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Journal of Health Politics, Policy and Law

Heavy Vehicle Specialist Certification

CHRIS COKE

60

7A9E 38118D1023161

✓

1428

CARRY OUT CONFINEMENT TO THE NZ HEAVY VEHICLE Brake Rule.

ROLL STABILITY FUNCTION ACTIVATED.

REFERENCES AND NOTES

HUBIE 3205/2 SCHED 5.

35000 KG.

ζ/p .

• 100% - 100% •

Brake Design CERTIFICATE - JH131211

Specific Components

WARNING LAMP MUST ILLUMINATE WHEN IGNITION SWITCHED ON & THEN EXTINGUISH IMMEDIATELY OR WHEN VEHICLE EXCEEDS 7 KPH.

REFERENCES AND NOTES

or [Hilfsfunktionen](#) [Rechenfunktionen](#) [Vektoren](#)

24

A faint, handwritten signature in black ink, appearing to read "John" or "John Smith". The signature is written in a cursive style with some loops and variations in thickness.

26.01.2014

458163

and those marked with * will be completed. If no file attribute can be

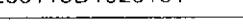
WABCO

START-UP PROTOCOL

System	Trailer EBS-E	WABCO part number	480 102 080 0
Production date	2013-08-07	Serial number	897001484200C
Serial number (modulator)	000000022828		
Fingerprint Customer EOL / Customer Development / Flash Program	W503643 / 2014-01-24 ; 00000000 / 0000-00-00 ; 00000000 / 0000-00-00		

Diagnostic memory	OK	Warning lamp control	OK
Parameter setting	carried out	Stop light power supply	Not tested
EBS pressure test	Not tested	Lifting axle test	Not tested
Redundancy test	OK	ECAS distance sensor calibration	Not tested
ABS sensor assignment	OK	Distance sensor Axle load calibr	Not tested
RTR check	Not tested	Leak test	Not tested
Immobilizer test	Not tested	Signal outputs TEBS	Not tested
Signal inputs	Not tested		

Diagnostic memory ELEX	Not tested	Signal outputs ELEX	Not tested
TailGUARDlight	Not tested	TailGUARD	Not tested

Manufacturer	DOMETT T&T	Vehicle ident. no	7A9E38118D1023161
Vehicle type	5AFT BULK	Odometer reading	1.3 km
next Service	0 km	Trip reading	1.3 km
Tested by	Chris Clarke	Signature	
Date	2014-01-24 10:37:07 a.m.		

trailer (full, semi-, centre-axle) with air brake system acc. to UN/ECE-R.13.11

distribution: DOMETT T&T
7A9E38118D1023161
SODC: JH131211
PREV: HVB13/427

Please note:

This brake calculation is made under consideration of
-the legal prescriptions mentioned above in the version valid
at the time of making the program (V6.13.06.12);
-the functional characteristics of our products
as well as the data of the brake out of the test
approvals of the axle manufacturers, and
-the other vehicle data included in the brake calculation.
Please check whether these data correspond to the actual vehicle data.
Our conditions of delivery apply (particularly section 9.0);
in any case we command to do a braking harmonisation!
WABCBrake V6.13.06.12 db 12.06.2013

vehicle manufacturer: DOMETT T&T WABCO
trailer model : SAFT BULK
trailer type : 5-axle-full-trailer
remarks : air / hydraulic / VA suspension
WABCO TRAILER - EBS
TRISTOP 1+2+3: T.16/24
265/70 R 19,5
355/50 R 22,5

axle 1 + 2 + 3 + 4 + 5 : Assali Stefen, ELSA 195 LE, 361-0071-04 ext05 ECE,

		<u>unladen</u>	<u>laden</u>
total mass	P in kg	6900	35000
axle 1	P1 in kg	1800	7600
axle 2	P2 in kg	1800	7600
axle 3	P3 in kg	1100	6600
axle 4	P4 in kg	1100	6600
axle 5	P5 in kg	1100	6600
wheel base	E in mm	6950 - 6950	
centre of gravity height	h in mm	1040	2307

		<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles		1	1	1	1	1
no. of brake chambers per axle line	KDZ	2	2	2	2	2
The power output corresponds to		BZ 119.6	BZ 119.6	BZ 119.6	BZ 122.1	BZ 122.1
brake chamber manufacturer		Meritor	Meritor	Meritor	Meritor	Meritor
chamber size		T.16/24	T.16/24	T.16/24	16.	16.
lever length	1bh in mm	74	74	74	74	74
brake factor	[-]	20.26	20.26	20.26	20.26	20.26
dyn. rolling radius	rdyn min in mm	421	421	449	449	449
dyn. rolling radius	rdyn max in mm	421	421	449	449	449
threshold torque	Co Nm	6.0	6.0	6.0	6.0	6.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.5	2.5	2.4	2.4	2.4
chamber pressure(rdyn max)pH at z=22,5%bar	2.5	2.5	2.4	2.4	2.4
chamber press.(servo)pcha at pm6,5bar bar	6.5	6.5	5.2	5.2	5.2
piston force ThA at pm6,5bar N	6590	6590	5197	5197	5197
brake force(rdyn min)T lad. at pm6,5bar N	47100	47100	34814	34814	34814
brake force(rdyn max)T lad. at pm6,5bar N	47100	47100	34814	34814	34814
brake force within 1 % rolling friction proportion	%	20.8	20.8	19.5	19.5

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0...0 WABCO or 480 207 2...0
EBS relay valve

brake cylinder: Meritor 1624HTLD64

axle 2:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0...0 WABCO or 480 207 2...0
EBS relay valve

brake cylinder: Meritor 1624HTLD64

axle 3:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1624HTLD64

axle 4:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 16HSCLD64

axle 5:

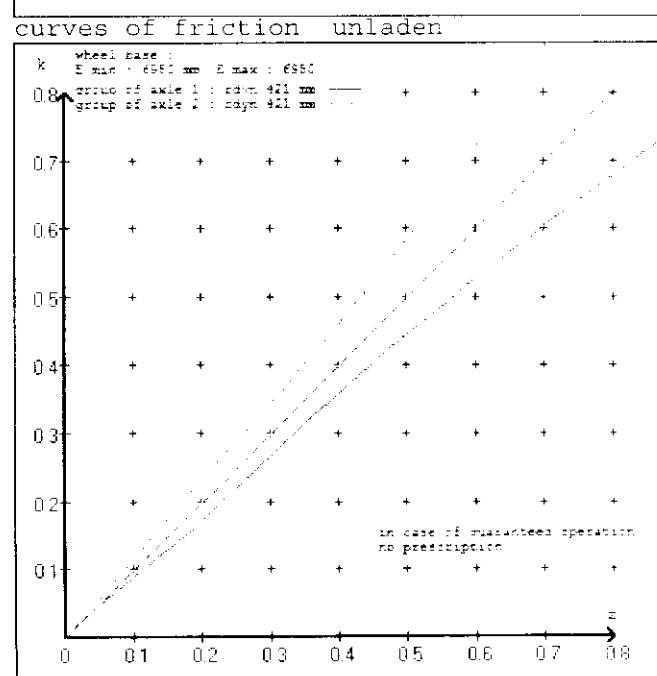
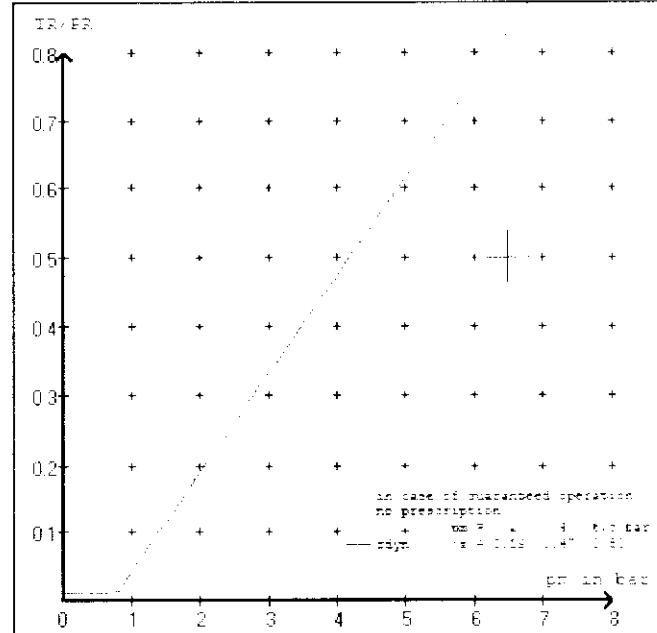
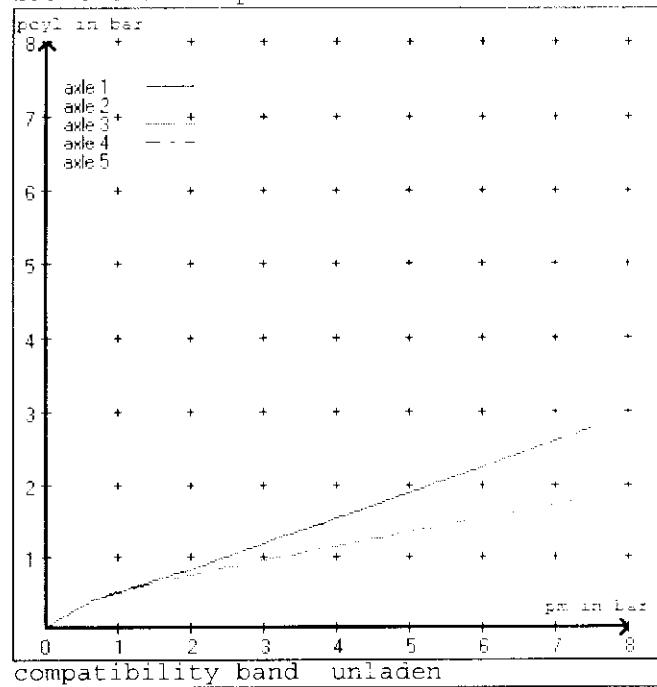
valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 16HSCLD64

test type III ($z_{III} = 0.30$) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 3.6 bar => pcha in bar : 3.4 3.4 3.0 3.0 3.0
test type III ($z_{III} = 0.06$) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 1.2 bar => pcha in bar : 0.9 0.9 0.9 0.9 0.9

brake chamber pressure unladen



0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8

0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8

vehicle manufacturer: DOMETT T&T
 trailer model : 5AFT BULK
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 :	2 x type/diameter	T.16/24	(Meritor)	lever length 74 mm
axle 2 :	2 x type/diameter	T.16/24	(Meritor)	lever length 74 mm
axle 3 :	2 x type/diameter	T.16/24	(Meritor)	lever length 74 mm
axle 4 :	2 x type/diameter	16.	(Meritor)	lever length 74 mm
axle 5 :	2 x type/diameter	16.	(Meritor)	lever length 74 mm

brake diagram :

valve :

971 002 ... 0	WABCO EBS emergency valve	
480 207 0.. 0	WABCO EBS relay valve	or 480 207 2.. 0
480 102 ... 0	WABCO EBS trailer modulator	

EBS input data

=====

vehicle manufacturer: DOMETT T&T
 trailer model : 5AFT BULK
 trailer type : 5-axle-full-trailer
 brake calculation no. : TP 50843A

tire circumference main axle	:	2825 for rdyn max
tire circumference auxiliary axle	:	2650 for rdyn max

assignment pm / deceleration z: pm 0.7 bar z = 0.010	
(laden condition)	2.0 bar z = 0.138
	6.5 bar z = 0.580

control pressure pm			6,5	control pressure pm			0.7	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden			
1	1800	to be entered by the vehicle manufact.	2.4	7600	to be entered by the vehicle manufact.	0.4	1.6	6.5	
2	1800		2.4	7600		0.4	1.6	6.5	
3	1100		1.6	6600		0.4	1.7	5.2	
4	1100		1.6	6600		0.4	1.7	5.2	
5	1100		1.6	6600		0.4	1.7	5.2	

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

=====

axle 1	axle 2	axle 3	axle 4	axle 5
axle load pcyl				
1800	2.4	1800	2.4	1100
2300	2.8	2300	2.8	1600
2800	3.1	2800	3.1	2100
3300	3.5	3300	3.5	2600
3800	3.8	3800	3.8	3100
4300	4.2	4300	4.2	3600
4800	4.5	4800	4.5	4100
5300	4.9	5300	4.9	4600
7600	6.5	7600	6.5	6600
			5.2	5.2
			6600	5.2

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle: Assali Stef---/--- ---/K brake lining: ROR8616AF(M13)
 test report : 361-0071-04 e date : 17.06.2011
 axle 2 : reference axle: Assali Stef---/--- ---/K brake lining: ROR8616AF(M13)
 test report : 361-0071-04 e date : 17.06.2011
 axle 3 : reference axle: Assali Stef---/--- ---/K brake lining: ROR8616AF(M13)
 test report : 361-0071-04 e date : 17.06.2011
 axle 4 : reference axle: Assali Stef---/--- ---/K brake lining: ROR8616AF(M13)
 test report : 361-0071-04 e date : 17.06.2011
 axle 5 : reference axle: Assali Stef---/--- ---/K brake lining: ROR8616AF(M13)
 test report : 361-0071-04 e date : 17.06.2011

calc. verif. of residual (hot) braking force type III
 (item 4.2.1 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 21.5 % Fe
axle 2	(rdyn 421 mm)	T = 21.5 % Fe
axle 3	(rdyn 449 mm)	T = 17.5 % Fe
axle 4	(rdyn 449 mm)	T = 17.5 % Fe
axle 5	(rdyn 449 mm)	T = 17.5 % Fe

calculated actuator stroke in mm

(item 4.3.1.1 of appendix 2 to annex 11)

axle 1	(sp = 58 mm)	s = 37 mm
axle 2	(sp = 58 mm)	s = 37 mm
axle 3	(sp = 57 mm)	s = 37 mm
axle 4	(sp = 57 mm)	s = 37 mm
axle 5	(sp = 57 mm)	s = 37 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	ThA = 6590 N
axle2	ThA = 6590 N
axle3	ThA = 5197 N
axle4	ThA = 5197 N
axle5	ThA = 5197 N

calc. residual (hot) braking force in N

(item 4.3.1.4 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 41860 N
axle 2	(rdyn 421 mm)	T = 41860 N
axle 3	(rdyn 449 mm)	T = 30953 N
axle 4	(rdyn 449 mm)	T = 30953 N
axle 5	(rdyn 449 mm)	T = 30953 N

basic test type III
 of subject (calculated)
 trailer (E) residual
 (hot)braking

braking rate of the vehicle
 (item 4.3.2 to appendix 2 to annex 11) 0.58 0.51

required braking rate
 (items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and
 >= 0,6*E (0.35)

axle 1	(rdyn 421 mm)	T = 41860 N
axle 2	(rdyn 421 mm)	T = 41860 N
axle 3	(rdyn 449 mm)	T = 30953 N
axle 4	(rdyn 449 mm)	T = 30953 N
axle 5	(rdyn 449 mm)	T = 30953 N

basic test type III
 of subject (calculated)
 trailer (E) residual
 (hot)braking

braking rate of the vehicle
 (item 4.3.2 to appendix 2 to annex 11) 0.58 0.51

required braking rate
 (items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and
 >= 0,6*E (0.35)

spring parking brake

		<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>
no of TRISTOP-actuators per axle line KDZ		2	2	2
TRISTOP-actuator type	T.16/24	T.16/24	T.16/24	
lever length	lBh in mm	74	74	74
stat. tyre radius	rstat max in mm	401	401	432
at a stroke of	s in mm	30	30	30
min. force of spring brake	TFZ in N	7605	7605	7605
sp.brake chamber no Meritor.....		4	4	4
release pressure	pLs in bar	4.8	4.8	4.8

calculation:

ratio until road	3.7388	3.7388	3.4705
iFb = lBh*Eta*C*rBt/(rBn*rstat)			
for rstat in mm	401	401	432
brake force of spring br. Tf in N	56260	56260	52223
Tf = (TFZ*KDZ-2*Co/lBh)*iFb			
braking rate	zf laden	0.490	
zf = sum (Tf)/P + 0,01			

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\text{min Ef} = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

$$\begin{aligned} \text{min Ef} &= 4430 \text{ mm} \quad \text{for } E = 6950 \text{ mm} \\ \text{=====} \\ \text{min Ef} &= 4430 \text{ mm} \quad \text{for } E = 6950 \text{ mm} \\ \text{=====} \end{aligned}$$

min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer)
and the rear axle(s) (resultant of the bogie)
E = wheel base
fzul = 0.80 maximum permissible frictional connection required
zferf = 0.18 maximum required braking ratio of the parking brake
h = 2307 mm height of center of gravity - laden
PR = 19800 kg maximum bogie mass - laden
P = 35000 kg maximum total mass - laden
nf = 3 no. of axle(s) with TRISTOP spring brake actuators
ng = 3 no. of bogie axle(s)

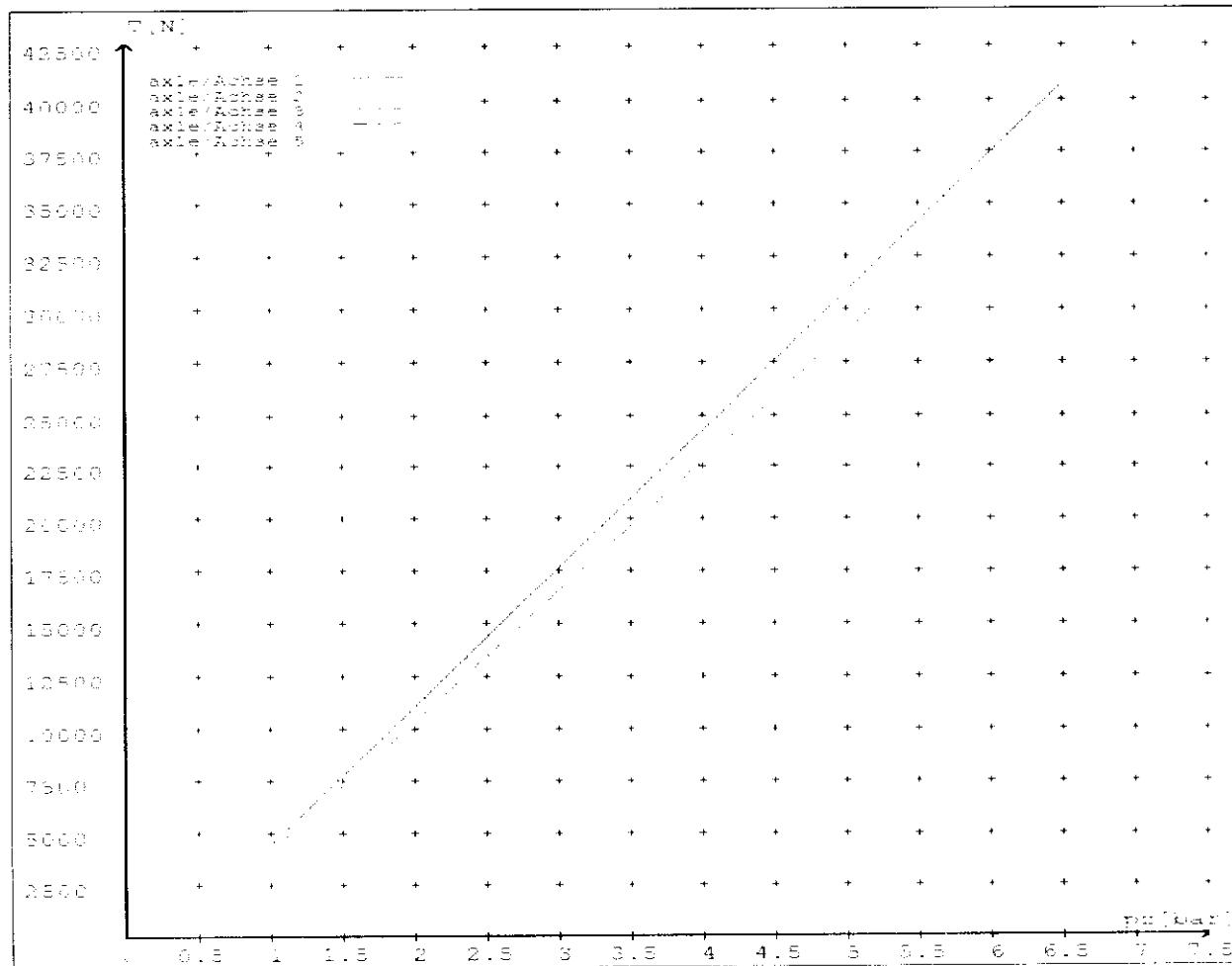
reference values

reference values for z = 50% for max rdyn: 449 mm

	p _z [bar]	T [N]	T [N]
axle 1	1.0	4444	
	6.5	40674	
axle 2	1.0	4444	
	6.5	40674	
axle 3	1.0		4123
	5.2		30064
axle 4	1.0		4123
	5.2		30064
axle 5	1.0		4123
	5.2		30064

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	T.16/24	T.16/24	T.16/24	16.7	16.7
Maximum stroke s _{max} = ...mm maximaler Hub s _{max} = ...mm	64	64	64	64	64
Lever Length = ...mm Hebellänge = ...mm	74	74	74	74	74



HVBR WORKSHEET
(PROCEDURE & COMPLIANCE DOCUMENTATION SHEET)

CERTIFICATE No. JH131211

CUSTOMER NAME

DOMETT

CUSTOMER ORDER No.

4106

DATE RECEIVED

09.09.13

VEHICLE TYPE

5 AXLE FULL TRAILER

REG No.

CHASSIS No. 7A9E38118D1023161

BRIEF SPECIFICATION AS CERTIFIED TO HVBR

BRAKE CHAMBERS:

Type: 1624HTLD64 (TSE) 1,2+3: Max stroke = 64 mm Lever length = 74 mm

Type: 16HSCLD64 (TSE) 4+5 : Max stroke = 64 mm Lever length = 74 mm

BRAKE VALVES: Ratio Valve Setting: EBS CONTROL

Test Points: 3 4 5 7

FRICITION LINING: OEM Aftermarket

(All) Lining Brand ROR 8616 AF

EBS CONTROL: IF SPECIAL CONDITIONS APPLY SEE INSTRUCTION ON ET400

VALVES: AS PER BRAKE CALCULATION# TP50843, SO1544044

TYRE SIZE: 265 70 R 19.5 + 355 50 R 22.5

NOTES

PACKING SLIP NO.

SO1544044

PROCESS TIME:

1

THE MERITOR CHAMBERS IN BRAKE CALC: TP50843 ARE THE TSI VARIANT. PLEASE REFER TO PART NUMBERS DETAILED ABOVE FOR PERFORMANCE DATA.

COMPLETION DATE : 18th Dec 2013

SIGNATURE (pp.):

Statement of Compliance with the New Zealand Heavy Brake Rule

Documentation required supporting Statements of Compliance with the New Zealand Heavy Brake Rule, to be made available to the Statutory Authority on request, must include all calculations and test reports.

Confirmation of compliance

I confirm that the vehicle identified on page 1 of this Statement of Compliance complies with all relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/2, Schedule 5.

Date: 18th Dec 2013

Signed (pp.):

Certifier's identification

Name: J E Hirst

Phone (bus): (09) 980 7300 Fax (bus): (09) 980 7306

Postal address: Transport Specialties, Cnr Kerrs & Ash Roads
Wiri, Auckland, PO Box 98 971 Manukau City 2241

Position: JEH

Confirmation of continued compliance of modification

I confirm the brake system of the vehicle identified on page 1 of this Statement of Compliance as modified by myself, continues to comply with all the relevant requirements of the current New Zealand Heavy Vehicle Brake Rule 32015/2, Schedule 5.

Date: _____ Signed: _____

Certifier's identification: JEH

Name:

Phone (bus): (09) 980 7300 Fax (bus): (09) 980 7306

Postal address: Transport Specialties Ltd

Cnr Kerrs & Ash Roads, Wiri, Auckland

PO Box 98 971, Manukau City 2241



Exemption: HVB13/427

**EXEMPTION FROM SPECIFIED REQUIREMENTS OF LAND TRANSPORT RULE:
Heavy-vehicle Brakes 2006, Rule 32015**

Pursuant to Section 166(1) of the Land Transport Act 1998, and pursuant to the powers delegated to me, I, Jackie Hartley, Administrator (Assessments) hereby exempt the motor vehicle specified in Schedule 1 hereto from the section of Land Transport Rule: Heavy-vehicle Brakes 2006 (the Rule) listed in Schedule 2, subject to the conditions specified in Schedule 3.

Schedule 1: Vehicle Details:

Make/Model: **Domett Trailers, 5 Axle Full Trailer**
VIN/Chassis: **7A9E3811XD1023161**

Schedule 2: Exempted Requirement:

2.3(9) The parking brake of a vehicle, whether or not it is being operated as a combination vehicle, must be able to be applied by the driver from the normal driving position using one control only.

Schedule 3: Conditions of this Exemption:

- 1) The vehicle must be fitted with a Wabco park-release emergency valve (PREV), Part Number: 971 002 900 0.
- 2) The vehicle must be fitted with the Wabco PREV name plate, Part Number 971 002 103 4, adjacent to the PREV.
- 3) The vehicle must still be fitted with a parking brake that complies with all parking brake requirements in the Rule other than the requirement in Clause 2.3(9) of the Rule.
- 4) The installation of the PREV must be approved in writing by Gough Transpecs or an NZ Transport Agency appointed HVEK certifier acting on behalf of, and under instruction from, Gough Transpecs; Gough Transpecs must keep a written record of all approvals.
- 5) The HVEK certifier in 4) must be fully trained in end of line procedures for Wabco electronically controlled braking systems.
- 6) Gough Transpecs must provide full operator training in the use of the PREV and furnish the operator with full written operating instructions for the PREV.
- 7) The vehicle must not be modified in any way while operating under this exemption.
- 8) This original exemption must be kept by Gough Transpecs.
- 9) A copy of this exemption (printed on a silver WABCO sticker) must be affixed to the exempted vehicle as close to the WABCO PREV as possible.
- 10) The sticker in 9) must be legible and include all printed areas of this original exemption letter.
- 11) This exemption can be revoked at any time in writing by the NZ Transport Agency.

Signed at Wellington this 21st day of October 2013

Jackie Hartley
Administrator (Assessments)