

trailer (full, semi-, centre-axle) with air brake system acc. to UN/ECE-R.13.11

distribution: DOMETT
7A9E25017E1023235
SODC: JH140303

please note!

This brake calculation is made under consideration of

-the brake calculation is made under consideration of
-the legal prescriptions mentioned above in the version valid
at the time of making the program (V6.13.11.12).
-the functional characteristics of our products
as well as the data of the brake out of the test
approvals of the axle manufacturers, and
-the other vehicle data included in the brake calculation.
Please check whether these data correspond to the actual vehicle data.
Our conditions of delivery apply (particularly section 9.0).
In any case we recommend to do a braking harmonisation!
WABCBrake V6.13.11.12 db 09.12.2013

vehicle manufacturer: DOMETT WA80
trailer model : 5AFT STOCK
trailer type : 5-axle-full-trailer
remarks : air / hydraulic / VA suspension
WABCO TRAILER - EBS E
TRISTOP 3+4: T.14/16
265/70 R 19,5

axle 1 + 2 + 3 + 4 + 5 : SAF, PAN 19-1, TDB 0749 ECE,

			<u>unladen</u>	<u>laden</u>
total mass	P in kg		5710	33800
axle 1	P1 in kg		1340	7000
axle 2	P2 in kg		1340	7000
axle 3	P3 in kg		1010	6600
axle 4	P4 in kg		1010	6600
axle 5	P5 in kg		1010	6600
wheel base	E in mm	6490 -	6500	
centre of gravity height	h in mm		1050	2497

		<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles		1	1	1	1	1
no. of brake chambers per axle line	KDZ	2	2	2	2	2
The power output corresponds to		BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6	BZ 122.1
brake chamber manufacturer		Meritor	Meritor	Meritor	Meritor	Meritor
chamber size		18.	18.	T.14/16	T.14/16	14.
lever length	1Bh in mm	69	69	69	69	69
brake factor	[-]	23.03	23.03	23.03	23.03	23.03
dyn. rolling radius	rdyn min in mm	421	421	421	421	421
dyn. rolling radius	rdyn max in mm	421	421	421	421	421
threshold torque	Co Nm	6.0	6.0	6.0	6.0	6.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.4	2.4	2.0	2.0	2.0
chamber pressure(rdyn max)pH at z=22,5%bar	2.4	2.4	2.0	2.0	2.0
chamber press.(servo)pcha at pm6,5bar bar	6.6	6.6	4.4	4.4	4.4
piston force ThA at pm6,5bar N	7072	7072	4185	4185	4185
brake force(rdyn min)T lad. at pm6,5bar N	53479	53479	31619	31619	31619
brake force(rdyn max)T lad. at pm6,5bar N	53479	53479	31619	31619	31619
brake force within 1 % rolling friction proportion	%	21.2	21.2	19.2	19.2
					19.2

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 C.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 2:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 C.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 18HSCLD64

axle 3:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1416HTLD64

axle 4:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1416HTLD64

axle 5:

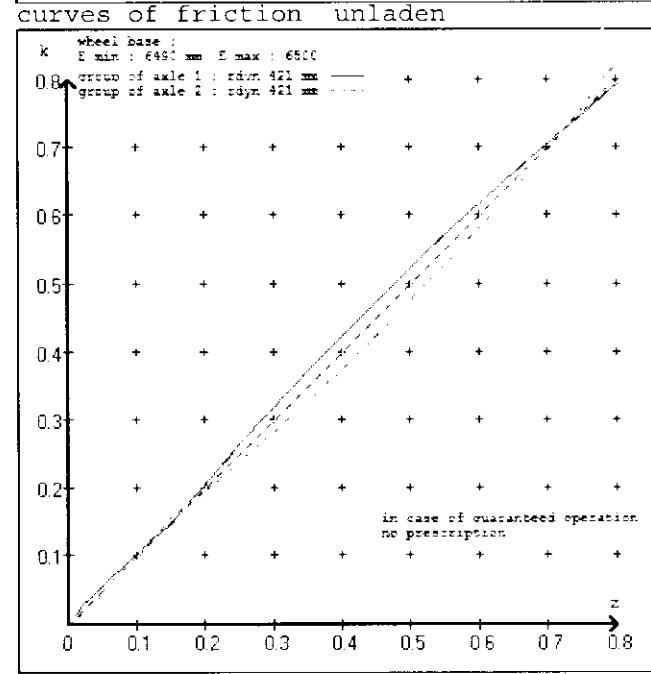
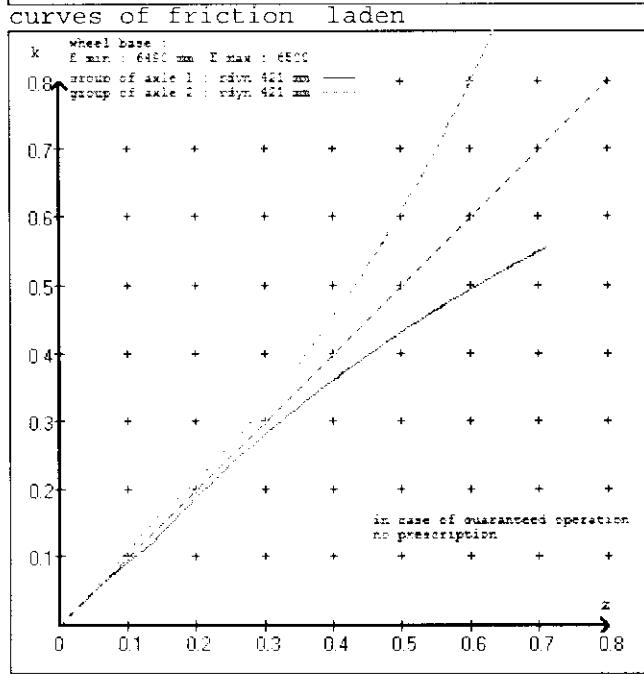
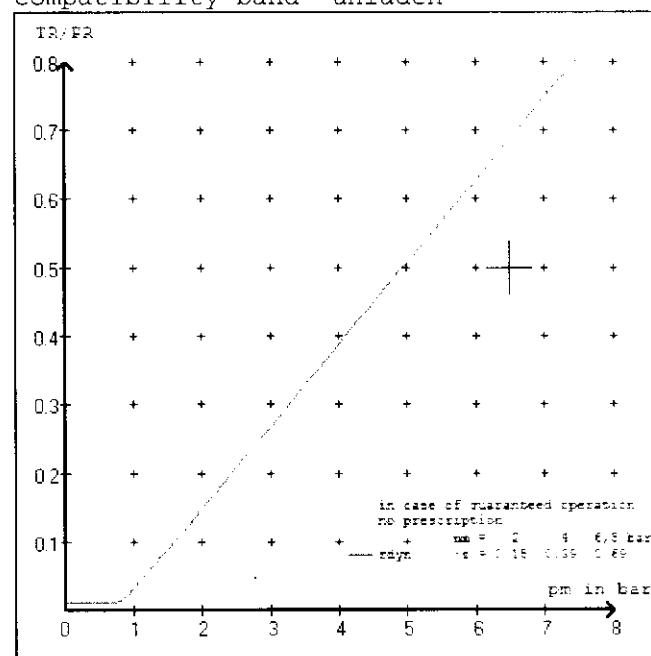
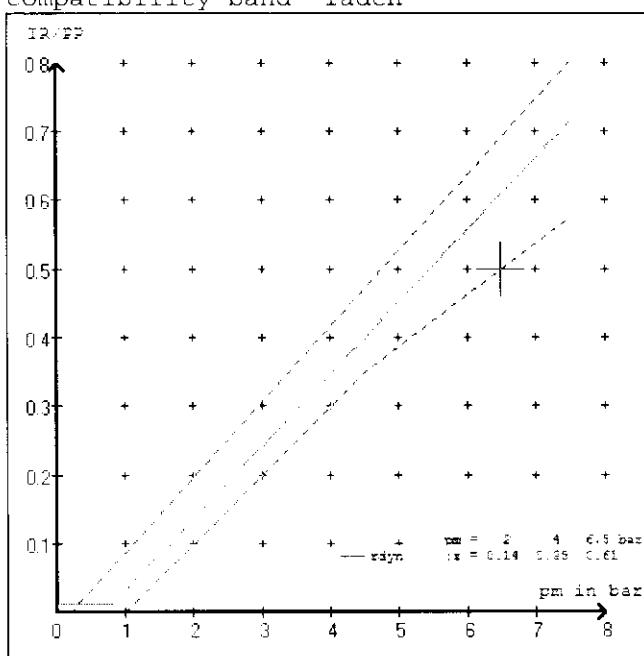
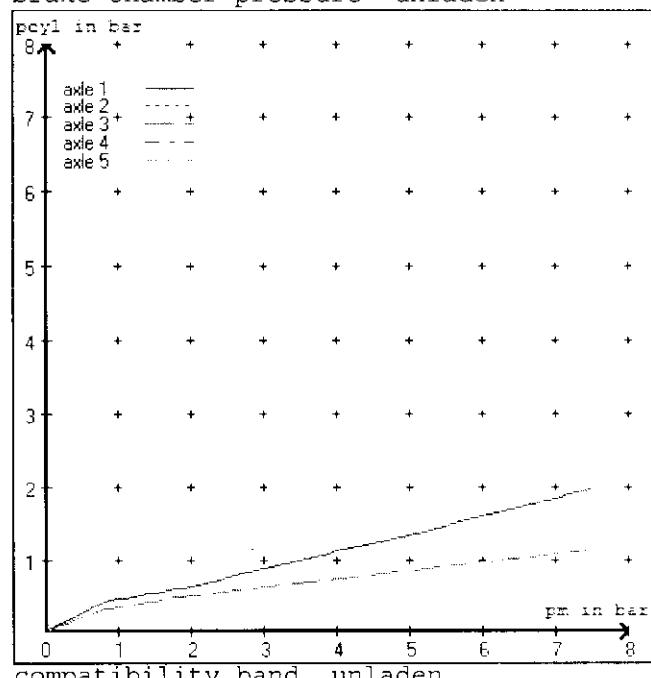
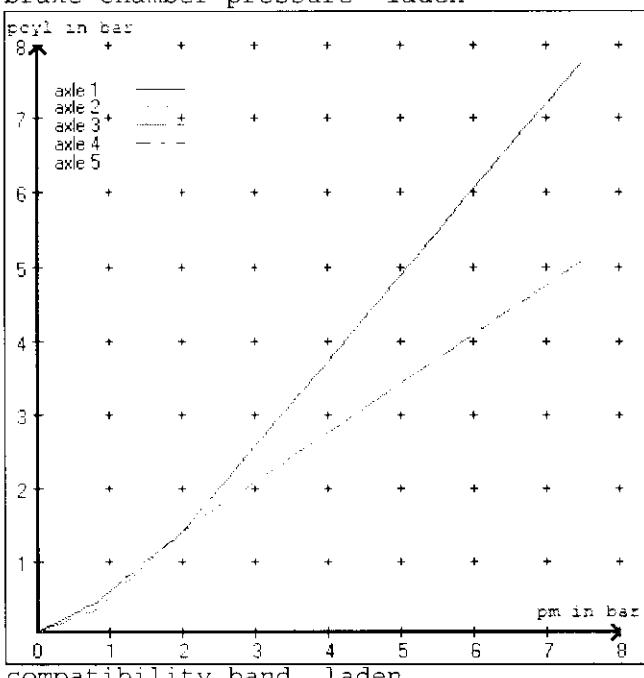
valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 14HSCLD64

test type III (zIII = 0.30) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 3.6 bar => pcha in bar : 3.2 3.2 2.4 2.4 2.4
test type III (zIII = 0.06) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 1.3 bar => pcha in bar : 0.8 0.8 0.7 0.7 0.7

brake chamber pressure unladen



vehicle manufacturer: DOMETT
 trailer model : SAFT STOCK
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 :	2 x type/diameter	18.	(Meritor)	lever length 69 mm
axle 2 :	2 x type/diameter	18.	(Meritor)	lever length 69 mm
axle 3 :	2 x type/diameter	T.14/16	(Meritor)	lever length 69 mm
axle 4 :	2 x type/diameter	T.14/16	(Meritor)	lever length 69 mm
axle 5 :	2 x type/diameter	14.	(Meritor)	lever length 69 mm

brake diagram :

valve :

971 002 ... 0	WABCO EBS emergency valve	
480 207 0.. 0	WABCO EBS relay valve	or 480 207 2.. 0
480 102 ... 0	WABCO EBS trailer modulator	

EBS input data

=====

vehicle manufacturer: DOMETT
 trailer model : SAFT STOCK
 trailer type : 5-axle-full-trailer
 brake calculation no. : TP 50995A

tire circumference main axle : 2650 for rdyn max
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.010
 (laden condition) 2.0 bar z = 0.136
 6.5 bar z = 0.610

control pressure pm			6,5	control pressure pm			0.8	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden			
1	1340	to be entered by the vehicle manufact.	1.7	7000	to be entered by the vehicle manufact.	0.4	1.4	6.6	
2	1340		1.7	7000		0.4	1.4	6.6	
3	1010		1.0	6600		0.3	1.4	4.4	
4	1010		1.0	6600		0.3	1.4	4.4	
5	1010		1.0	6600		0.3	1.4	4.4	

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

=====

axle 1	axle 2	axle 3	axle 4	axle 5
axle load pcyl				
1340	1.7	1340	1.7	1010
1840	2.1	1840	2.1	1510
2340	2.6	2340	2.6	2010
2840	3.0	2840	3.0	2510
3340	3.4	3340	3.4	3010
3840	3.9	3840	3.9	3510
4340	4.3	4340	4.3	4010
4840	4.7	4840	4.7	4510
7000	6.6	7000	6.6	6600

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 13.10.2008
axle 2 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 13.10.2008
axle 3 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 13.10.2008
axle 4 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 13.10.2008
axle 5 : reference axle: SAF	SBW 1937-...	brake lining: Jurid 539
test report :	TDB 0749 ECE	date : 13.10.2008

calc. verif. of residual (hot) braking force type III
(item 4.2.1 of appendix 2 to annex 11)

axle 1 (rdyn 421 mm)	T = 24.6 % Fe
axle 2 (rdyn 421 mm)	T = 24.6 % Fe
axle 3 (rdyn 421 mm)	T = 16.8 % Fe
axle 4 (rdyn 421 mm)	T = 16.8 % Fe
axle 5 (rdyn 421 mm)	T = 16.8 % Fe

calculated actuator stroke in mm

(item 4.3.1.1 of appendix 2 to annex 11)

axle 1 (sp = 58 mm)	s = 39 mm
axle 2 (sp = 58 mm)	s = 39 mm
axle 3 (sp = 56 mm)	s = 39 mm
axle 4 (sp = 56 mm)	s = 39 mm
axle 5 (sp = 56 mm)	s = 39 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	ThA = 7072 N
axle2	ThA = 7072 N
axle3	ThA = 4185 N
axle4	ThA = 4185 N
axle5	ThA = 4185 N

calc. residual (hot) braking force in N

(item 4.3.1.4 of appendix 2 to annex 11)

axle 1 (rdyn 421 mm)	T = 42077 N
axle 2 (rdyn 421 mm)	T = 42077 N
axle 3 (rdyn 421 mm)	T = 24934 N
axle 4 (rdyn 421 mm)	T = 24934 N
axle 5 (rdyn 421 mm)	T = 24934 N

basic test type III
of subject (calculated)
trailer (E) residual
(hot)braking

braking rate of the vehicle
(item 4.3.2 to appendix 2 to annex 11) 0.61 0.48

required braking rate
(items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and
>= 0,6*E (0.37)

axle 1 (rdyn 421 mm)	T = 42077 N
axle 2 (rdyn 421 mm)	T = 42077 N
axle 3 (rdyn 421 mm)	T = 24934 N
axle 4 (rdyn 421 mm)	T = 24934 N
axle 5 (rdyn 421 mm)	T = 24934 N

basic test type III
of subject (calculated)
trailer (E) residual
(hot)braking

braking rate of the vehicle
(item 4.3.2 to appendix 2 to annex 11) 0.61 0.48

required braking rate
(items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and
>= 0,6*E (0.37)

spring parking brake

		axle 3	axle 4
no of TRISTOP-actuators per axle line KDZ		2	2
TRISTOP-actuator type		T.14/16	T.14/16
lever length	lBh in mm	69	69
stat. tyre radius	rstat max in mm	401	401
at a stroke of	s in mm	30	30
min. force of spring brake	TFZ in N	6160	6160
sp.brake chamber no Meritor.....		4	4
release pressure	pLs in bar	4.5	4.5

calculation:

ratio until road		3.9674	3.9674
iFb = lBh*Eta*C*rBt/(rBn*rstat)		401	401
for rstat in mm		48188	48188
brake force of spring br. Tf in N		48188	48188
Tf = (TFZ*KDZ-2*Co/lBh)*iFb			
braking rate	zf laden	0.301	
zf = sum (Tf)/P + 0,01			

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\text{min Ef} = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

$$\begin{aligned} \text{min Ef} &= 4736 \text{ mm} \quad \text{for } E = 6490 \text{ mm} \\ \hline \text{min Ef} &= 4742 \text{ mm} \quad \text{for } E = 6500 \text{ mm} \\ \hline \end{aligned}$$

min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer)
and the rear axle(s) (resultant of the bogie)
E = wheel base
fzul = 0.80 maximum permissible frictional connection required
zferf = 0.18 maximum required braking ratio of the parking brake
h = 2497 mm height of center of gravity - laden
PR = 19800 kg maximum bogie mass - laden
P = 33800 kg maximum total mass - laden
nf = 2 no. of axle(s) with TRISTOP spring brake actuators
ng = 3 no. of bogie axle(s)

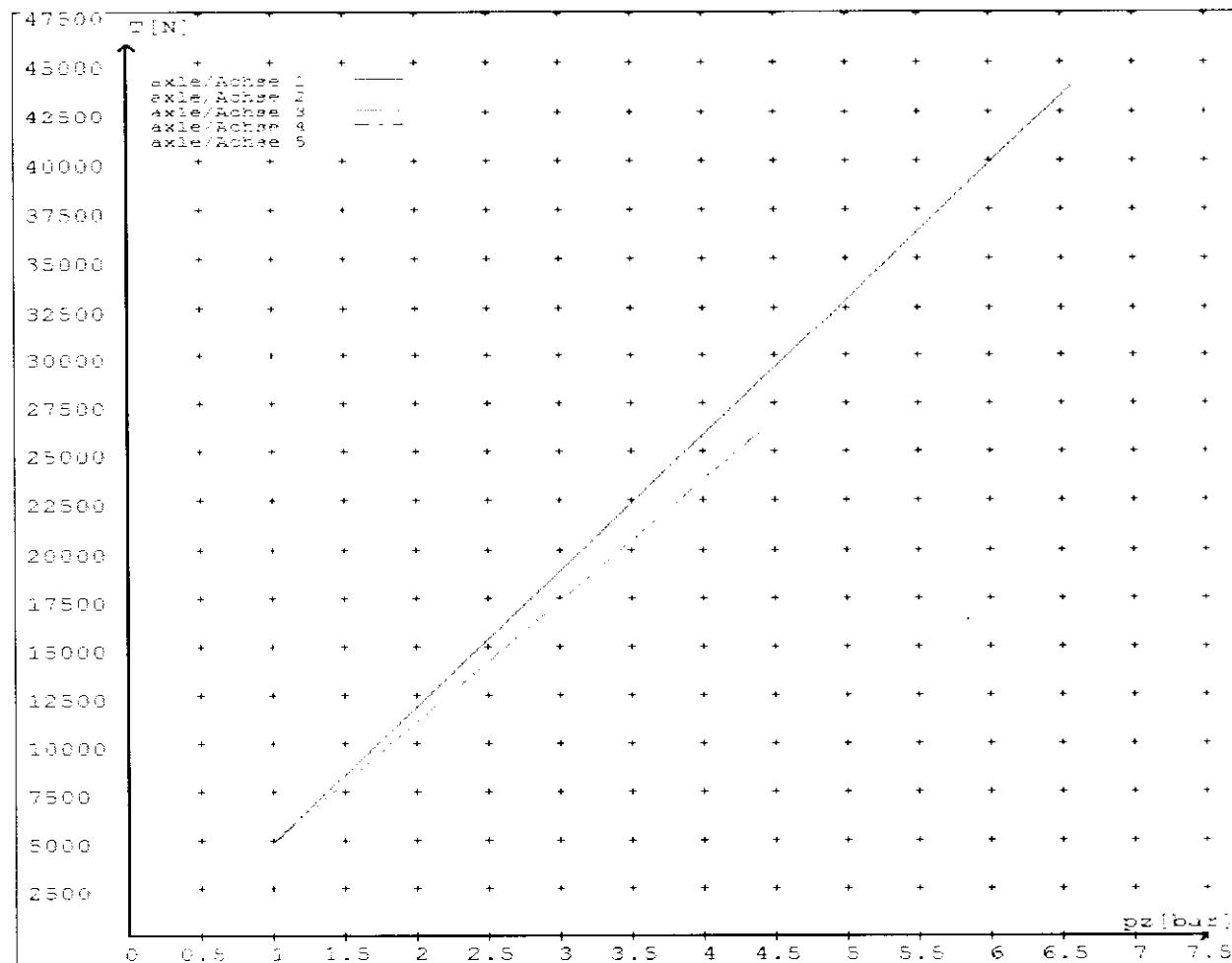
reference values

reference values for z = 50% for max rdyn: 421 mm

	p _z [bar]	T [N]	T [N]
axle 1	1.0 6.6	4815 43907	
axle 2	1.0 6.6	4815 43907	
axle 3	1.0 4.4		4820 25960
axle 4	1.0 4.4		4820 25960
axle 5	1.0 4.4		4820 25960

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	18./	18./	T.14/16	T.14/16	14./
Maximum stroke s _{max} = ...mm maximaler Hub s _{max} =mm	65	65	64	64	64
Lever length =mm Hebellänge =mm	69.08	69.08	69.08	69.08	69.08



HVBR WORKSHEET

(PROCEDURE & COMPLIANCE DOCUMENTATION SHEET)

CERTIFICATE No.

JH140303

CUSTOMER NAME

DOMETT TRAILERS LTD

CUSTOMER ORDER No.

4149

DATE RECEIVED

Feb 14

VEHICLE TYPE

5 AXLE FULL TRAILER

REG No.

CHASSIS No.

7A9E25017E1023235

BRIEF SPECIFICATION AS CERTIFIED TO HVBR

BRAKE CHAMBERS:

Ax #	Make/model	Max stroke	Lever length
1&2	TSE 18HSCLD65	65 mm	69 mm
3&4	TSE 1416HTLD64	64 mm	69 mm
5	TSE 14HSCLD64	64 mm	69 mm

BRAKE SYSTEM: WABCO EBS : RSS ACTIVATED

TEST POINTS FITTED: 3 4 5 7

FRiction LINING: OEM Aftermarket
(All) Lining Brand JURID 539

EBS CONTROL: SPECIAL CONDITIONS APPLY - SEE INSTRUCTION ON LT400:

VALVES: AS PER BRAKE CALCULATION TP 50995 & SO1548456

TYRE SIZE: 265 70 R 19.5

NOTES

PACKING SLIP NO.

SO1548456

PROCESS TIME:

1

BRAKE CALC #TP50995

SODC# JH140303

COMPLETION DATE : 2nd Mar 2014

SIGNATURE (pp.):

Statement of Compliance with the New Zealand Heavy Brake Rule

Documentation required supporting Statements of Compliance with the New Zealand Heavy Brake Rule, to be made available to the Statutory Authority on request, must include all calculations and test reports.

Confirmation of compliance

I confirm that the vehicle identified on page 1 of this Statement of Compliance complies with all relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/3, Schedule 5.

Date: 2nd Mar 2014

Signed (pp.):



Certifier's identification

Name: J E Hirst

Phone (bus): (09) 980 7300 Fax (bus): (09) 980 7306

Postal address: Transport Specialties, Cnr Kerrs & Ash Roads
Wiri, Auckland, PO Box 98 971 Manukau City 2241

Position: JEH

Confirmation of continued compliance of modification

I confirm the brake system of the vehicle identified on page 1 of this Statement of Compliance as modified by myself, continues to comply with all the relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/2, Schedule 5.

Date: _____

Signed: _____

Certifier's identification: JEH

Name:

Phone (bus): (09) 980 7300 Fax (bus): (09) 980 7306

Postal address: Transport Specialties Ltd

Cnr Kerrs & Ash Roads, Wiri, Auckland

PO Box 98 971, Manukau City 2241

NOTICE TO VEHICLE OPERATOR

THIS VEHICLE HAS A BRAKE SYSTEM WHICH HAS BEEN DESIGNED AND FITTED IN ACCORDANCE WITH THE NEW ZEALAND HEAVY VEHICLE BRAKE RULE 32015: SCHEDULE 5.

IF THIS VEHICLE IS OPERATED IN CONJUNCTION WITH NON-CODED VEHICLES, THERE MAY BE OPERATIONAL FACTORS WHICH NEED TO BE TAKEN INTO CONSIDERATION.

PLEASE REFER TO THE CERTIFIER FOR FURTHER INFORMATION.

EXCERPT FROM NZ HEAVY VEHICLE BRAKE RULE 32015

10.1 Responsibilities of operators

A person who operates a vehicle must ensure that the vehicle complies with this Rule

10.2 Responsibilities of repairers

A person who repairs or adjusts a brake must ensure that the repair or adjustment:

- (a) *does not prevent the vehicle from complying with the rule : and*
- (b) *complies with Land Transport Rule: Vehicle Repair 1998.*

10.3 Responsibilities of modifiers

A person who modifies a vehicle so as to affect the braking performance of the vehicle must:

- (a) *ensure that the modification does not prevent the vehicle from complying with this rule: and*
- (b) *notify the operator that the vehicle must be inspected and, if necessary, certified by a person or organisation appointed to carry out specialist inspection and certification of heavy vehicle brakes.*

10.5 Responsibilities of manufacturers and retailers

A person may manufacture, stock, or offer for sale a brake or its components, intended for fitting to a vehicle to be used on New Zealand roads, only if that brake or component:

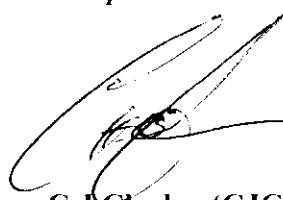
- (a) *complies with this Rule: and*
- (b) *does not prevent a repair to a vehicle, its structure, systems, components and equipment from complying with this Rule.*

IF YOU ARE UNSURE ABOUT YOUR RESPONSIBILITIES, PLEASE CONTACT THE VEHICLE MANUFACTURER, OR MYSELF.

COMPLAINTS. Complaints and Warranty issues which relate to Brake Certification will be acknowledged within 7 working days and a resolution proposed within 25 working days.

Resolution of complaints and Warranty issues is subject to Transpecs Warranty policy.

Customers have the right to appeal to the Land Transport Safety Authority if dissatisfied with a Compliance issue. (refer LTNZ Deed Of Appointment Para 47.4) NZTA Helpdesk 0800 699 000



C J Clarke (CJC HVEK)

NOTICE TO VEHICLE OPERATOR

This trailer is equipped with an **Electronic Brake System**.

To comply with the New Zealand Heavy Vehicle Brake RULE, it must be used only in conjunction with a truck/tractor equipped with a 5 or 7 pin ABS/EBS power supply socket.

Failure to connect to such supply invalidates Brake Rule compliance.

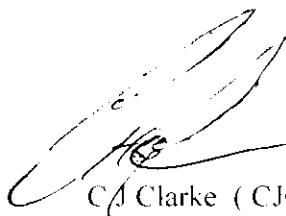
The trailer ABS/EBS warning light on the towing vehicle dashboard must illuminate when the ignition is switched on and extinguish when the vehicle is in motion.

If the light does not illuminate when ignition is switched on, the system must be checked. If the light remains illuminated when the vehicle is in motion, Brake Rule compliance is compromised. Repairs must be made as soon as possible.

NB;

If this vehicle is fitted with mechanical (spring) suspension, the load sense valving has been adjusted to suit exactly the performance of the original springs. In event of replacement being required, original equipment springs **must** be fitted to ensure correct ongoing operation. Fitment of non genuine springs can affect operation and therefore, compliance.

If you are unsure of your responsibilities and/or obligations. please contact either the vehicle manufacturer or myself.



CJ Clarke (CJC HVEK)