&T
trailer model : 5AFT (STOCK)
trailer type : 5-axle-full-trailer
remarks : air / hydraulic / VA suspension
WABCO TRAILER - EBS E
TRISTOP 3+4: T.14/24
265/70 R 19,5

axle 1 + 2 + 3 + 4 + 5 : SAF, SBW 1937, TDB 0749 ECE,

		<u>unladen</u>	<u>laden</u>
total mass	P in kg	5680	33000
axle 1	P1 in kg	1340	7500
axle 2	P2 in kg	1340	7500
axle 3	P3 in kg	1000	6000
axle 4	P4 in kg	1000	6000
axle 5	P5 in kg	1000	6000
wheel base	E in mm	7400 - 7400	
centre of gravity height	h in mm	1050	2490

	<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles	1	1	1	1	1
no. of brake chambers per axle line KDZ	2	2	2	2	2
The power output corresponds to	BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6	BZ 122.1
brake chamber manufacturer	Meritor	Meritor	Meritor	Meritor	Meritor
chamber size	18.	18.	T.14/16	T.14/16	14.
lever length lBh in mm	69	69	69	69	69
brake factor [-]	23.03	23.03	23.03	23.03	23.03
dyn. rolling radius rdyn min in mm	421	421	421	421	421
dyn. rolling radius rdyn max in mm	421	421	421	421	421
threshold torque Co Nm	6.0	6.0	6.0	6.0	6.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.4	2.4	1.9	1.9	1.9
chamber pressure(rdyn max)pH at z=22,5%bar	2.4	2.4	1.9	1.9	1.9
chamber press.(servo)pcha at pm6,5bar bar	6.3	6.3	4.0	4.0	4.0
piston force ThA at pm6,5bar N	6735	6735	3784	3784	3784
brake force(rdyn min)T lad. at pm6,5bar N	50977	50977	28531	28531	28531
brake force(rdyn max)T lad. at pm6,5bar N	50977	50977	28531	28531	28531
brake force within 1 % rolling friction proportion %	21.2	21.2	19.2	19.2	19.2

braking rate z laden 0.579 for rdyn min
z = sum (TR)/PRmax 0.579 for rdyn max

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO
 EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
 EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 2:

valve 1: 971 002 ... 0 WABCO
 EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
 EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 3:

valve 1: 971 002 ... 0 WABCO
 EBS emergency valve

valve 2: 480 102 ... 0 WABCO
 EBS trailer modulator

brake cylinder: Meritor 1416HTLD64

axle 4:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder. Meritor 1416HTLD64

axle 5:

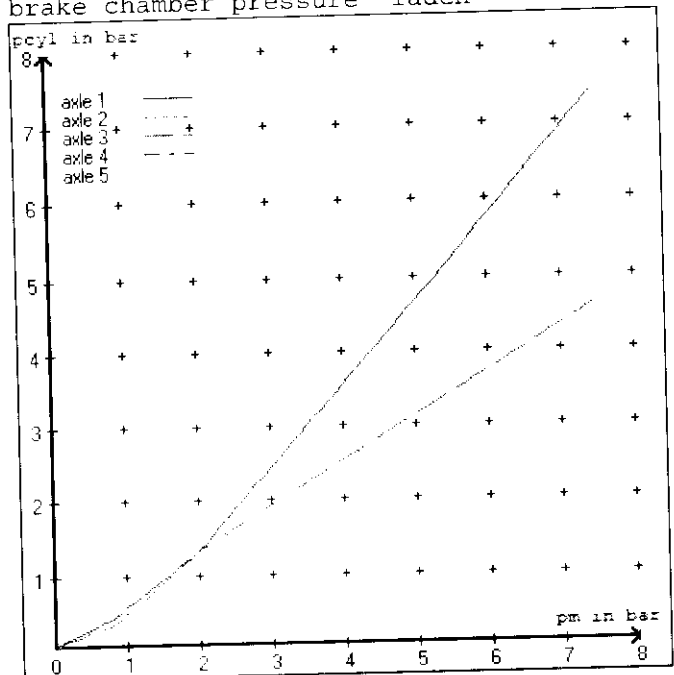
valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

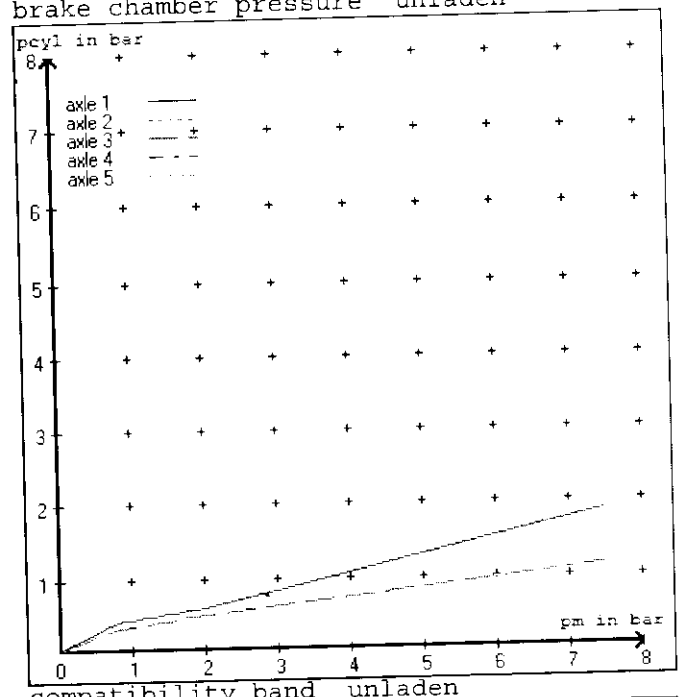
brake cylinder: Meritor 14HSCLD64

test type III (zIII = 0.30)	for rdyn min :	axle1	axle2	axle3	axle4	axle5	
at pm 3.7 bar =>	pcha in bar :	3.2	3.2	2.3	2.3	2.3	2.3
test type III (zIII = 0.06)	for rdyn min :	axle1	axle2	axle3	axle4	axle5	
at pm 1.3 bar =>	pcha in bar :	0.8	0.8	0.7	0.7	0.7	0.7

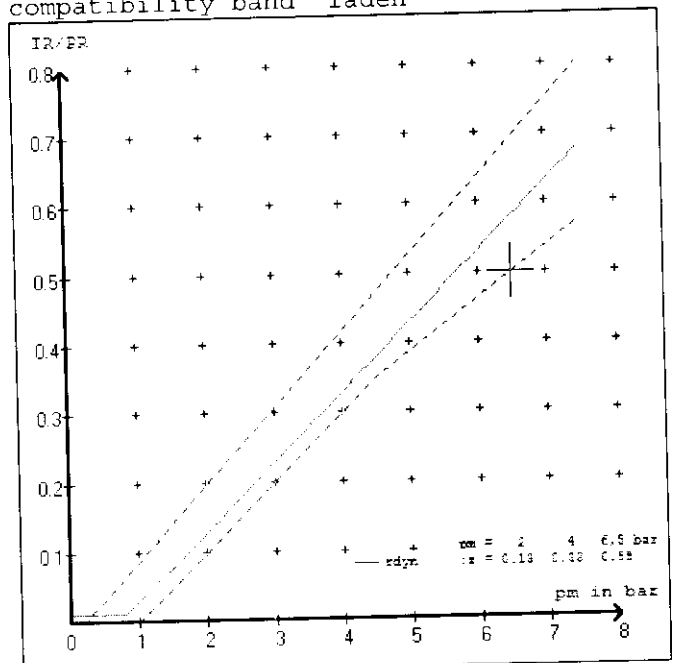
brake chamber pressure laden



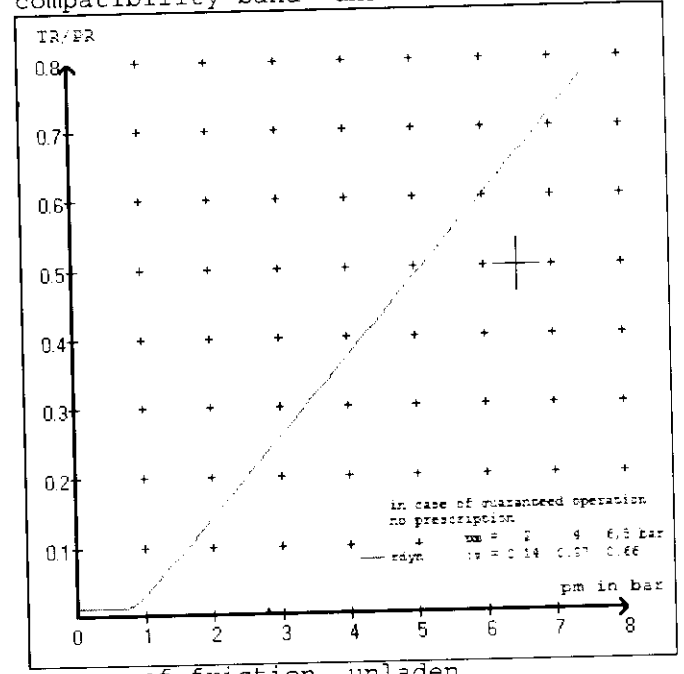
brake chamber pressure unladen



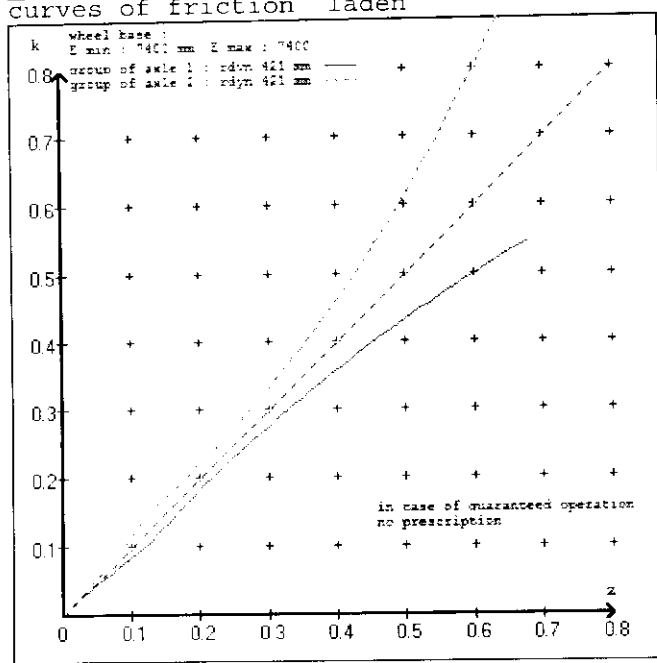
compatibility band laden



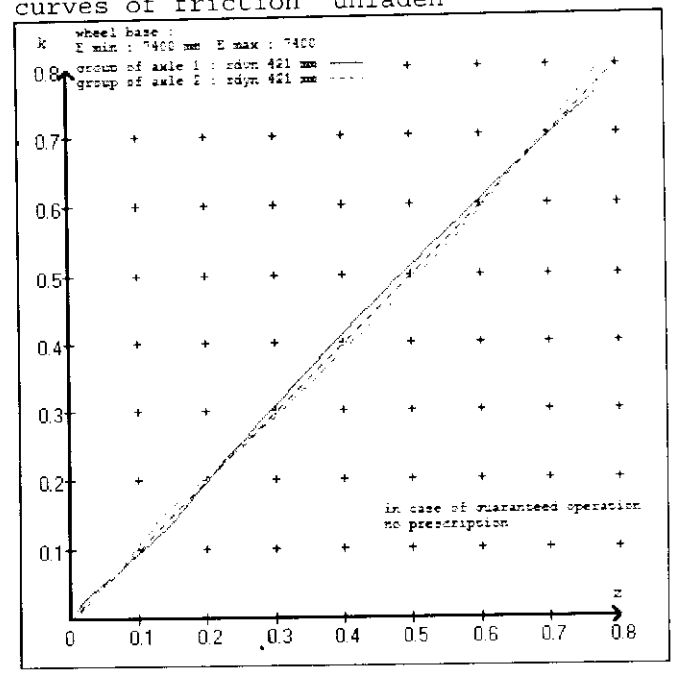
compatibility band unladen



curves of friction laden



curves of friction unladen



vehicle manufacturer: DOMETT T&T
 trailer model : 5AFT (STOCK)
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 : 2 x type/diameter 18. (Meritor) lever length 69 mm
 axle 2 : 2 x type/diameter 18. (Meritor) lever length 69 mm
 axle 3 : 2 x type/diameter T.14/16 (Meritor) lever length 69 mm
 axle 4 : 2 x type/diameter T.14/16 (Meritor) lever length 69 mm
 axle 5 : 2 x type/diameter 14. (Meritor) lever length 69 mm

brake diagram :

valve :

971 002 ... 0 WABCO EBS emergency valve
 480 207 0.. 0 WABCO EBS relay valve or 480 207 2.. 0
 480 102 ... 0 WABCO EBS trailer modulator

EBS input data

=====

vehicle manufacturer: DOMETT T&T
 trailer model : 5AFT (STOCK)
 trailer type : 5-axle-full-trailer
 brake calculation no. : TP 51025A

tire circumference main axle : 2650 for rdyn max
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.010
 (laden condition) 2.0 bar z = 0.130
 6.5 bar z = 0.580

control pressure pm			6,5	control pressure pm			0.8	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden			
1	1340	to be	1.6	7500	to be	0.4	1.3	6.3	
2	1340	entered by	1.6	7500	entered by	0.4	1.3	6.3	
3	1000	the vehicle	1.0	6000	the vehicle	0.3	1.3	4.0	
4	1000	manufact.	1.0	6000	manufact.	0.3	1.3	4.0	
5	1000		1.0	6000		0.3	1.3	4.0	

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

=====

axle 1	axle 2	axle 3	axle 4	axle 5
axle load pcy1	axle load pcy1	axle load pcy1	axle load pcy1	axle load pcy1
1340	1340	1000	1000	1000
1840	1840	1500	1500	1500
2340	2340	2000	2000	2000
2840	2840	2500	2500	2500
3340	3340	3000	3000	3000
3840	3840	3500	3500	3500
4340	4340	4000	4000	4000
4840	4840	4500	4500	4500
7500	7500	6000	6000	6000

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1	: reference axle: SAF	SBW 1937	brake lining: Jurid 539
	test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 2	: reference axle: SAF	SBW 1937	brake lining: Jurid 539
	test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 3	: reference axle: SAF	SBW 1937	brake lining: Jurid 539
	test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 4	: reference axle: SAF	SBW 1937	brake lining: Jurid 539
	test report :	TDB 0749 ECE	date : 20130930 30.09.2013
axle 5	: reference axle: SAF	SBW 1937	brake lining: Jurid 539
	test report :	TDB 0749 ECE	date : 20130930 30.09.2013

calc. verific. of residual (hot) braking force type III
(item 4.2.1 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 24.7 % Fe
axle 2	(rdyn 421 mm)	T = 24.7 % Fe
axle 3	(rdyn 421 mm)	T = 15.9 % Fe
axle 4	(rdyn 421 mm)	T = 15.9 % Fe
axle 5	(rdyn 421 mm)	T = 15.9 % Fe

calculated actuator stroke in mm
(item 4.3.1.1 of appendix 2 to annex 11)

axle 1	(sp = 58 mm)	s = 39 mm
axle 2	(sp = 58 mm)	s = 39 mm
axle 3	(sp = 55 mm)	s = 39 mm
axle 4	(sp = 55 mm)	s = 39 mm
axle 5	(sp = 55 mm)	s = 39 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	ThA = 6735 N
axle2	ThA = 6735 N
axle3	ThA = 3784 N
axle4	ThA = 3784 N
axle5	ThA = 3784 N

calc. residual (hot) braking force in N
(item 4.3.1.4 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 39813 N
axle 2	(rdyn 421 mm)	T = 39813 N
axle 3	(rdyn 421 mm)	T = 22363 N
axle 4	(rdyn 421 mm)	T = 22363 N
axle 5	(rdyn 421 mm)	T = 22363 N

	basic test	type III
	of subject	(calculated)
braking rate of the vehicle	trailer (E)	residual
(item 4.3.2 to appendix 2 to annex 11)	0.58	(hot)braking
		0.45

required braking rate	>= 0,4 and
(items 1.5.3 and 1.7.2 to annex 11)	>= 0,6*E (0.35)

axle 1	(rdyn 421 mm)	T = 39813 N
axle 2	(rdyn 421 mm)	T = 39813 N
axle 3	(rdyn 421 mm)	T = 22363 N
axle 4	(rdyn 421 mm)	T = 22363 N
axle 5	(rdyn 421 mm)	T = 22363 N

	basic test	type III
	of subject	(calculated)
braking rate of the vehicle	trailer (E)	residual
(item 4.3.2 to appendix 2 to annex 11)	0.58	(hot)braking
		0.45

required braking rate	>= 0,4 and
(items 1.5.3 and 1.7.2 to annex 11)	>= 0,6*E (0.35)

spring parking brake

		<u>axle 3</u>	<u>axle 4</u>
no of TRISTOP-actuators per axle line KDZ		2	2
TRISTOP-actuator type		T.14/16	T.14/16
lever length	lBh in mm	69	69
stat. tyre radius	rstat max in mm	401	401
at a stroke of	s in mm	30	30
min. force of spring brake	TFZ in N	6160	6160
sp.brake chamber no Meritor.....		4	4
release pressure	pLs in bar	4.5	4.5

calculation:

ratio until road		3.9674	3.9674
$iF_b = \frac{lBh \cdot \eta \cdot C \cdot r_{Bt}}{(r_{Bn} \cdot r_{stat})}$	for rstat in mm	401	401
brake force of spring br. Tf in N		48188	48188
$T_f = (TFZ \cdot KDZ - 2 \cdot C_0 / lBh) \cdot iF_b$			
braking rate	zf laden	0.308	
$z_f = \sum (T_f) / P + 0,01$			

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\min E_f = E \cdot (1 - PR/P + z_{ferf} \cdot h/E) / (1 - z_{ferf} / (f_{zul} \cdot n_f/n_g))$$

$$\min E_f = 5754 \text{ mm} \quad \text{for} \quad E = 7400 \text{ mm}$$

$$\min E_f = 5754 \text{ mm} \quad \text{for} \quad E = 7400 \text{ mm}$$

min Ef =		minimum distance between front axle(s) (trailer) or support (semitraile)
		and the rear axle(s) (resultant of the bogie)
E	=	wheel base
fzul	=	0.80 maximum permissible frictional connection required
zferf	=	0.18 maximum required braking ratio of the parking brake
h	=	2490 mm height of center of gravity - laden
PR	=	18000 kg maximum bogie mass - laden
P	=	33000 kg maximum total mass - laden
nf	=	2 no. of axle(s) with TRISTOP spring brake actuators
ng	=	3 no. of bogie axle(s)

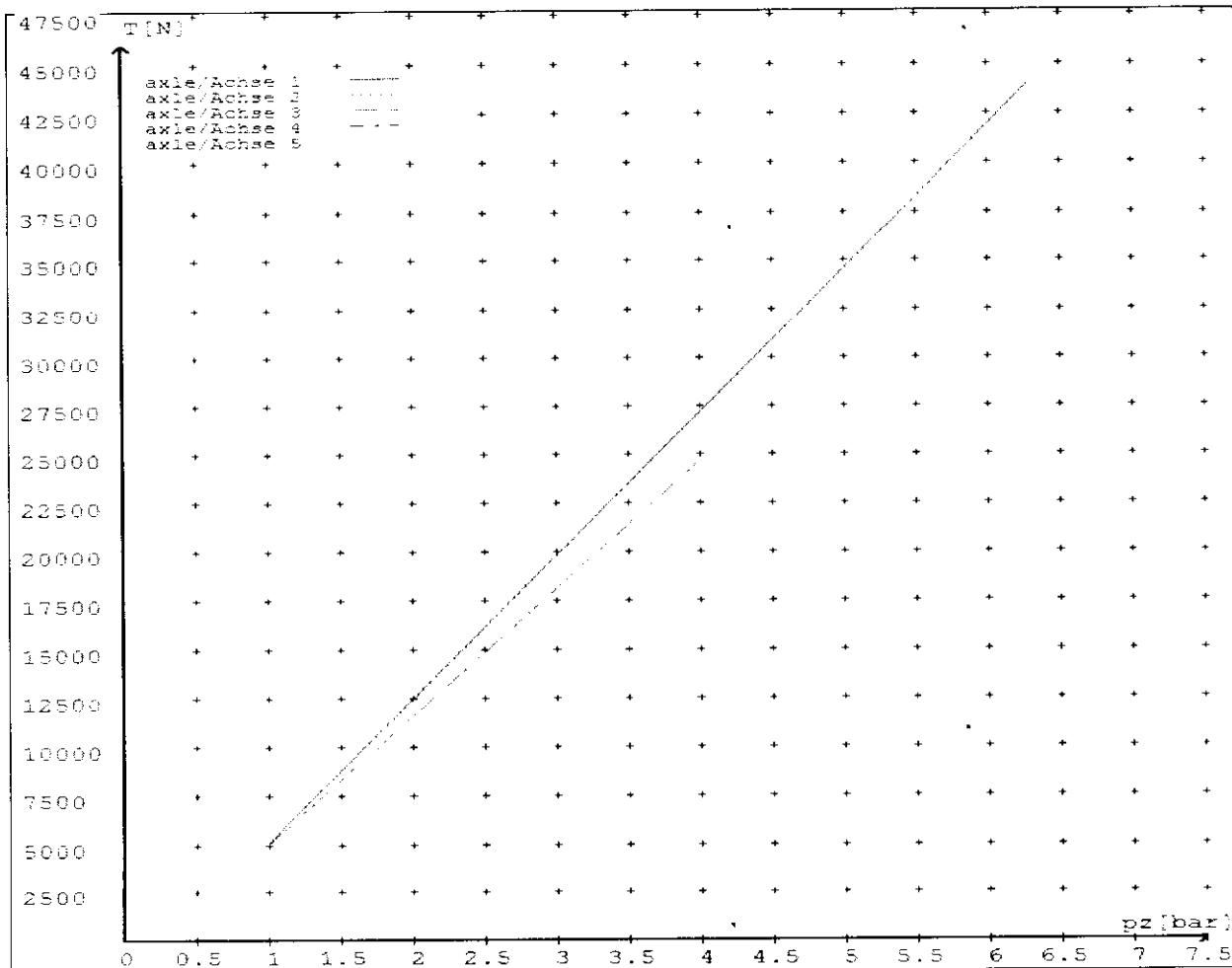
reference values

reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0	5107	
	6.3	44022	
axle 2	1.0	5107	
	6.3	44022	
axle 3	1.0		5019
	4.0		24638
axle 4	1.0		5019
	4.0		24638
axle 5	1.0		5019
	4.0		24638

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	18./	T.14/16	T.14/16	14./
Maximum stroke smax = ...mm maximaler Hub smax =mm	65	65	64	64	64
Lever length = ...mm Hebellänge =mm	69.08	69.08	69.08	69.08	69.08



HVBR WORKSHEET
(PROCEDURE & COMPLIANCE DOCUMENTATION SHEET)

CERTIFICATE No.

JH140510

CUSTOMER NAME

DOMETT TRAILERS LTD

CUSTOMER ORDER No.

4198

DATE RECEIVED

Mar 14

VEHICLE TYPE

5 AXLE FULL TRAILER

REG No.

CHASSIS No.

7A9E25012E1023255

BRIEF SPECIFICATION AS CERTIFIED TO HVBR

BRAKE CHAMBERS:

<u>Ax #</u>	<u>Make/model</u>	<u>Max stroke</u>	<u>Lever length</u>
1&2	TSE 18HSCLD65	65 mm	69 mm
3&4	TSE 1416HTLD64	64 mm	69 mm
5	TSE 14HSCLD64	64 mm	69 mm

BRAKE SYSTEM:

WABCO EBS : RSS ACTIVATED

TEST POINTS FITTED:

3 4 5 7

FRICITION LINING:

OEM

Aftermarket

(All) Lining Brand

JURID 539

EBS CONTROL: SPECIAL CONDITIONS APPLY – SEE INSTRUCTION ON LT400:

VALVES: AS PER BRAKE CALCULATION TP 51025 & SO1551626

TYRE SIZE: 265 70 R 19.5

NOTES

PACKING SLIP NO.

SO1551626

PROCESS TIME:

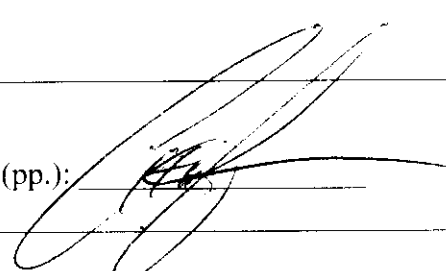
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BRAKE CALC #TP51025

SODC# JH140510

COMPLETION DATE : 4th May 2014

SIGNATURE (pp.):



Statement of Compliance with the New Zealand Heavy Brake Rule

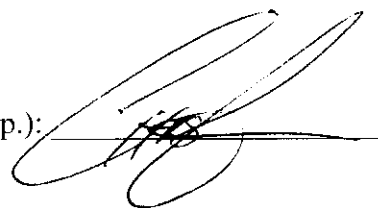
Documentation required supporting Statements of Compliance with the New Zealand Heavy Brake Rule, to be made available to the Statutory Authority on request, must include all calculations and test reports.

Confirmation of compliance

I confirm that the vehicle identified on page 1 of this Statement of Compliance complies with all relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/3, Schedule 5.

Date: 4th May 2014

Signed (pp.):



Certifier's identification

Name: J E Hirst

Phone (bus): (09) 980 7300

Fax (bus): (09) 980 7306

Postal address: Transport Specialties, Cnr Kerrs & Ash Roads

Wiri, Auckland, PO Box 98 971 Manukau City 2241

Position: JEH

Confirmation of continued compliance of modification

I confirm the brake system of the vehicle identified on page 1 of this Statement of Compliance as modified by myself, continues to comply with all the relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/3, Schedule 5.

Date: _____

Signed: _____

Certifier's identification: JEH

Name:

Phone (bus): (09) 980 7300

Fax (bus): (09) 980 7306

Postal address: Transport Specialties Ltd

Cnr Kerrs & Ash Roads, Wiri, Auckland

PO Box 98 971, Manukau City 2241